

LASER CLASS[®] 8000

PLAIN PAPER FACSIMILE

PARTS CATALOG

REVISION 0

LASER CLASS 8000	H12-0332	120V	USA
FAX OPTION MEMORY V (4MB)	H11-4631	120V	USA
FXL-CASSETTE FEEDER 4	H12-3062	120V	USA

Canon

AUG. 1995

HY8-39A7-000

LASER CLASS[®] 8000
PLAIN PAPER FACSIMILE

**PARTS
CATALOG**

Canon

Application

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DTP Systems

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3. SCREWS & WASHERS LIST
4. TOOL
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6. NUMERICAL INDEX

II. ABOUT THIS MANUAL

1. ILLUSTRATION INDEX

For illustration index, the parts layout illustrations in this parts catalog are listed in abbreviated form in order of illustration number to identify the pages they appear on. To find an illustration of a part, see the ILLUSTRATION INDEX.

2. PARTS LAYOUT & PARTS LIST

Parts layout illustration

a) Parts search

Find a part from the parts layout illustration and find its key number from the parts list to identify the part number and name. For screws, nuts, washers, lock washers, pins, spacers, see 3. SCREWS & WASHERS LIST.

Note: If parts have the same or similar shape but different specifications, their key number is assigned to several part numbers and names in the parts list.

b) Parts replacement procedure

The parts layout illustrations are arranged according to the disassembly procedure of the product.

The parts require carefully work are marked "See page 5-x". So refer to the corresponded page "5" (GUIDE TO REPLACEMENT).

The letters (A), (B) etc.) in the illustration indicate the connection locations of cables and screws.

Parts list

a) FIGURE & KEY No.

The FIGURE & KEY No. column corresponds to the key numbers assigned to the parts in the parts layout illustration.

It also corresponds to the part locations printed on the PC board.

b) PART NUMBER

The PART NUMBER column gives the part numbers corresponding to the key numbers. To order a part, indicate the part number clearly.

Note: Parts marked NPN are not service parts.

c) RANK

The service parts with N in the RANK column are order parts.

d) QTY

The QTY column gives the number of parts in the corresponding components layout illustration.

e) DESCRIPTION

The DESCRIPTION column gives the part names in English. To order a part, indicate the part name, too.

3. SCREWS & WASHERS LIST

This is a list of screws, nuts, washers, lock washers, pins, and spacers.

4. TOOL

This is a list of tools used for servicing products.

5. GUIDE TO REPLACEMENT

Explains the special cares and cautions for the parts replacement.

6. NUMERICAL INDEX

All the parts listed in this parts catalog are arranged in order of part number. You can identify part locations and names from the NUMERICAL INDEX..

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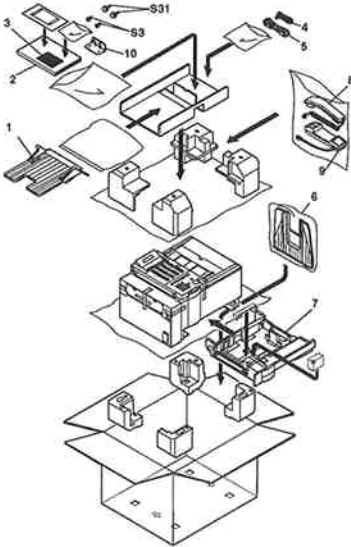


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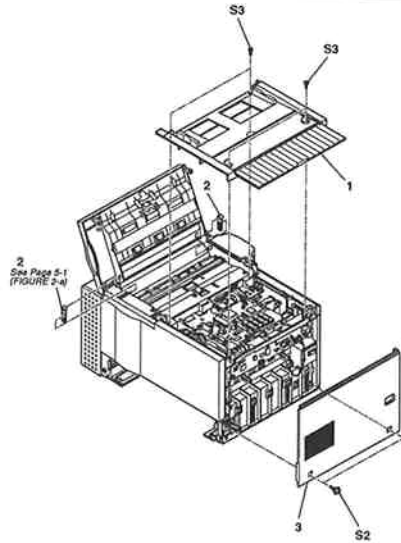


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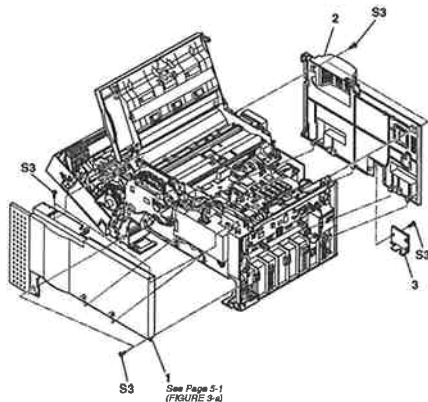
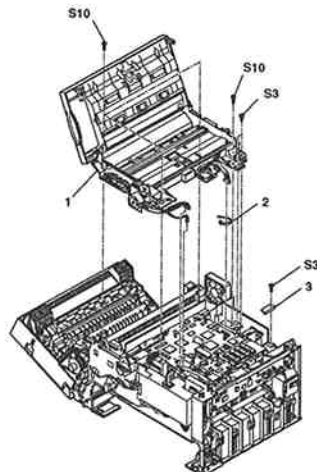


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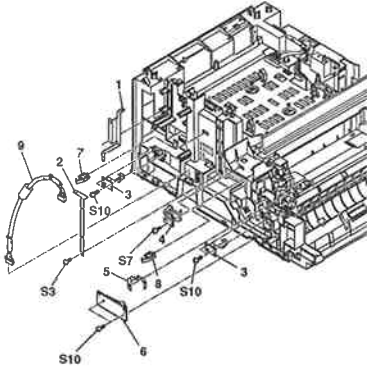


FIGURE 10 DRIVE GEAR ASS'Y /HEATER CONTROL ASS'Y

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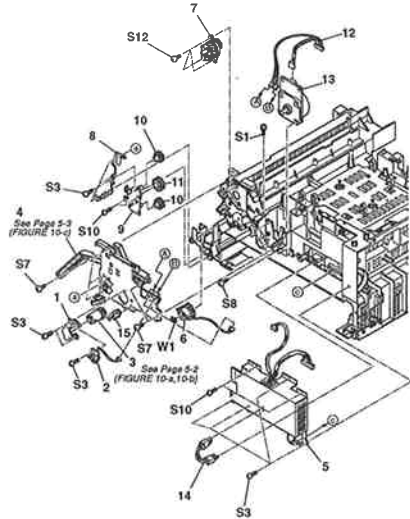


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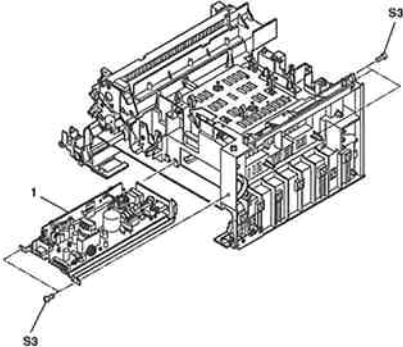


FIGURE 12 LASER/SCANNER UNIT

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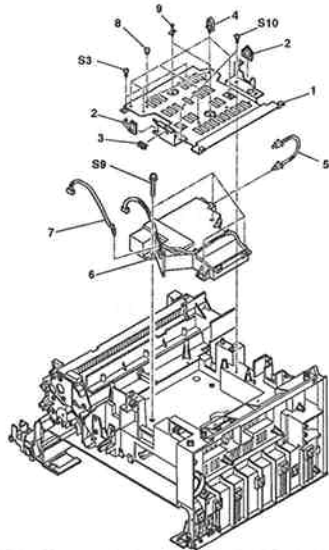


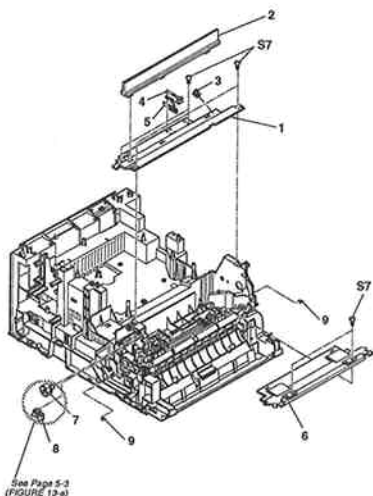
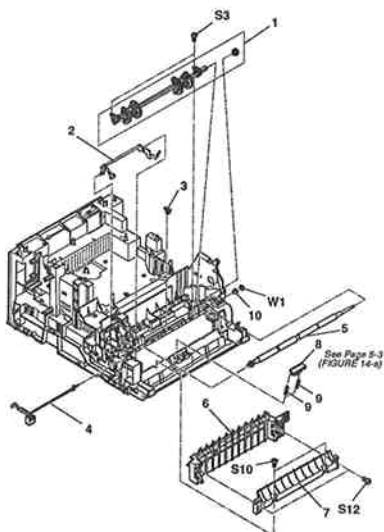
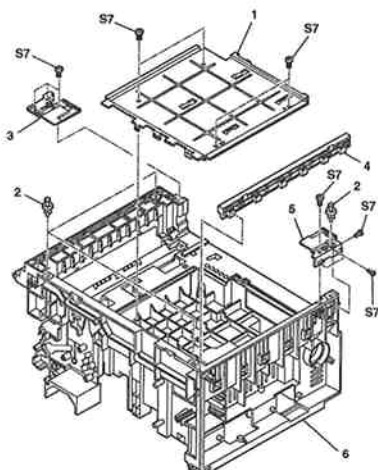
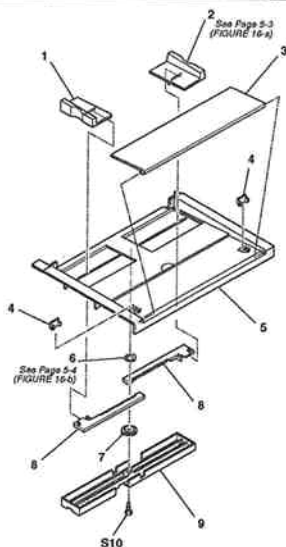
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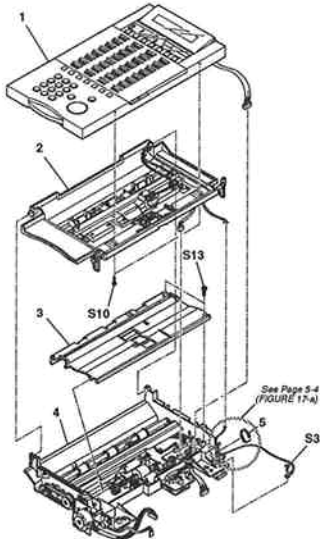
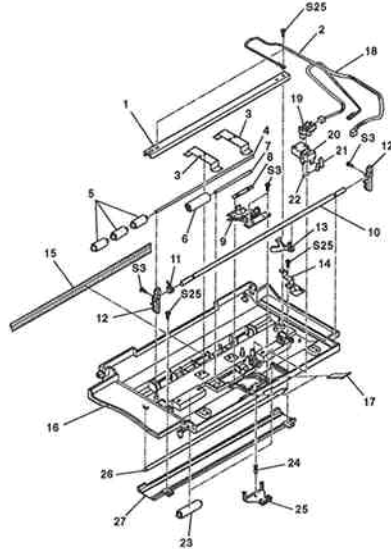
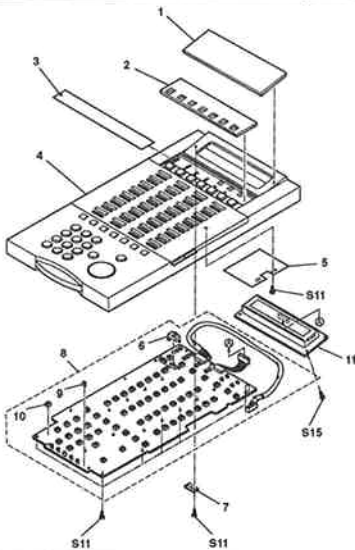
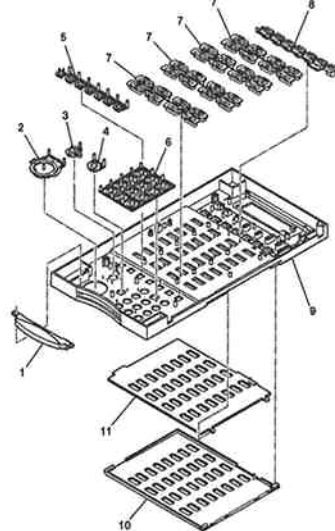
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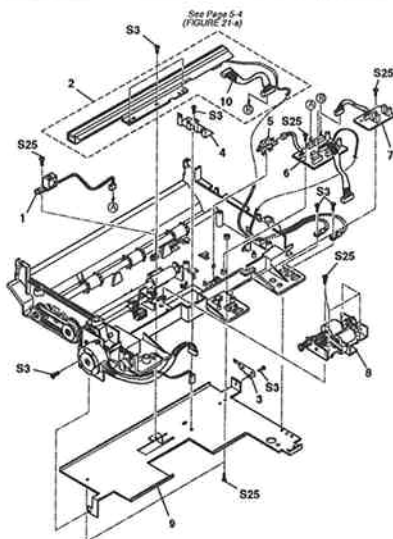
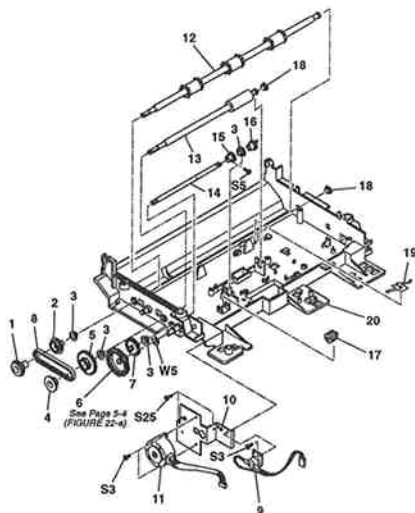
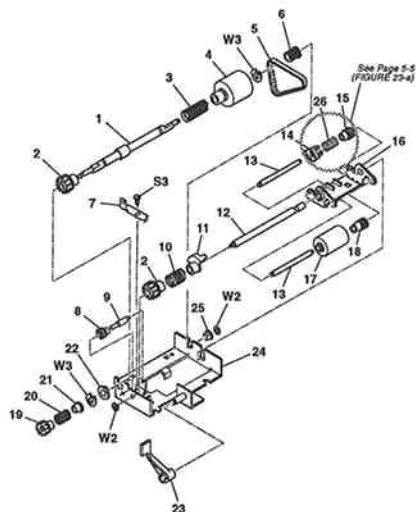
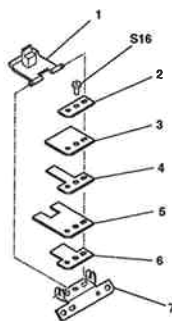
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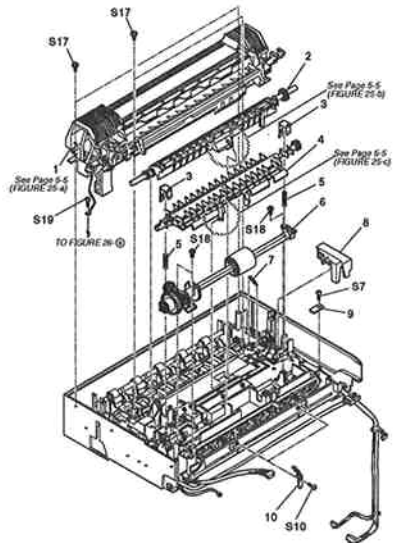
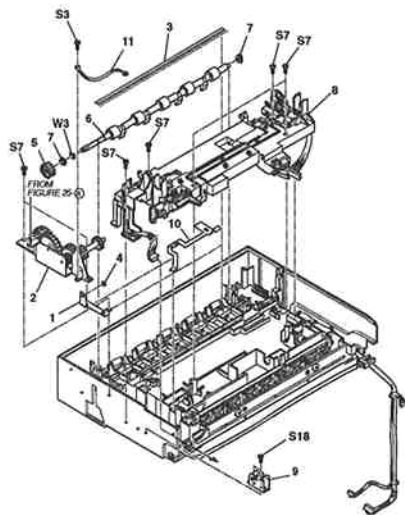
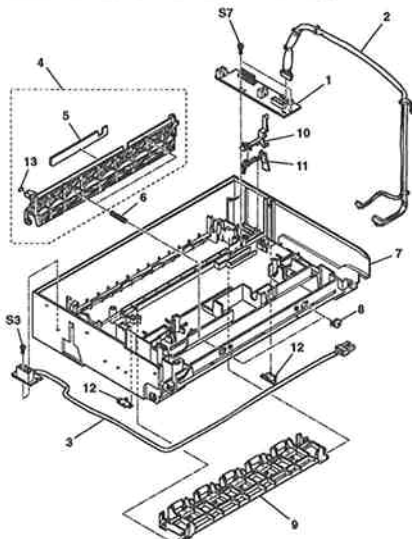
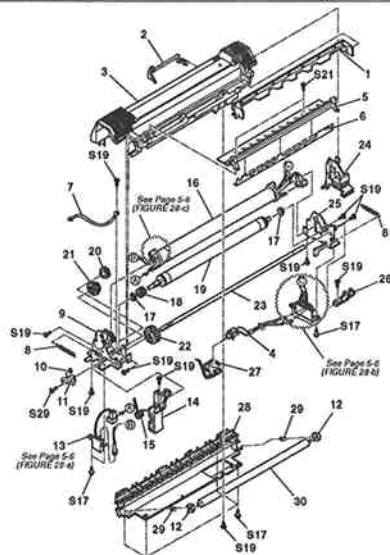
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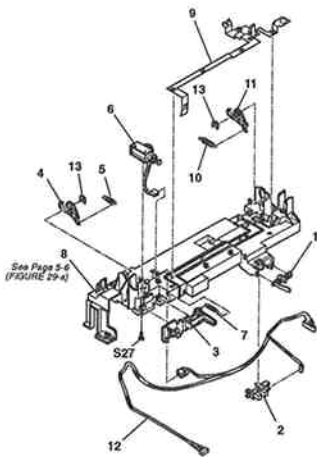


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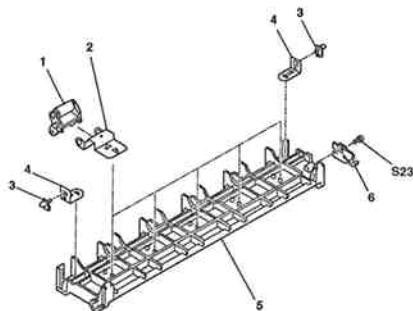


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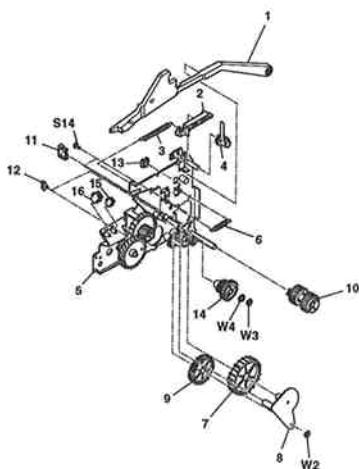


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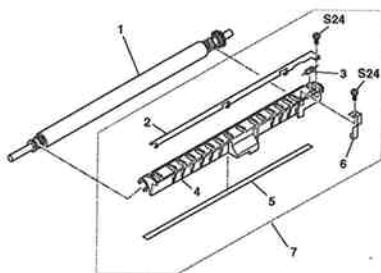


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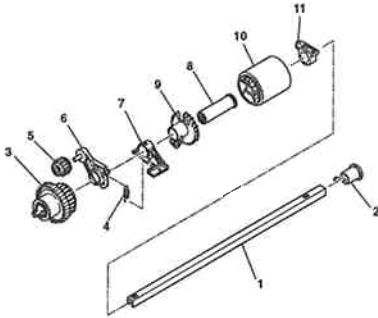


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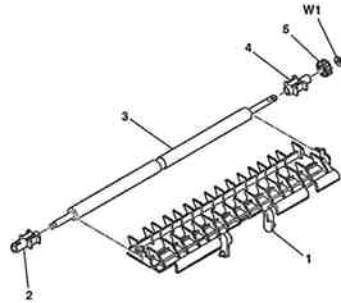


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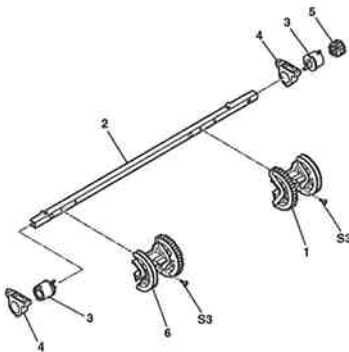


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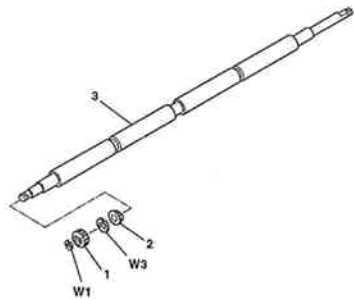


FIGURE 37 SCNT BOARD

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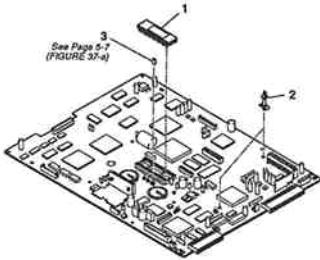


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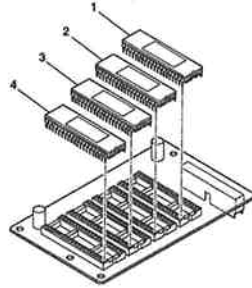


FIGURE 39 H.V. POWER SUPPLY BOARD

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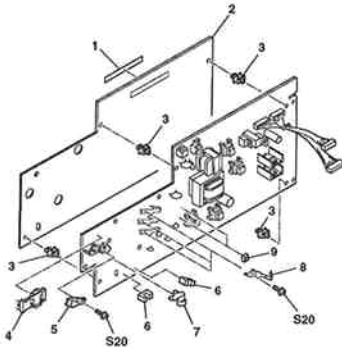


FIGURE 40 HEATER CONTROL ASS'Y

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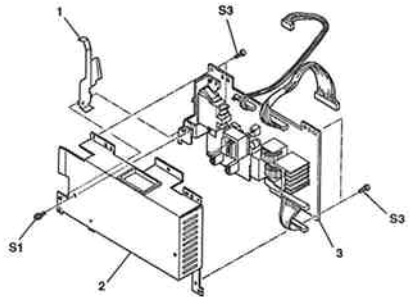


FIGURE 41 FUSE, POWER SUPPLY

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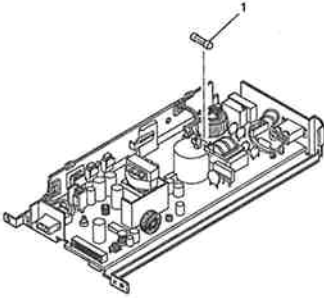


FIGURE 42 PAPER EXIT TRAY

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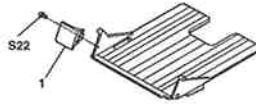


FIGURE 43 PAPER CASSETTE (LTR)

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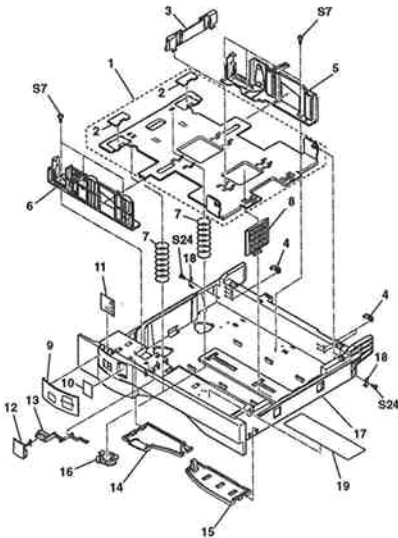


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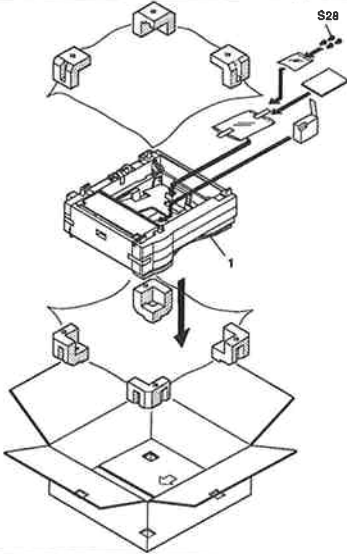


FIGURE 45 FXL-CASSETTE FEEDER 4
(1)

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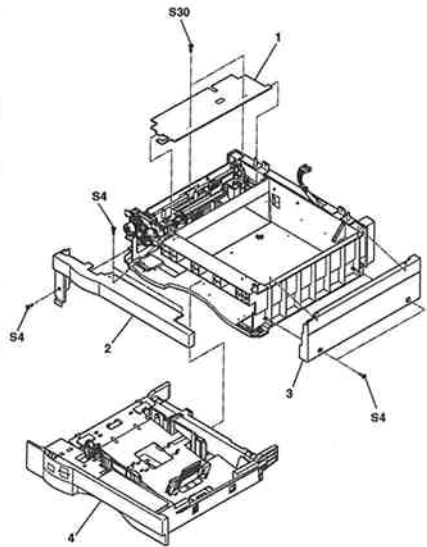


FIGURE 46 FXL-CASSETTE FEEDER 4
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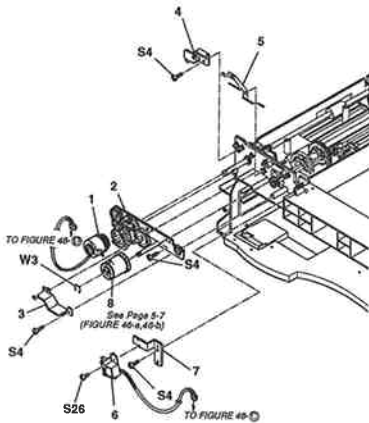


FIGURE 47 FXL-CASSETTE FEEDER 4
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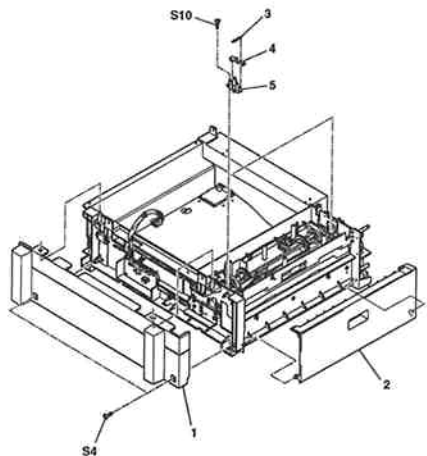


FIGURE 48 FXL-CASSETTE FEEDER 4
(4)

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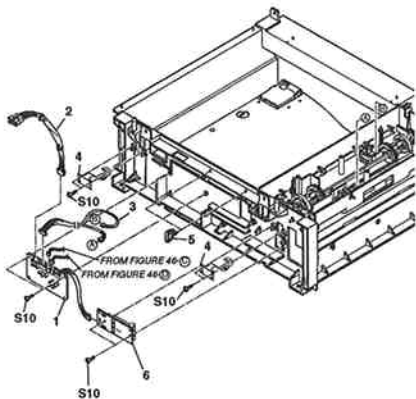


FIGURE 49 FXL-CASSETTE FEEDER 4
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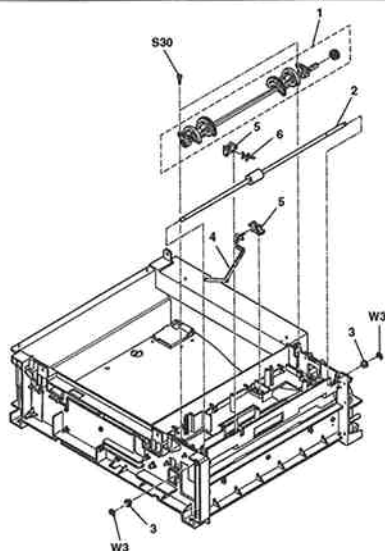


FIGURE 50 FXL-CASSETTE FEEDER 4
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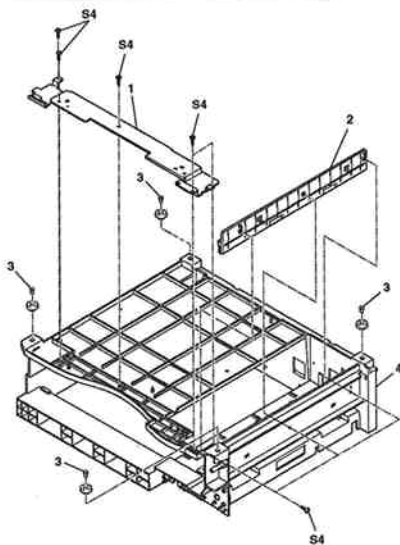


FIGURE 51 LEFT COVER

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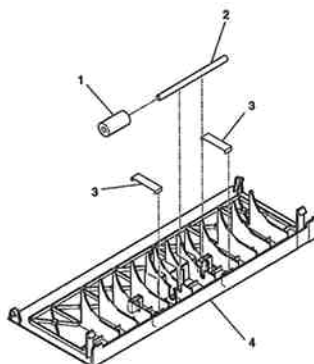


FIGURE 52 FEEDER DRIVE GEAR ASS'Y

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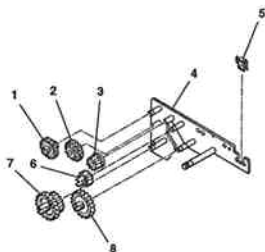


FIGURE 53 FAX OPTION MEMORY V (4MB)

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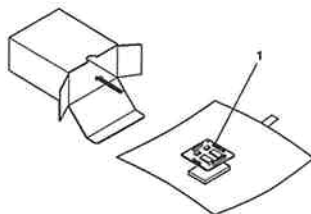
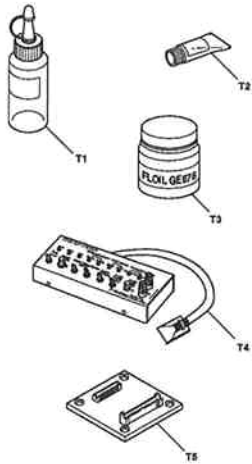


FIGURE 54 TOOL

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2. PARTS LAYOUT & PARTS LIST

FIGURE 1 LASER CLASS 8000 PACKAGE CONTENTS

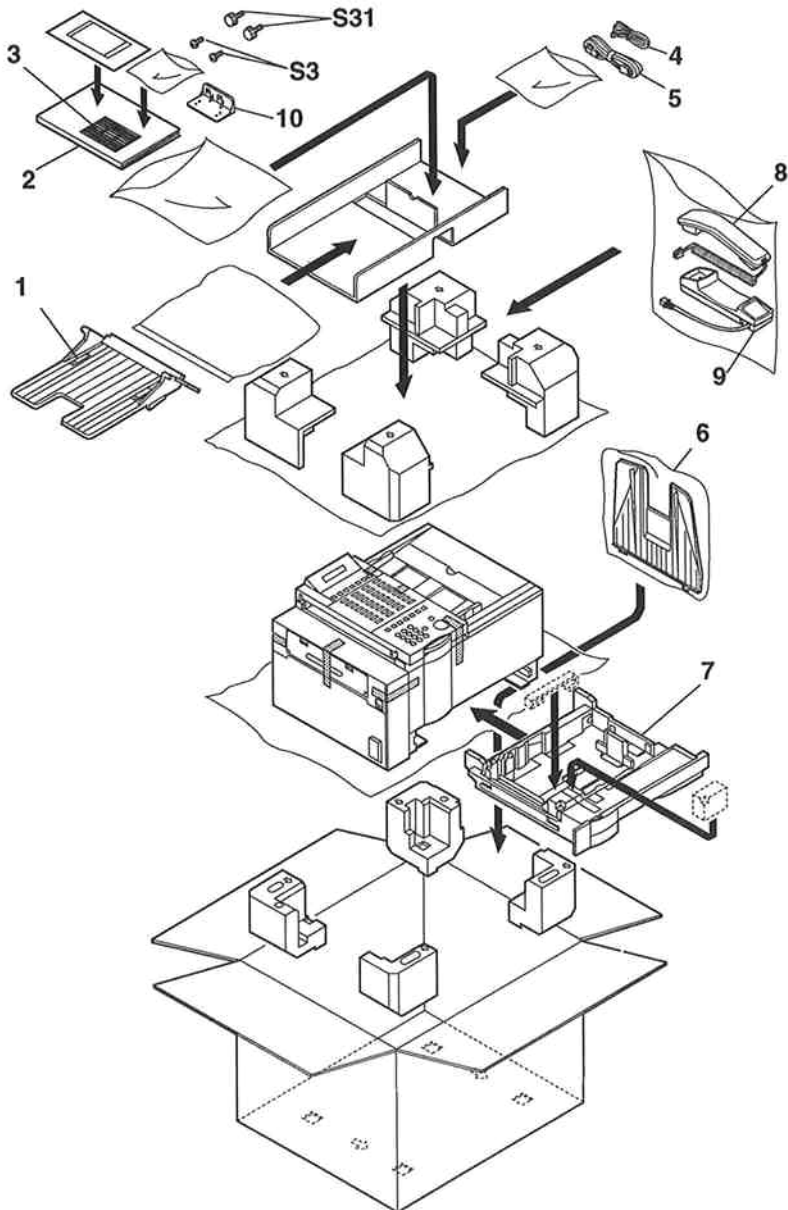


FIGURE & KEY No.	PART No.	RANK	QTY	DESCRIPTION	REMARKS
1- 1	HG5-0581-000		1	PAPER EXIT TRAY ASS'Y	
2	HT1-2064-000	N	1	INSTRUCTION BOOK (ENG)	
3	HB1-0491-000		4	LABEL, DESTINATION	
4	HH2-2484-000		1	MODULAR LINE CORD, 2W	
5	HH2-2253-000		1	POWER SUPPLY CORD, 120V	
6	HA1-6578-090		1	DOCUMENT TRAY	
7	NPN		1	CASSETTE (LTR)	
8	HG1-8581-000		1	MMP HANDSET UNIT	
9	HG5-0582-000		1	HANDSET REST UNIT	
10	HB1-1381-000		1	STAY, HANDSET HOLDER	

FIGURE 2 TOP & RIGHT COVER

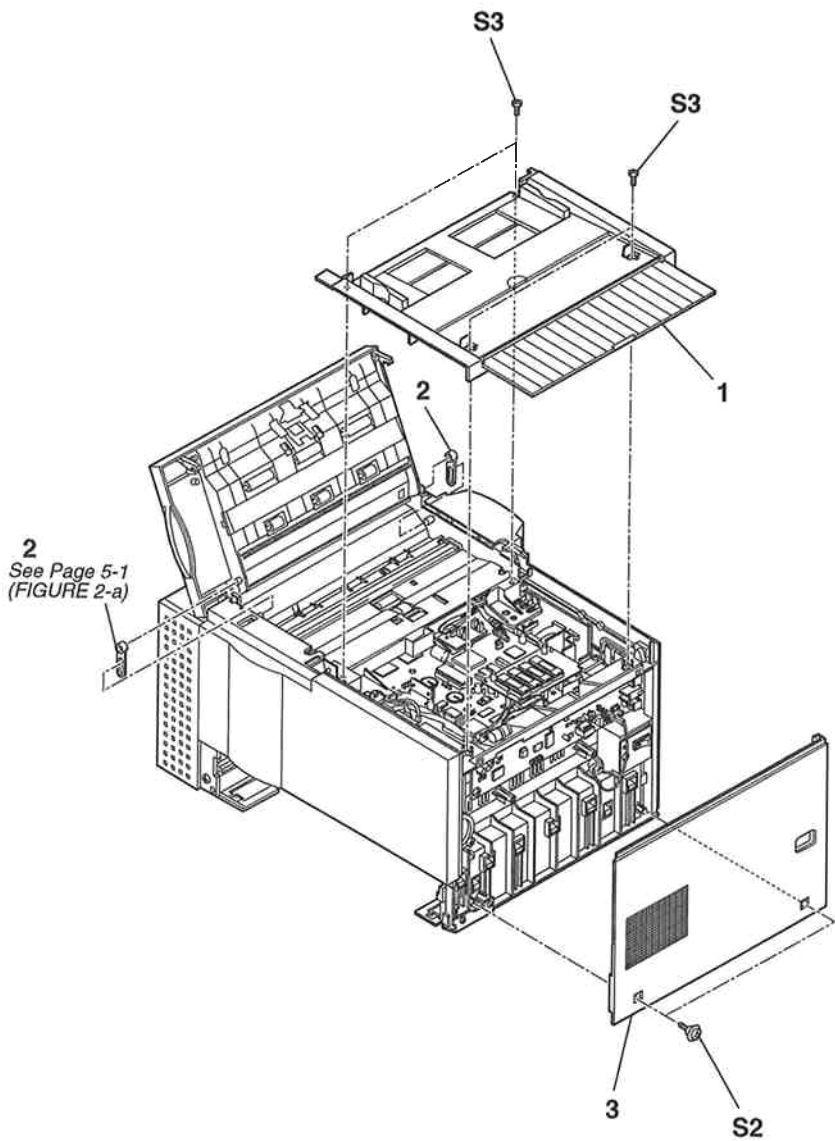


FIGURE & KEY No.	PART No.	R A N K	Q T Y	DESCRIPTION	REMARKS
2- 1	NPN		1	TOP COVER ASS'Y	
2	HB1-0882-000		2	STOPPER, OPERATION PANEL	
3	HB1-0762-000		1	COVER, RIGHT	

FIGURE 3 FRONT & REAR COVER

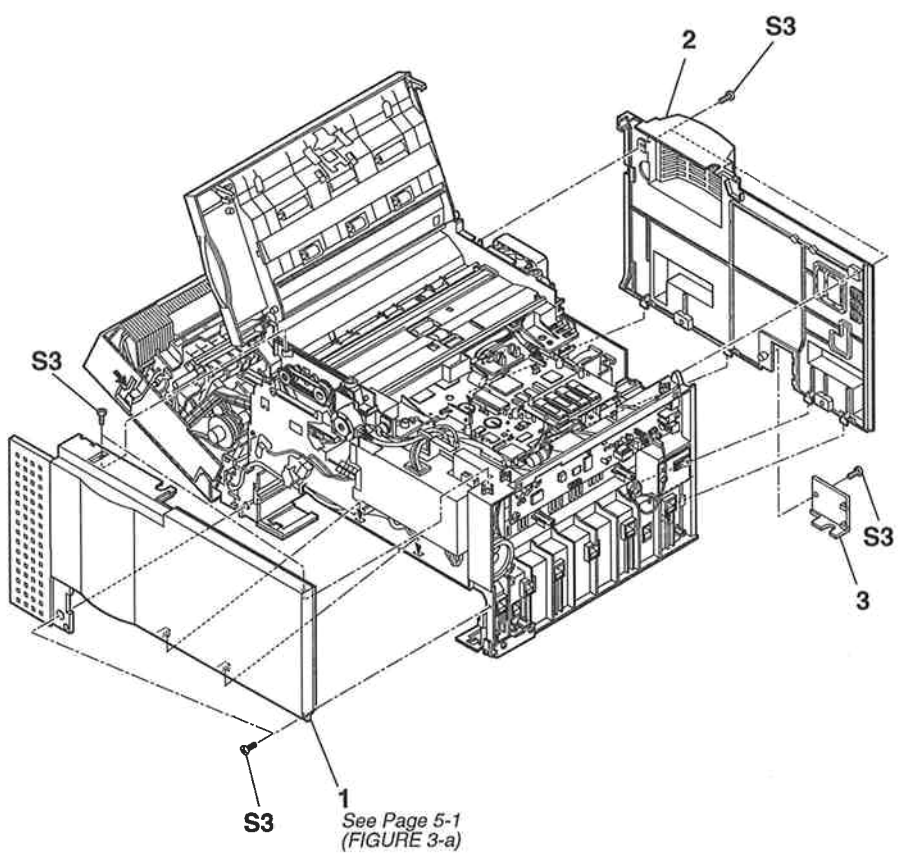


FIGURE & KEY No.	PART No.	R A N K	Q T Y	DESCRIPTION	REMARKS
3- 1	HB1-1637-000		1	COVER, FRONT	
2	HB1-1650-000		1	COVER, REAR	
3	HB1-0764-000		1	COVER, CONNECTOR	

FIGURE 4 ADF & CONTROL PANEL SECTION

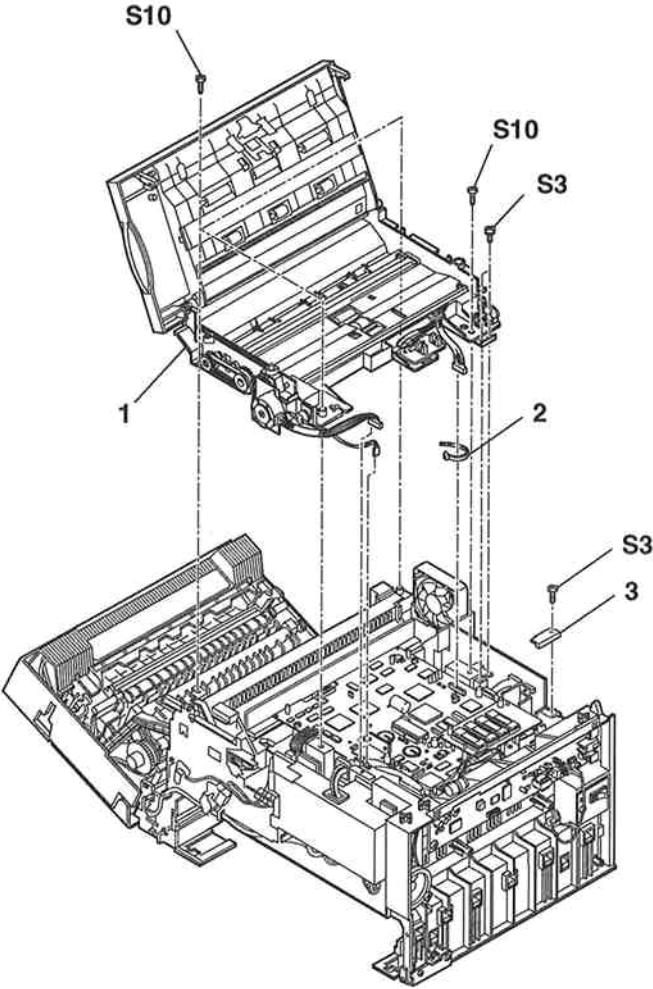


FIGURE & KEY No.	PART No.	R A N K	Q T Y	DESCRIPTION	REMARKS
4- 1	NPN		1	ADF AND CONTROL PANEL ASS'Y	
2	X66-6615-000		1	BAND, WIRING	
3	HB1-1649-000		1	HOLDER, ROM BOARD	

**FIGURE 5 SCNT BOARD/G3 ROM BOARD/
G3CCNT BOARD**

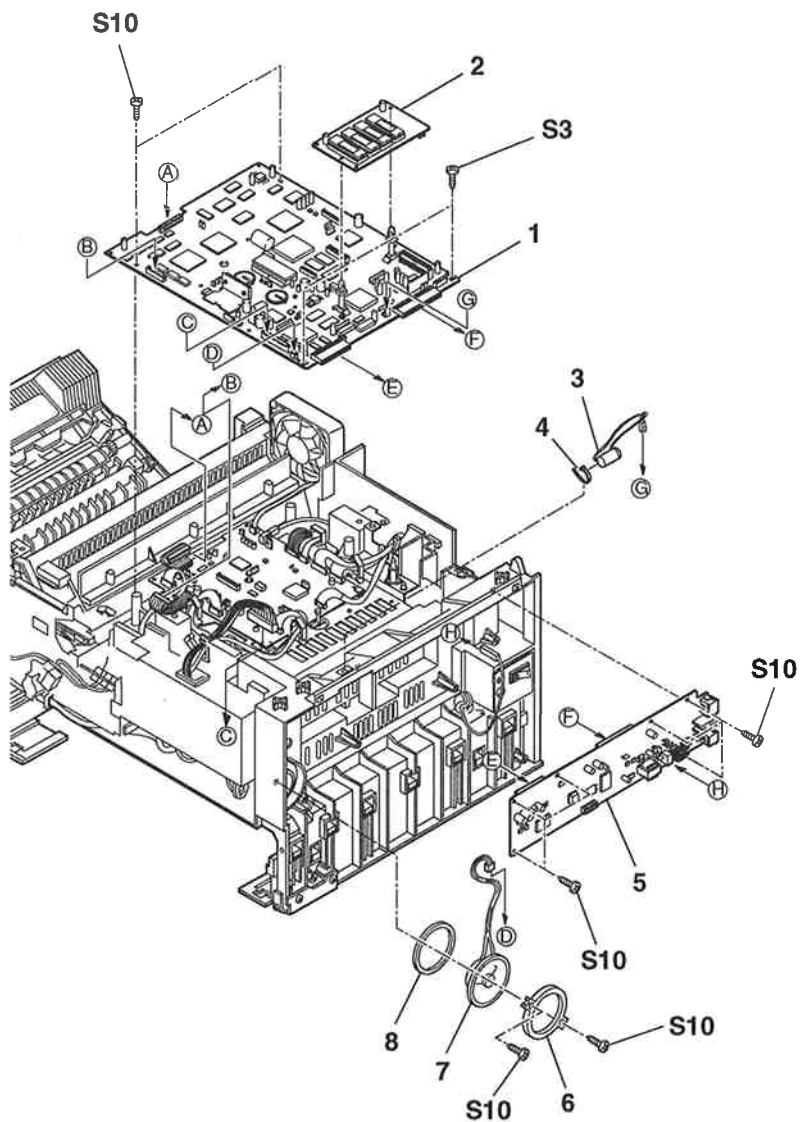


FIGURE & KEY No.	PART No.	R A N K	Q T Y	DESCRIPTION	REMARKS
5- 1	HG5-0573-000		1	SCNT BOARD ASS'Y	
2	HG5-0575-000		1	G3 ROM BOARD ASS'Y	
3	HH7-8009-000		1	LITHIUM BATTERY UNIT	
4	X66-6615-000		1	BAND, WIRING	
5	HG5-0574-000		1	G3 CCNT BOARD ASS'Y	
6	HA1-7925-000	N	1	BRACKET, SPEAKER UNIT	
7	HH7-2052-000		1	SPEAKER	
8	HB1-0772-000		1	PAD, SPEAKER	

FIGURE 6 DCNT BOARD

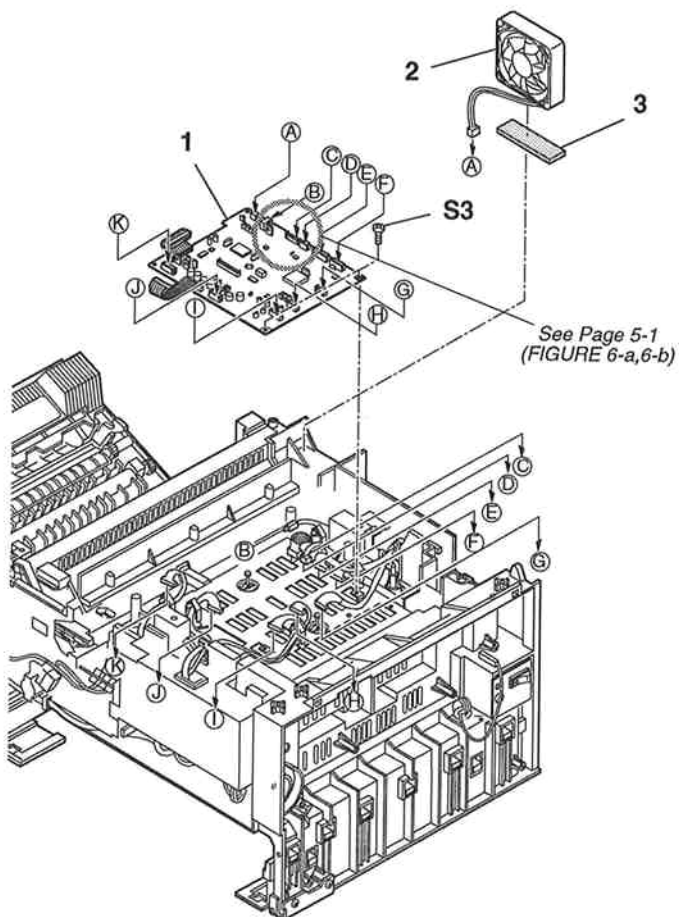


FIGURE & KEY No.	PART No.	R A N K	Q T Y	DESCRIPTION	REMARKS
6 - 1	HG5-0583-000		1	DCNT BOARD ASSY	
2	HH7-8004-000		1	FAN UNIT	
3	HB1-0748-000		1	PAD, FAN	

FIGURE 7 POWER SWITCH UNIT/H.V. POWER SUPPLY BOARD

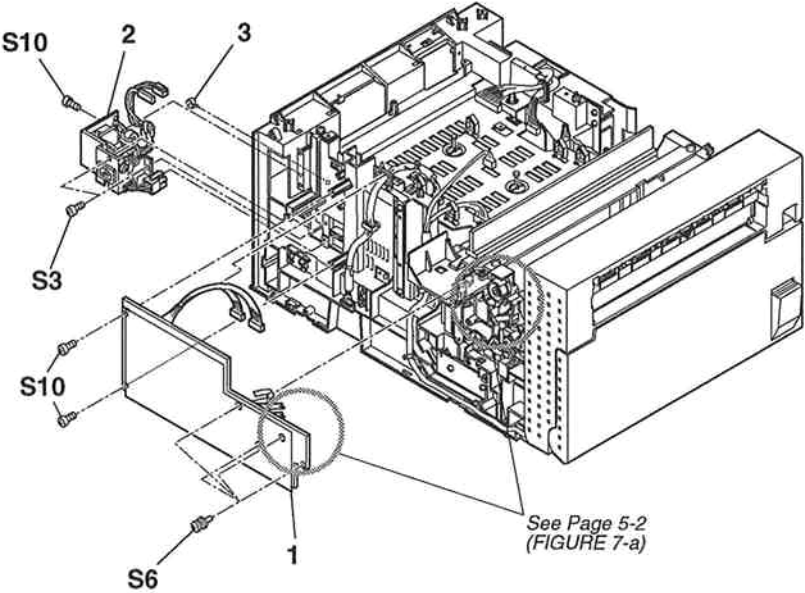


FIGURE & KEY No.	PART No.	R A N K	Q T Y	DESCRIPTION	REMARKS
7- 1	RG9-0993-000		1	H.V.POWER SUPPLY BOARD ASSY	
2	HG1-4256-000		1	POWER SWITCH UNIT	
3	WT2-0434-000		1	CLIP	

FIGURE 8 PRINT COVER ASS'Y/MULTI FEEDER TRAY

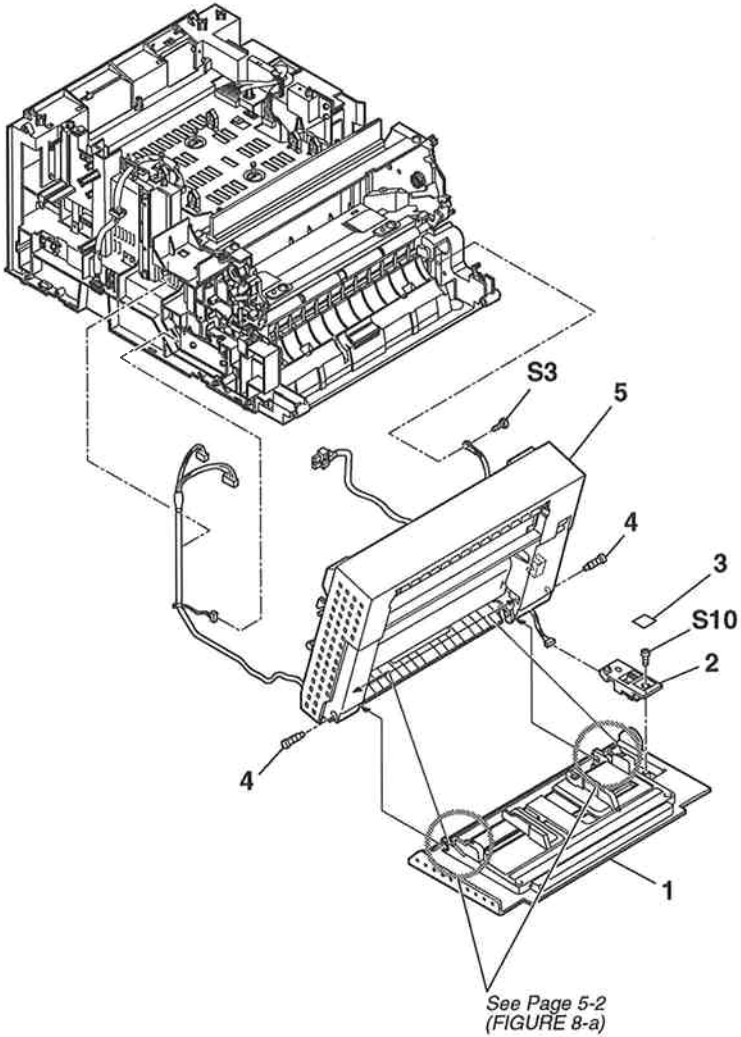


FIGURE & KEY No.	PART No.	R A N K	Q T Y	DESCRIPTION	REMARKS
8- 1	HG5-0571-000		1	MULTI TRAY UNIT	
2	HH7-2080-000		1	SWITCH, PAPER SIZE SELECTION	
3	HB1-1636-000		1	LABEL, PAPER SIZE	
4	RA2-0448-000		2	PIVOT	
5	HG5-0567-000		1	PRINTER COVER ASSY	

FIGURE 9 MAIN FRAME

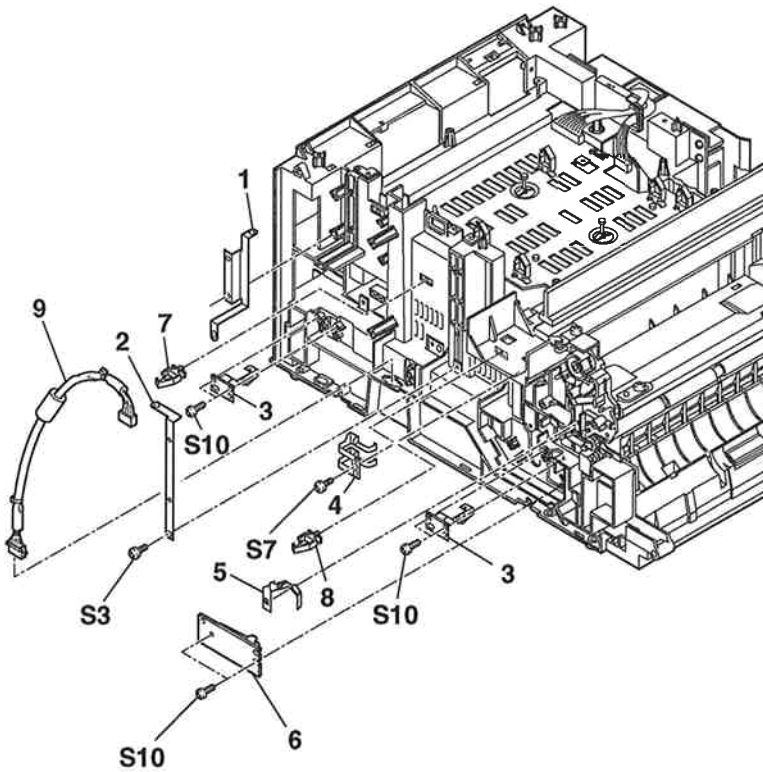


FIGURE & KEY No.	PART No.	RANK	QTY	DESCRIPTION	REMARKS
9- 1	HB1-0751-000	N	1	PLATE, GROUNDING	
2	HB1-0750-000	N	1	PLATE, GROUNDING	
3	HF5-0080-000		2	SPRING, LEAF	
4	RA2-0303-000		1	SPRING, LEAF	
5	RF1-3126-000		1	PLATE, CONTINUITY, TRANSFER	
6	HG5-0206-000		1	C.SIZE SENSOR BOARD ASS'Y	
7	WT2-0317-000		1	CLIP, CABLE	
8	WT2-5018-000		1	CLIP, CABLE	
9	HH2-2391-000		1	CABLE WITH CONNECTOR, 12P	

FIGURE 10 DRIVE GEAR ASS'Y/HEATER CONTROL ASS'Y

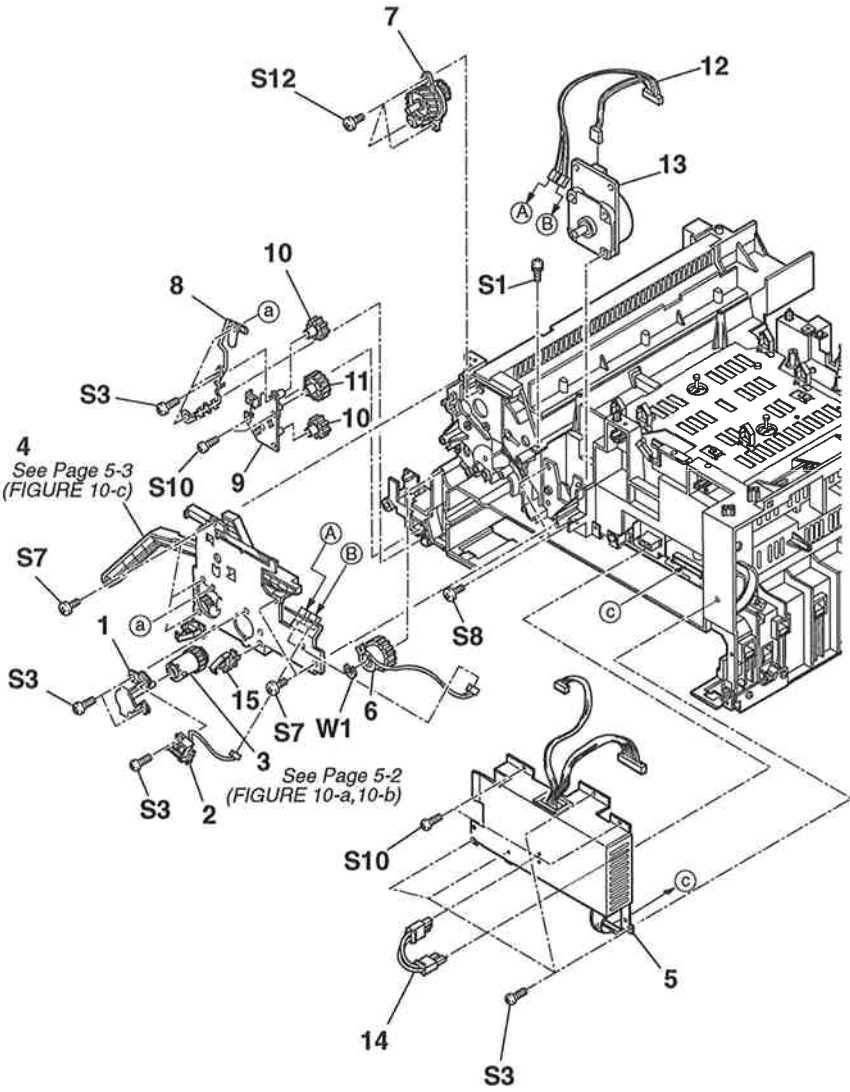


FIGURE & KEY No.	PART No.	R A N K	Q T Y	DESCRIPTION	REMARKS
10- 1	HF5-0066-000		1	HOLDER, SOLENOID	
2	HH7-2060-000		1	SOLENOID, PICKUP	
3	HB1-0800-060		1	CLUTCH, PAPER PICKUP ROLLER	
4	HG5-0202-000		1	DRIVE GEAR ASS'Y	
5	HG5-0564-000		1	HEATER CONTROL ASS'Y	
6	RH7-5051-000		1	CLUTCH, ELECTROMAGNETIC	
7	RG1-2432-000		1	DRUM DRIVE ASS'Y	
8	HB1-0797-000	N	1	PLATE, GROUNDING	
9	HF5-0065-000		1	MOUNT, TRANSFER GEAR	
10	HS5-0085-000		2	GEAR, 24T	
11	HS5-0086-000		1	GEAR, 35T	
12	HH2-9012-000		1	CABLE ASSEMBLY (CL/SL/MM)	
13	HH7-2067-000		1	BRUSHLESS MOTOR, DC 10W	
14	HH2-2397-000		1	CABLE WITH CONNECTOR, 2P	
15	WT2-0317-000		1	CLIP, CABLE	

FIGURE 11 POWER SUPPLY UNIT

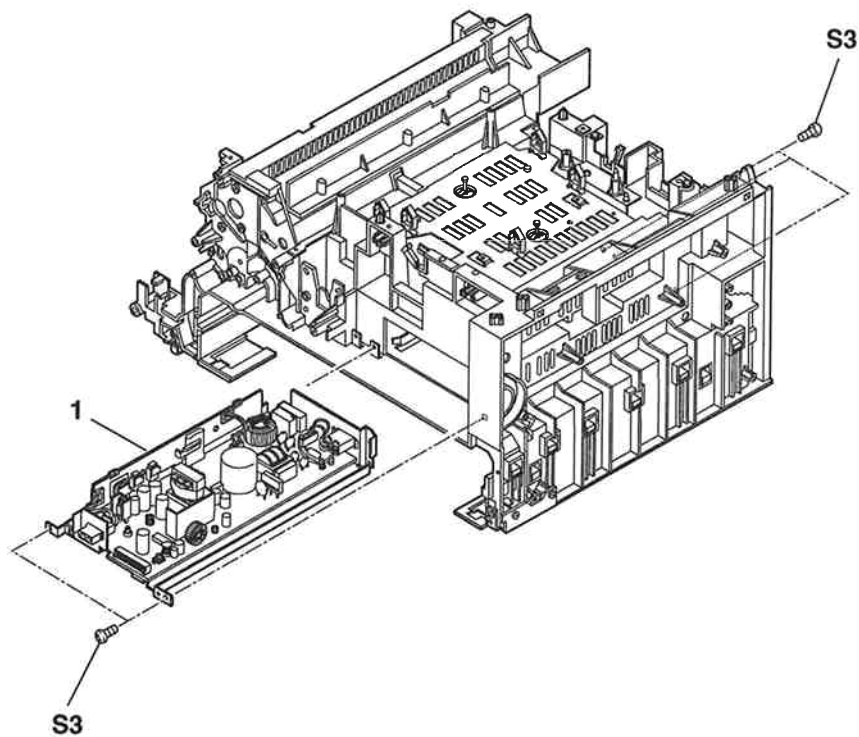


FIGURE & KEY No.	PART No.	R A N K	Q T Y	DESCRIPTION	REMARKS
11- 1	HH3-5902-000		1	POWER SUPPLY UNIT	

FIGURE 12 LASER/SCANNER UNIT

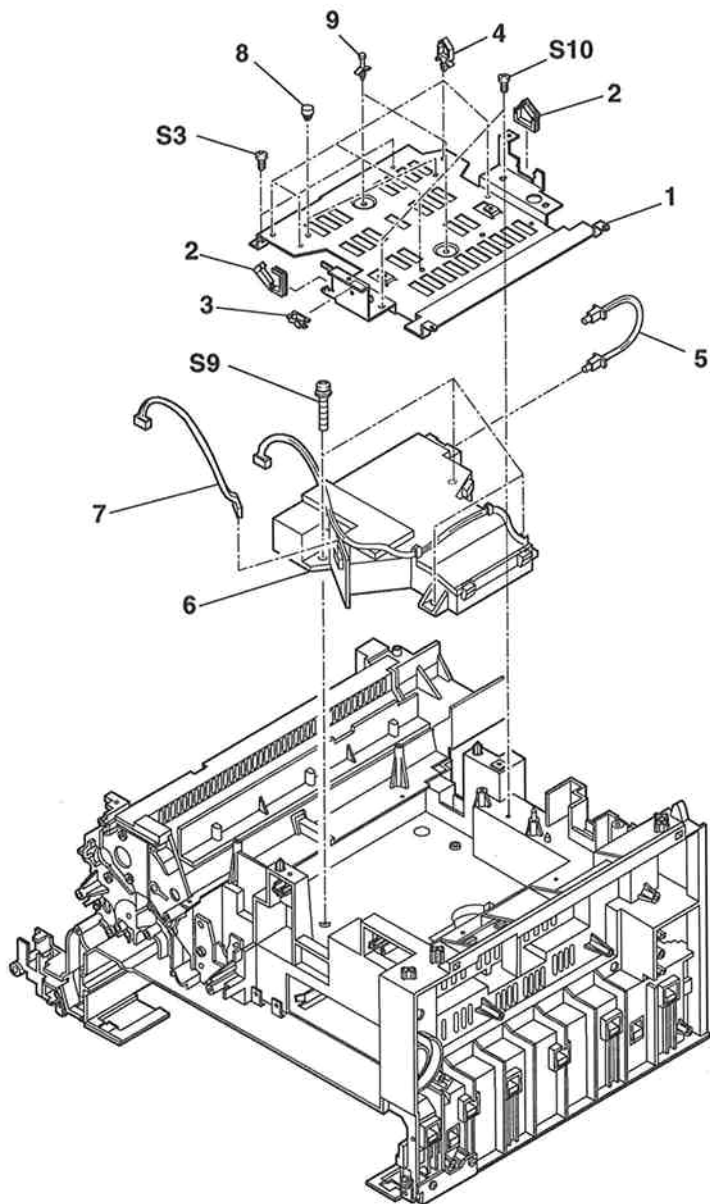


FIGURE & KEY No.	PART No.	R A N K	Q T Y	DESCRIPTION	REMARKS
12- 1	HB1-1368-000	N	1	COVER, SCANNER ASS'Y	
2	WT2-5031-000		2	CLIP	
3	WT2-0204-000		1	CLIP, CABLE	
4	WT2-5018-000		5	CLIP, CABLE	
5	RH2-5139-000		1	OPTICAL FIBER CABLE	
6	RG9-1088-000	N	1	LASER/SCANNER UNIT	
7	HH7-2394-000		1	CABLE WITH CONNECTOR, 7P	
8	VT2-0014-004		2	SUPPORT	
9	VT2-0002-014		2	SPACER, SUPPORT	

FIGURE 13 CARTRIDGE GUIDE

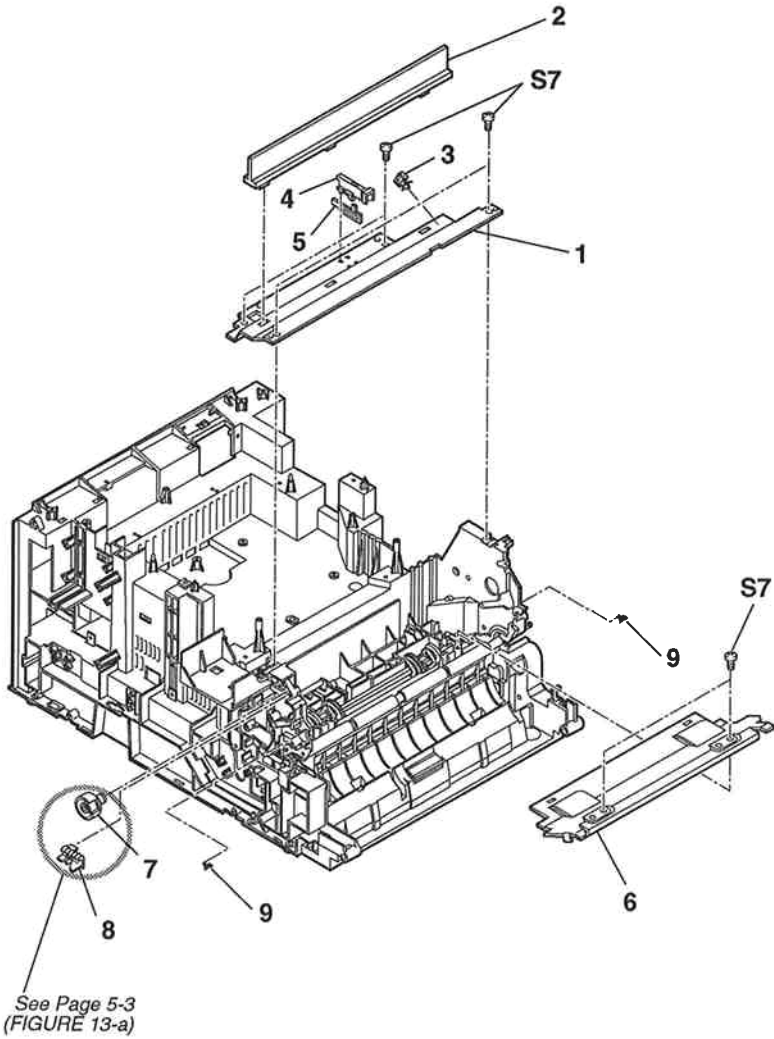


FIGURE & KEY No.	PART No.	R A N K	Q T Y	DESCRIPTION	REMARKS
13- 1	HB1-0759-000	N	1	COVER, CARTRIDGE	
2	HB1-0760-000	N	1	PLATE, SEPARATION AIR	
3	WT2-0317-000		1	CLIP, CABLE	
4	RA2-0356-000		1	HOLDER, SHUTTER	
5	RA2-0352-000		1	PLUNGER, SHUTTER	
6	HB1-0765-040		1	GUIDE, CARTRIDGE	
7	RA2-0297-000		1	KNOB, PRINT DENSITY	
8	RA2-0298-000		1	RACK	
9	RA2-0321-000		2	BUSHING	

FIGURE 14 PAPER FEED SECTION

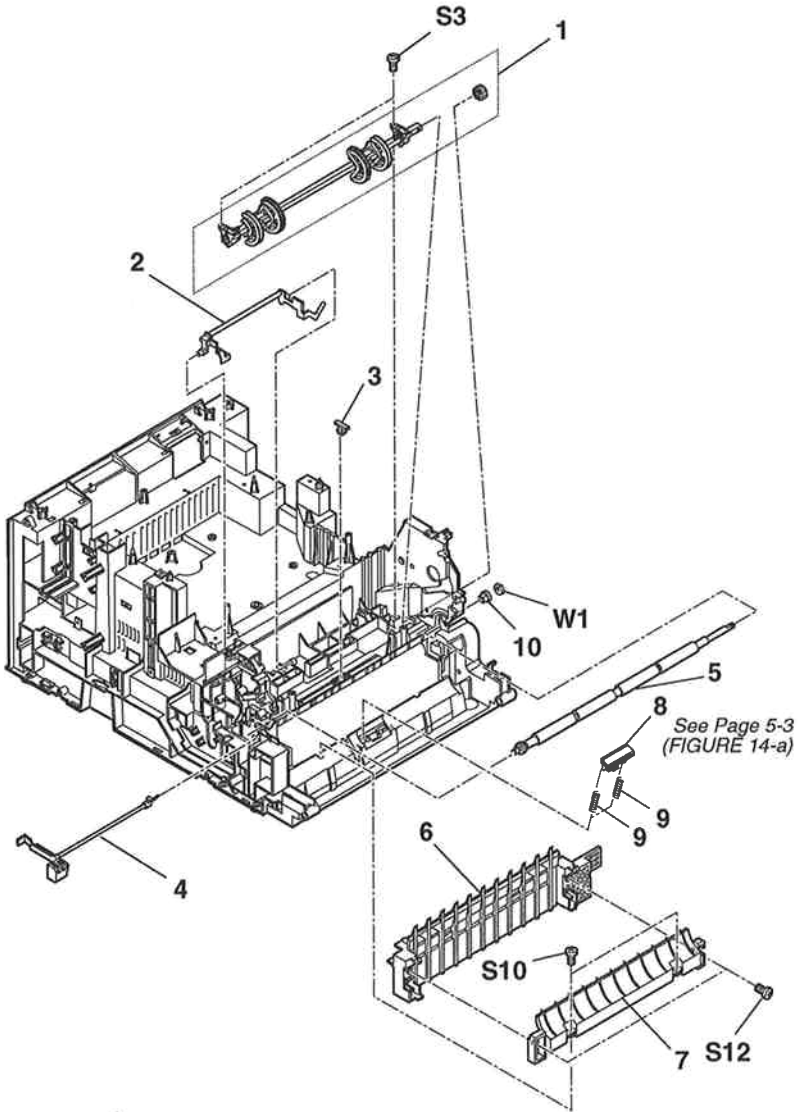


FIGURE 15 BOTTOM COVER/CASSETTE GUIDE

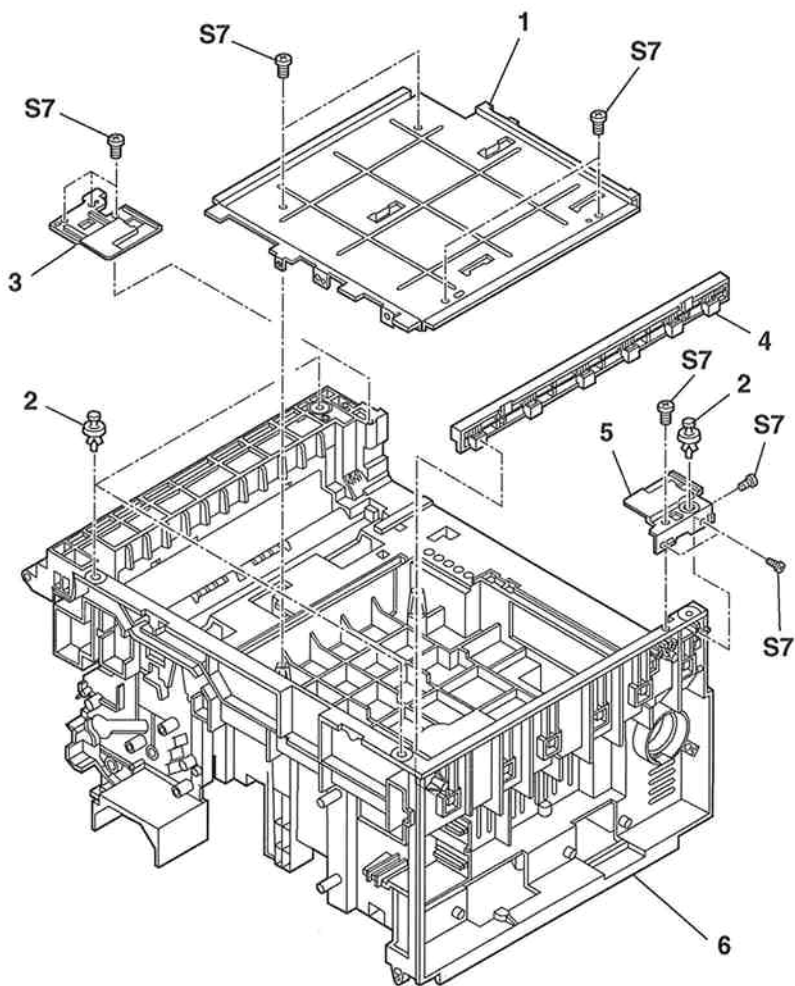


FIGURE & KEY No.	PART No.	R A N K	Q T Y	DESCRIPTION	REMARKS
15- 1	HB1-0749-000	N	1	COVER, BOTTOM	
2	RB1-2114-000		4	FOOT	
3	HB1-0753-000		1	SUPPORT, CASSETTE (L)	
4	HB1-0756-000		1	GUIDE, CASSETTE (R)	
5	HB1-0754-000		1	SUPPORT, CASSETTE (R)	
6	HB1-0747-060	N	1	FRAME, MAIN	

FIGURE 16 TOP COVER

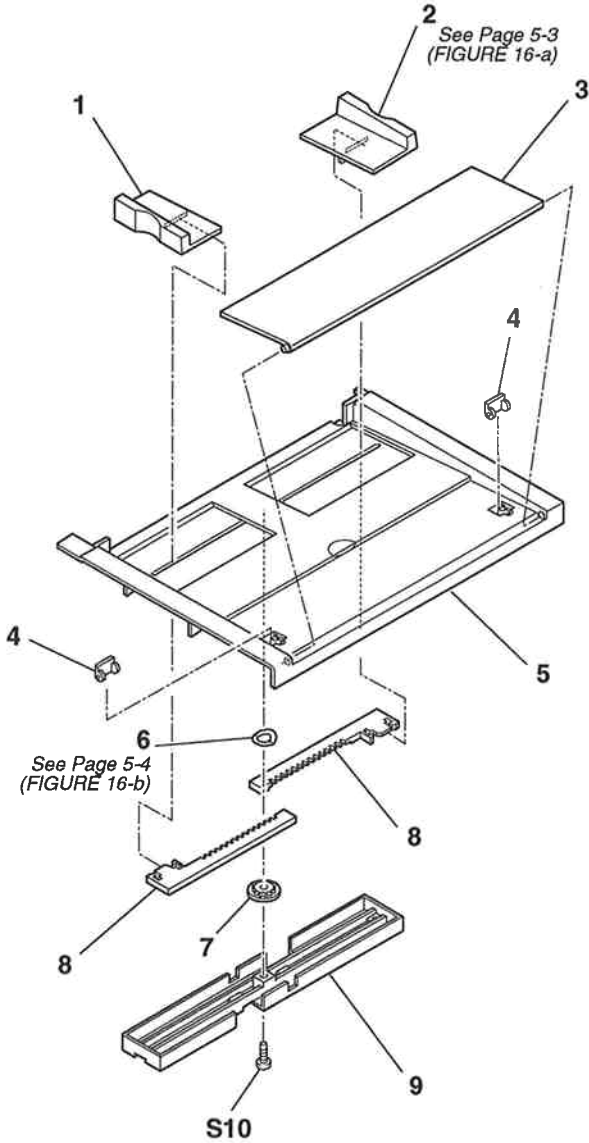


FIGURE & KEY No.	PART No.	R A N K	Q T Y	DESCRIPTION	REMARKS
16- 1	HB1-0926-000		1	GUIDE, DOCUMENT, LEFT	
2	HB1-0927-000		1	GUIDE, DOCUMENT, RIGHT	
3	HB1-0928-000		1	TRAY, DOCUMENT, EXTENSION	
4	HB1-0929-000		2	COVER, SCREW	
5	HB1-1642-000		1	COVER, TOP	
6	HB1-0614-000		1	SPRING WASHER, SLIDER	
7	HS1-0070-000		1	GEAR, 18T	
8	HA2-1661-020		2	SLIDER, RACK	
9	HB1-0930-000		1	HOLDER, RACK	

FIGURE 17 ADF & CONTROL PANEL

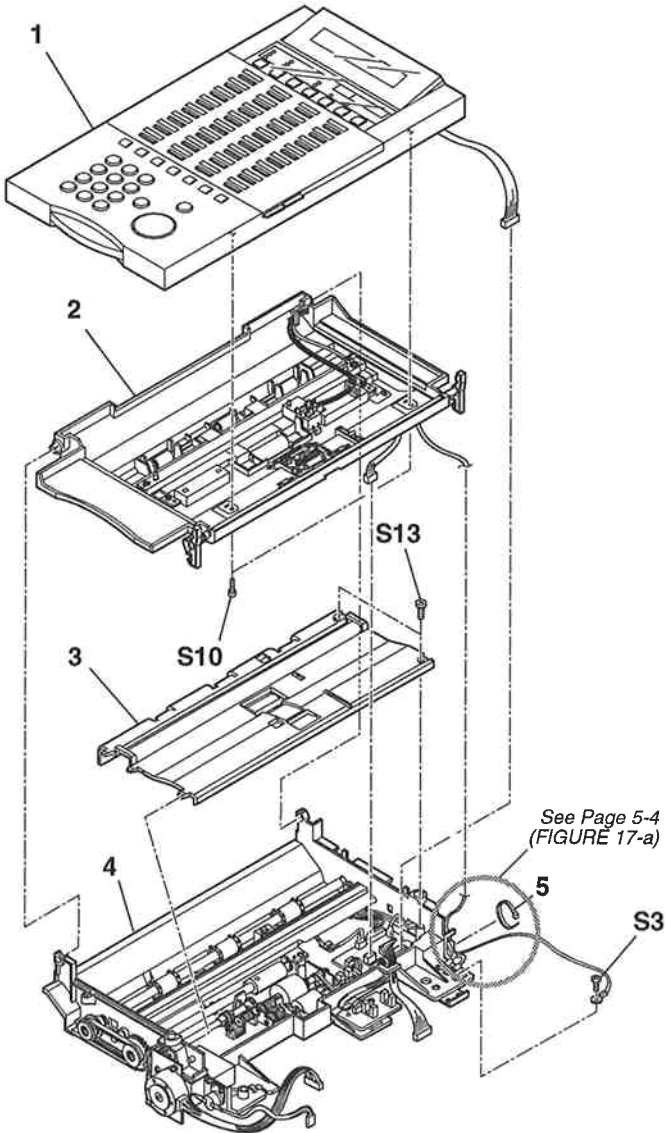


FIGURE 18 ADF, UPPER

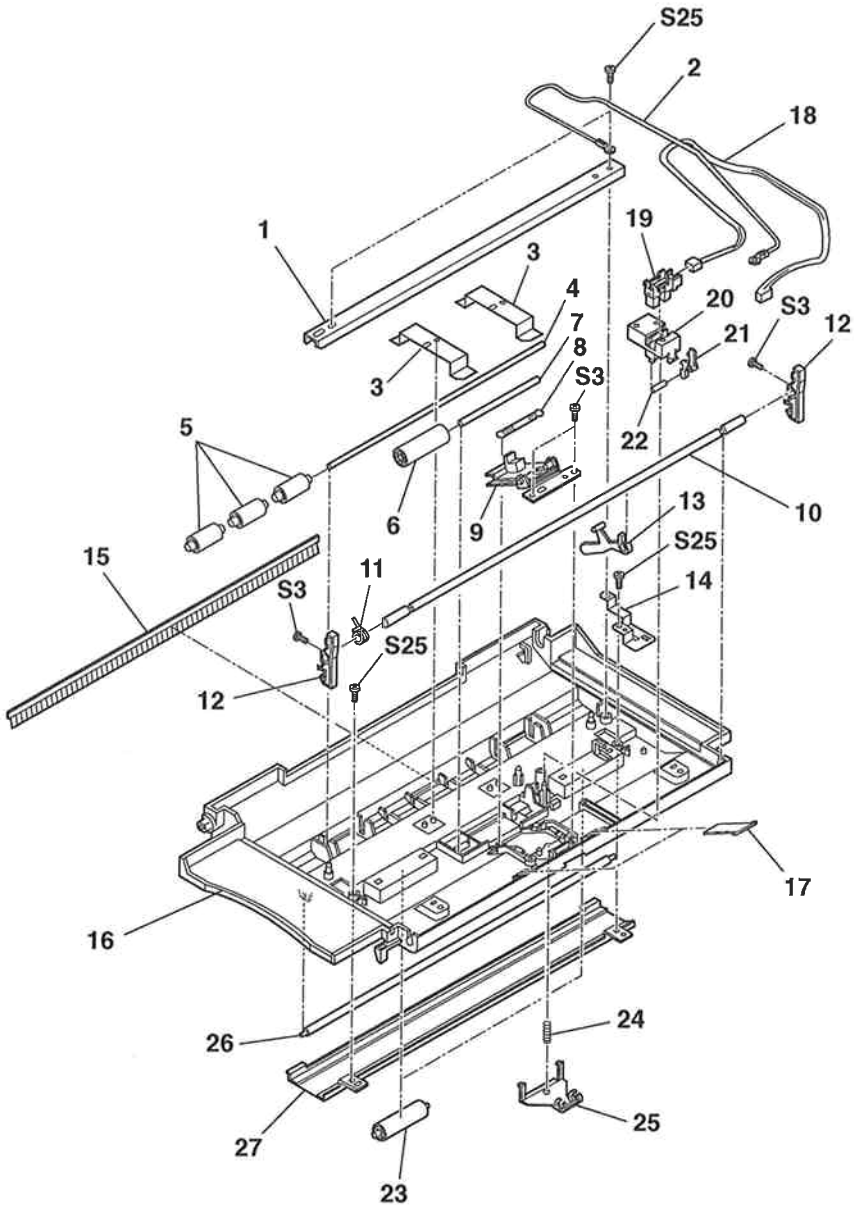


FIGURE & KEY No.	PART No.	R A N K	Q T Y	DESCRIPTION	REMARKS
18- 1	HB1-0883-000	N	1	STAY, PRESSURE	
2	HH2-2388-000		1	WIRE, GROUNDING	
3	HB1-0885-000		2	PLATE, PRESSURE	
4	HA9-0141-000		1	SHAFT, DELIVERY ROLLER A	
5	HS5-6009-000		3	DELIVERY ROLLER	
6	HS5-6008-000		1	FEED ROLLER	
7	HA1-6623-000		1	SHAFT, FEED ROLLER	
8	HS1-2278-000		1	SPRING	
9	HG5-0230-000		1	SEPARATION GUIDE ASS'Y	
10	HB1-0894-000		1	SHAFT, LOCK	
11	HB1-0932-000		1	SPRING, COIL, TORSION	
12	HB1-0895-000		2	ARM, HOOK	
13	HB1-0884-000		1	ARM, DETECTION (DS)	
14	HB1-0889-000		1	PLATE, GROUND	
15	HB1-0890-000		1	ELIMINATOR, STATIC CHARGE	
16	HB1-0888-020	N	1	FRAME, ADF, UPPER	
17	HA1-6692-000		2	SHEET, DOCUMENT GUIDE	
18	HH2-2387-000		1	CABLE WITH CONNECTOR, 3P	
19	WG8-5210-000		1	IC, TLP1240 PHOTOINTERRUPTER	
20	HB1-0640-000		1	HOLDER (DES)	
21	HA1-6639-000		1	ARM, DETECTION (DES)	
22	XD3-2200-122		1	PIN, PARALLEL, 2X12	
23	HB1-0886-000		2	ROLLER, BACK-UP DOCUMENT	
24	HS1-2257-000		1	SPRING	
25	HB1-0887-000		1	PLATE, PRE-SEPARATION PRESSURE	
26	HB1-0931-000		1	SHAFT, PRESSURE	
27	HF5-0075-000		1	WHITE SHEET UNIT	

FIGURE 19 CONTROL PANEL (1)

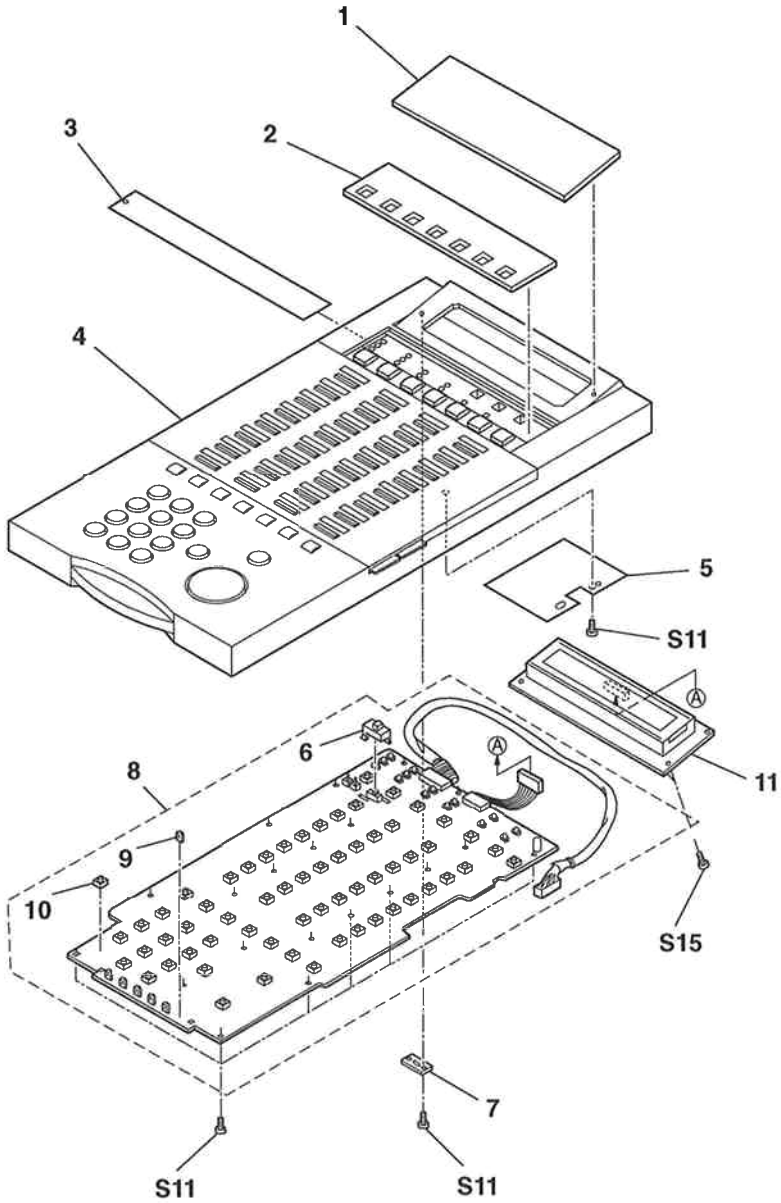


FIGURE & KEY No.	PART No.	RANK	QTY	DESCRIPTION	REMARKS
19- 1	HB1-1371-000		1	COVER, DISPLAY	
2	HB1-1372-000		1	COVER, FUNCTION SHEET	
3	HB1-1639-000		1	SHEET, FUNCTION	
4	NPN		1	CONTROL PANEL COVER ASSY	
5	HB1-0880-000		1	SHEET, INSULATOR	
6	HB1-0662-000		1	COVER, SWITCH	
7	HB1-0879-000		1	HOLDER, CABLE	
8	HG5-0490-000		1	OPCNT BOARD ASSY	
9	WG1-0483-000		6	LED(REDF)	
10	WC2-0135-000		61	SWITCH	
11	HH7-8006-000		1	LCD UNIT	

FIGURE 20 CONTROL PANEL (2)

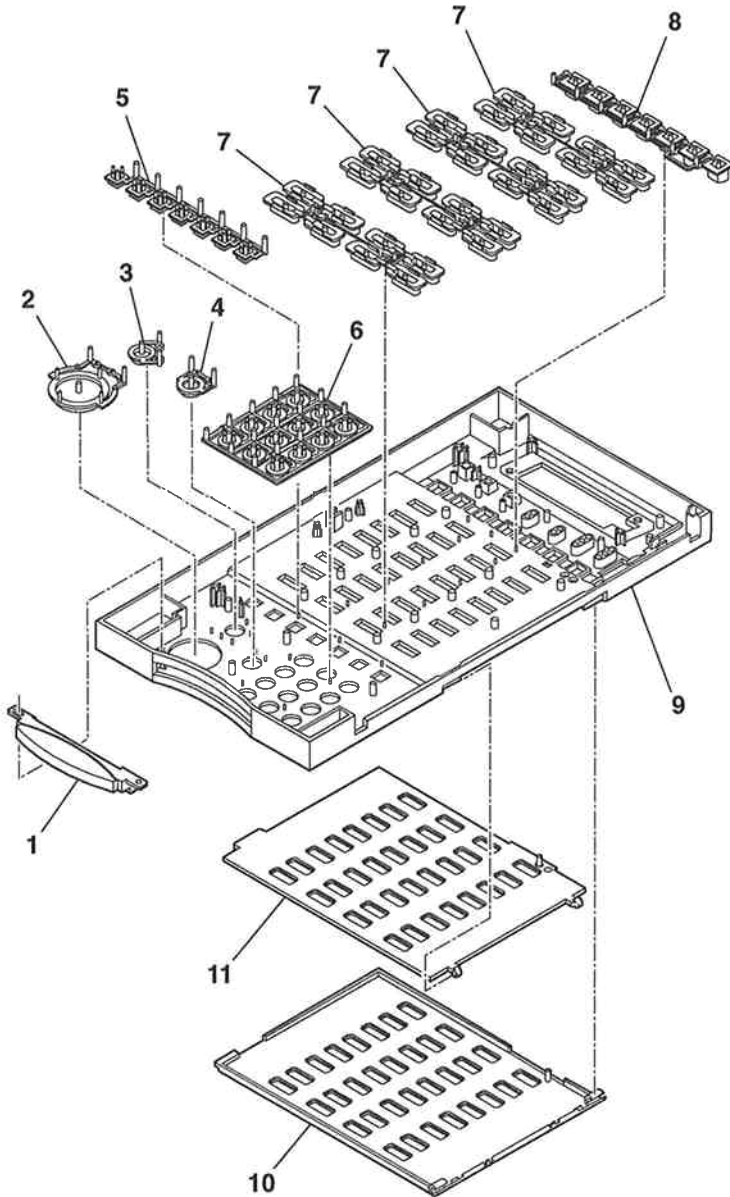


FIGURE & KEY No.	PART No.	R A N K	Q T Y	DESCRIPTION	REMARKS
20 - 1	HB1-0875-000		1	COVER, INDICATOR	
2	HB1-0653-000		1	KEY TOP, "START"	
3	HB1-0658-000		1	KEY TOP, "COPY"	
4	HB1-0657-000		1	KEY TOP, "STOP"	
5	HB1-0655-000		1	KEY TOP, "TEL FUNCTION"	
6	HB1-0652-000		1	KEY TOP, "DIAL"	
7	HB1-0873-000		4	KEY TOP, "ONE TOUCH DIAL"	
8	HB1-1373-000		1	KEY TOP, "FUNCTION (MODE)"	
9	HB1-1640-030	N	1	COVER, OPERATION PANEL	
10	HB1-1641-000		1	COVER, ONE TOUCH DIAL 1	
11	HB1-1647-000		1	COVER, ONE TOUCH DIAL 2	

FIGURE 21 ADF, LOWER (1)

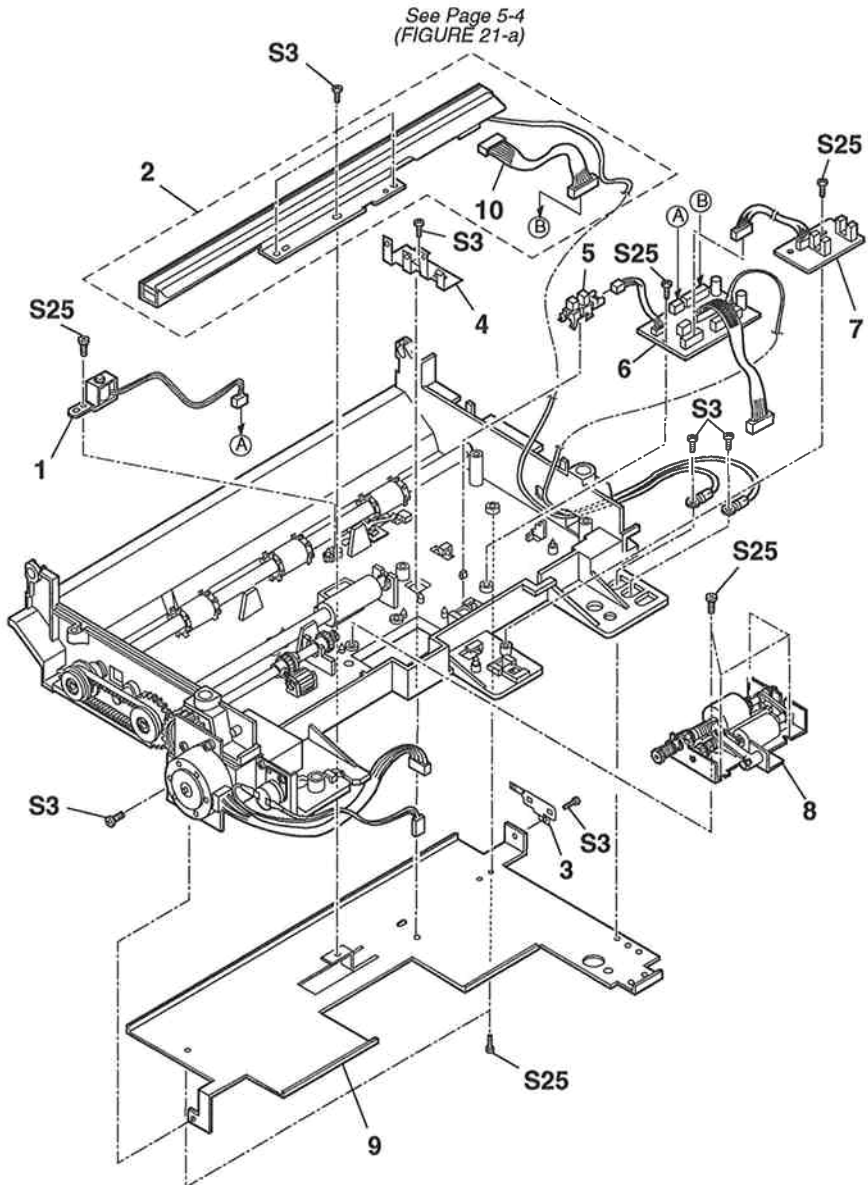


FIGURE & KEY No.	PART No.	RANK	QTY	DESCRIPTION	REMARKS
21- 1	HH7-2053-000		1	STAMP UNIT	
2	HG5-0493-000		1	CONTACT SENSOR UNIT	
3	HB1-0902-000		1	PLATE, GROUNDING	
4	HB1-0903-000	N	1	PLATE, GROUNDING	
5	WG8-5210-000		1	IC, TLP1240 PHOTOINTERRUPTER	
6	HG5-0492-000		1	RDB BOARD ASSY	
7	HG1-4205-000		1	DWS BOARD ASSY	
8	HG5-0233-030		1	SEPARATION ROLLER ASSY	
9	HB1-0900-000	N	1	PLATE, GROUNDING BASE	
10	HH2-9013-000		1	CABLE WITH CONNECTOR, 10P	

FIGURE 22 ADF, LOWER (2)

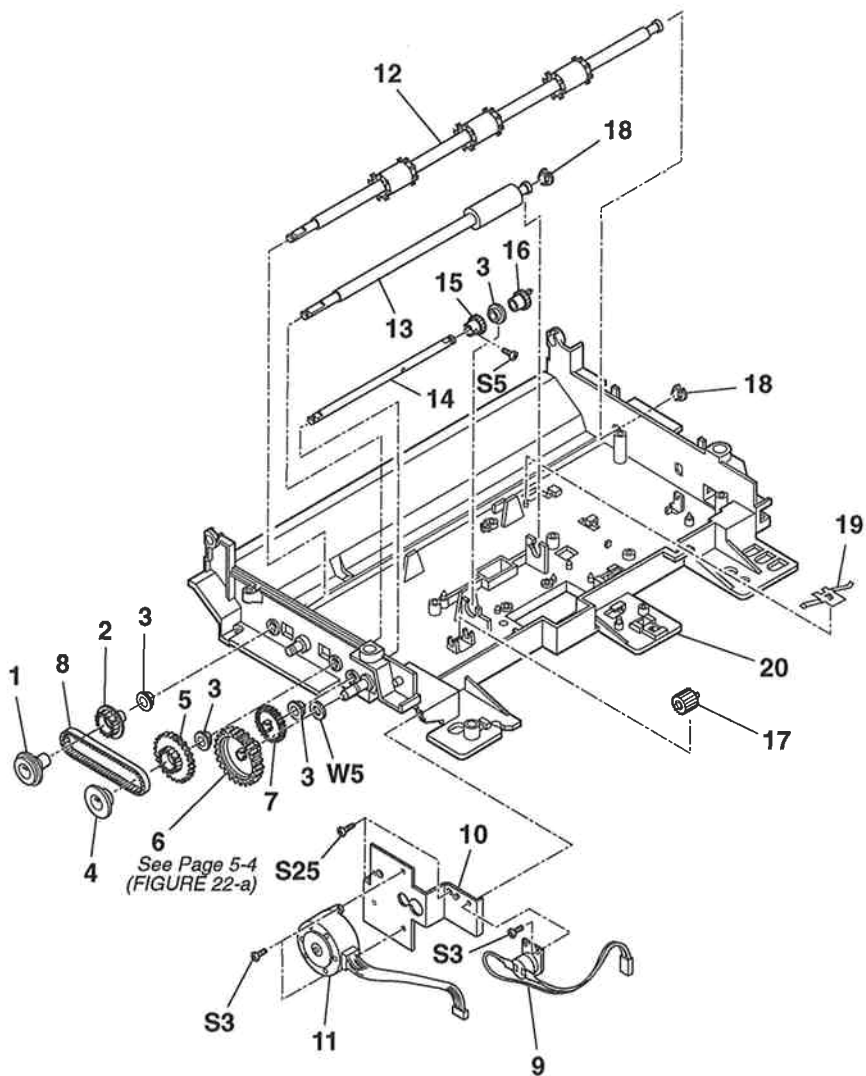


FIGURE 23 SEPARATION ROLLER SECTION

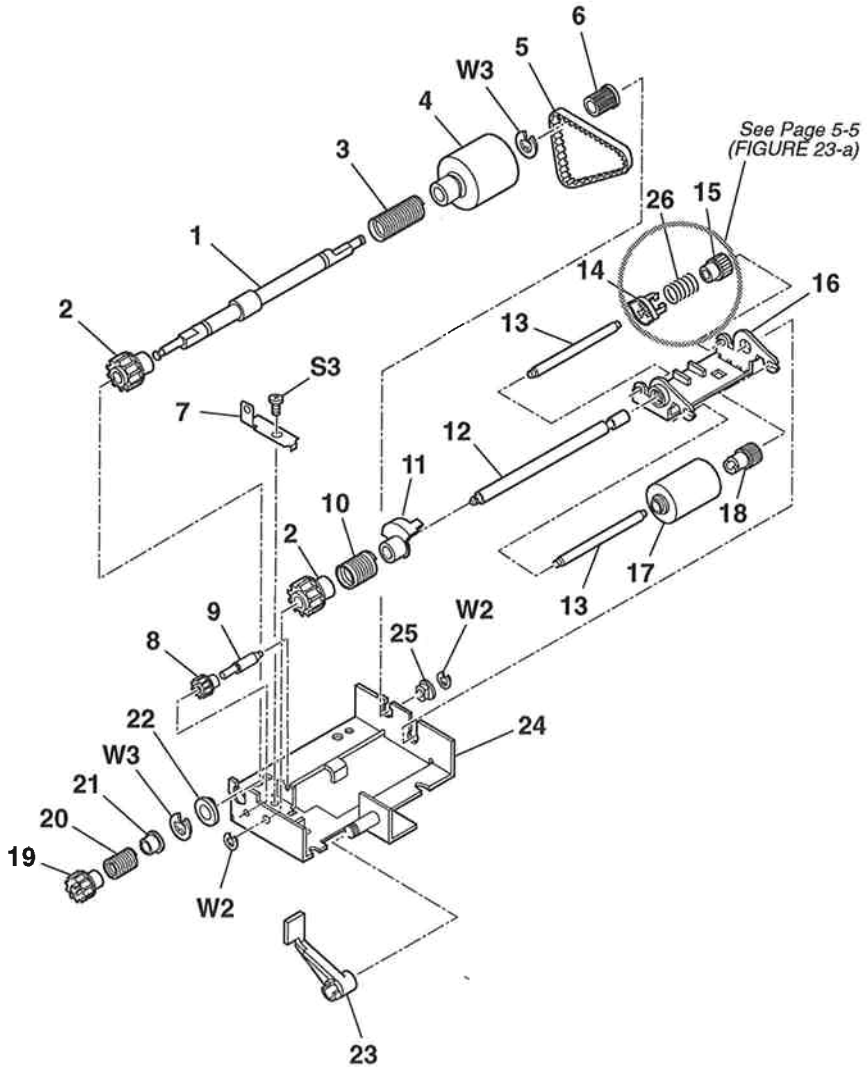


FIGURE & KEY No.	PART No.	R A N K	Q T Y	DESCRIPTION	REMARKS
23 - 1	HB1-0913-020		1	SHAFT, SEPARATION ROLLER	
2	HS5-0080-000		2	GEAR, 15T	
3	HS1-2033-000		1	SPRING, CLUTCH	
4	HB1-1385-000		1	ROLLER, SEPARATION	
5	XF9-0502-000		1	BELT, TRANSMISSION, TIMING	
6	HS1-3064-000		1	PULLEY, 15T	
7	HB1-0908-000		1	PLATE, GROUNDING	
8	HS5-0107-000		1	GEAR, 10T	
9	HB1-0907-000		1	SHAFT, TRANSMISSION GEAR	
10	HB1-0919-030		1	SPRING, CLUTCH	
11	HB1-0918-020		1	CAM, STOPPER CONTROL	
12	HB1-0905-000		1	SHAFT, LOADING ROLLER A	
13	HB1-0910-000		2	SHAFT, LOADING ROLLER B	
14	HB1-0911-000		1	ARM, LOADING ROLLER CONTROL	
15	HS5-3011-000		1	PULLY, 15T	
16	HB1-0909-020		1	HOLDER, LOADING ROLLER	
17	HB1-0912-000		1	ROLLER, LOADING	
18	HS5-3012-000		1	PULLY, 15T	
19	HS5-0108-000		1	GEAR, 15T	
20	HB1-0915-000		1	SPRING, CLUTCH	
21	HB1-0914-000		1	ROLLER, DRIVE	
22	HS1-1017-000		1	BUSHING 6MM	
23	HB1-0906-000		1	ARM, DOCUMENT STOPPER	
24	HF5-0076-000		1	HOLDER, SEPARATION ROLLER	
25	HS1-1030-020		1	BUSHING, 4MM	
26	HB1-0933-000		1	SPRING, COIL	

FIGURE 24 SEPARATION GUIDE

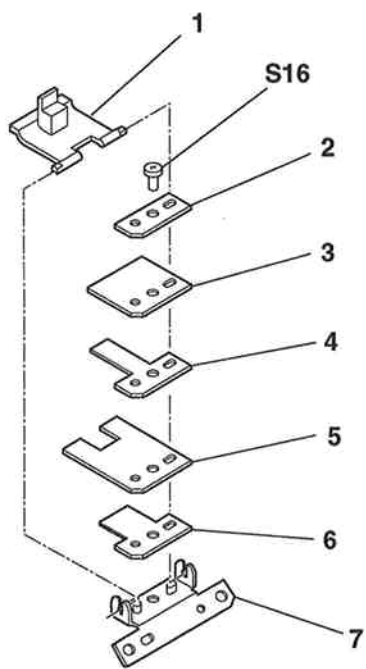


FIGURE 25 PRINTER COVER (1)

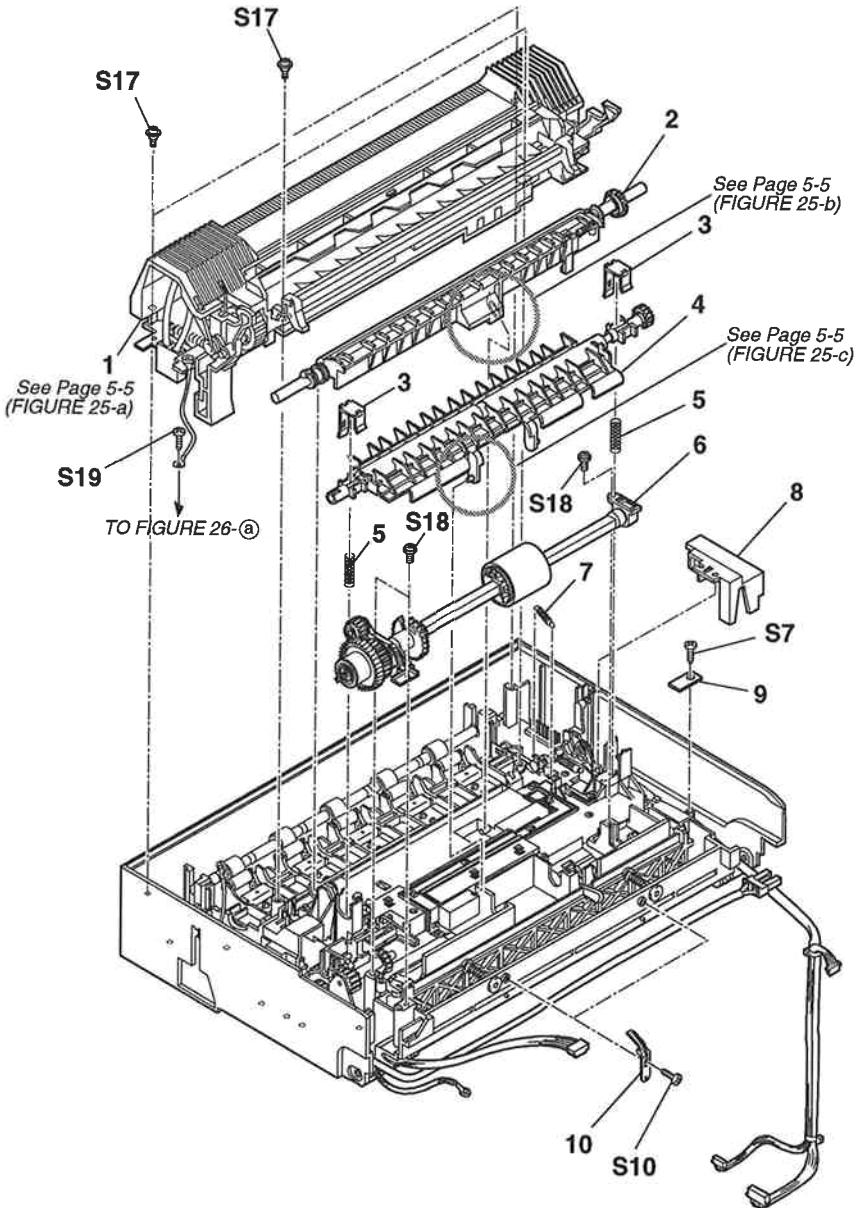


FIGURE 26 PRINTER COVER (2)

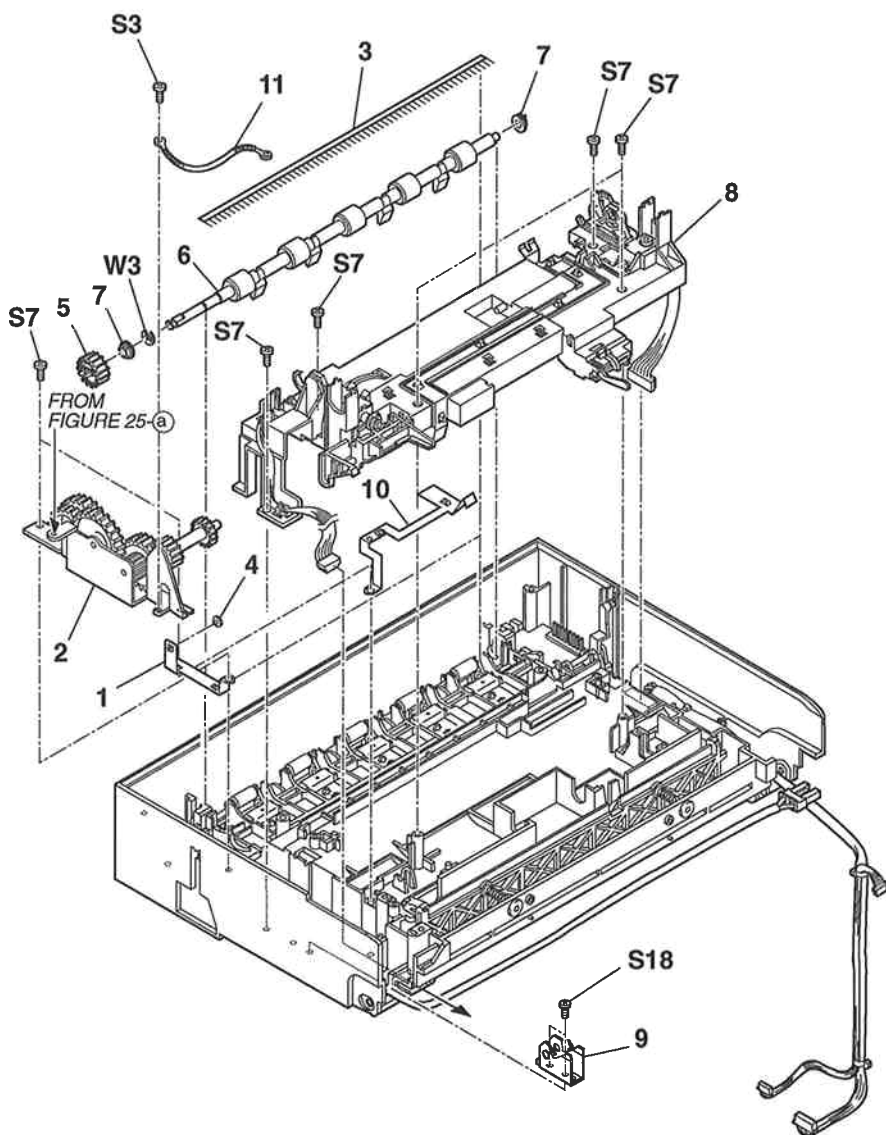


FIGURE & KEY No.	PART No.	R A N K	Q T Y	DESCRIPTION	REMARKS
26 - 1	HB1-0829-000		1	PLATE, GROUNDING	
2	HG5-0210-000		1	MULTI TRAY GEAR ASS'Y	
3	HB1-0870-000		1	ELIMINATOR, STATIC CHARGE B4	
4	HB1-0852-000		1	CAP, GROUNDING	
5	HSS-0094-000		1	GEAR, 18T	
6	HB1-0827-000		1	ROLLER, PAPER EJECT	
7	HSS-1023-000		2	BUSHING, EJECT ROLLER	
8	HG5-0209-000		1	LIFTING PLATE CONTROL ASS'Y	
9	HB1-0826-000		1	MOUNT, ROD	
10	HB1-0815-000		1	PLATE, GROUNDING	
11	HH2-2417-000		1	WIRE, GROUNDING	

FIGURE 27 PRINTER COVER (3)

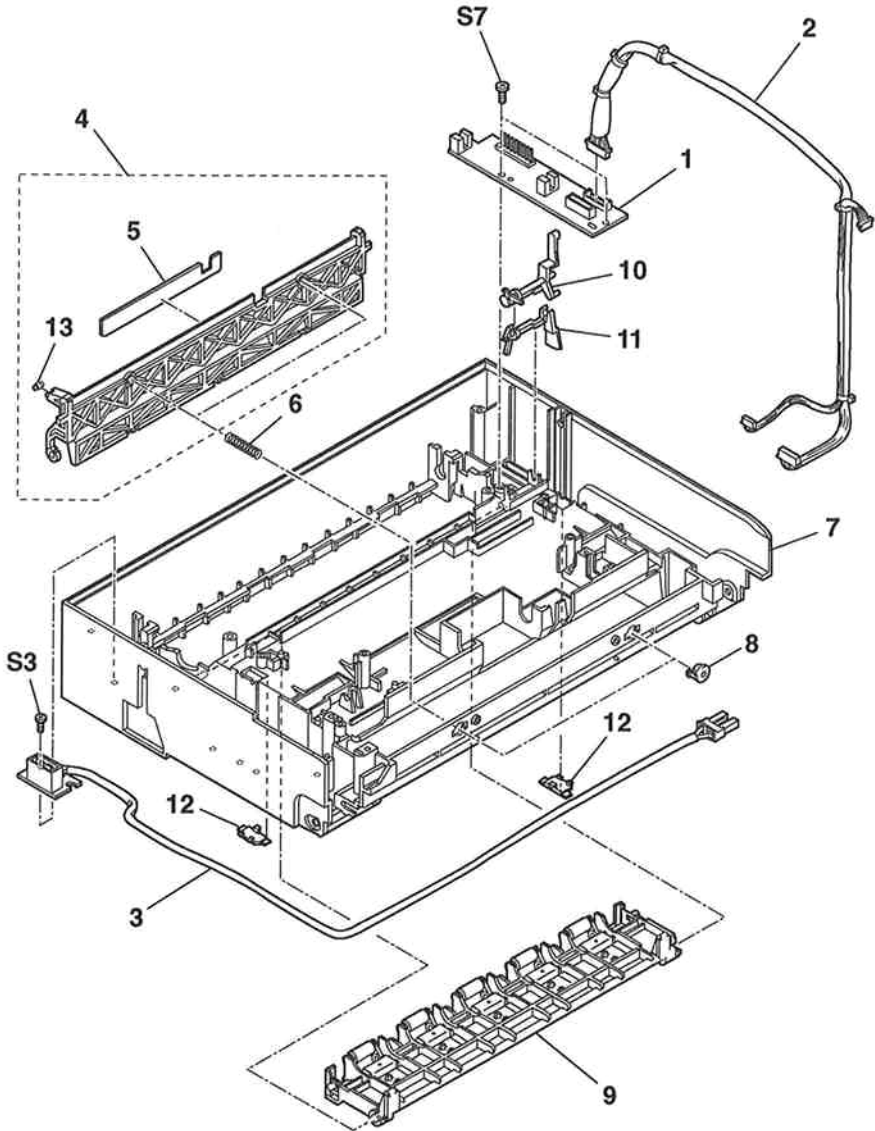


FIGURE & KEY No.	PART No.	R A N K	Q T Y	DESCRIPTION	REMARKS
27 - 1	HG1-4148-000		1	PNT COVER SENSOR BOARD ASS'Y	
2	HH2-2411-000		1	PNT COVER CABLE UNIT	
3	HG1-4142-000		1	AC CONNECTOR CABLE UNIT	
4	HG5-0218-000		1	LIFTING PLATE ASS'Y	
5	HB1-0812-000		1	SHEET, FRICTION (FEEDER)	
6	HB1-0822-000		2	SPRING, COMPRESSION	
7	HF5-0067-030	N	1	FRAME, PRINTER COVER	
8	RA1-7628-000		2	CAP, SPRING	
9	HG5-0220-000		1	PAPER EXIT COVER ASS'Y	
10	RA2-0420-000		1	LEVER, DOOR SENSING, B	
11	HB1-0828-000		1	LEVER, COVER SENSOR	
12	HB1-0830-000		2	COVER, SPACER	
13	RA2-1137-000		1	ROLLER AUXILIARY	

FIGURE 28 FIXING ASS'Y

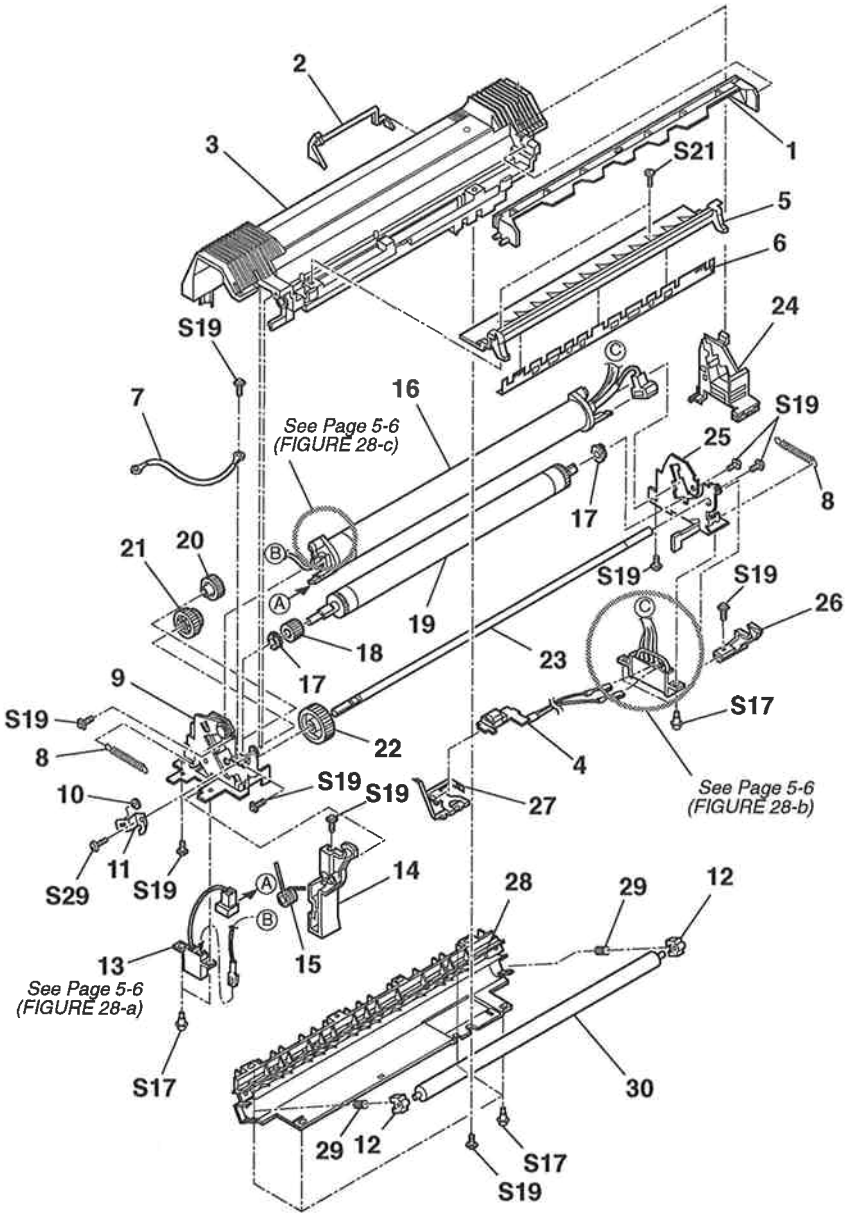


FIGURE & KEY No.	PART No.	R A N K	Q T Y	DESCRIPTION	REMARKS
28 - 1	RA2-0463-000		1	GUIDE	
2	HB1-0857-000		1	ARM, PAPER EJECT DETECTION	
3	HF5-0069-050	N	1	FRAME, FIXING ASSY	
4	HH7-2068-020		1	THERMISTOR	
5	RA2-0455-000		1	GUIDE, ENTRANCE	
6	RA2-0469-000		1	ELIMINATOR, STATIC CHARGE	
7	HH2-9019-000		1	WIRE, GROUNDING	
8	HB1-0860-000		2	SPRING, TENSION	
9	HF5-0071-000		1	FRAME, PRESSURE (RIGHT)	
10	HB1-0852-000		1	CAP, GROUNDING	
11	HB1-0853-000		1	PLATE, GROUNDING	
12	HS5-1025-000		2	BUSHING, CLEANING ROLLER	
13	HG1-4145-000		1	AC-HEATER CABLE UNIT	
14	HB1-0855-000		1	PLATE, HOOK, RIGHT	
15	RA2-0476-000		1	SPRING, TORSION	
16	HG5-0569-000		1	FIXING FILM UNIT	
17	HS5-1024-000		2	BUSHING, 6MM	
18	HS5-0095-000		1	GEAR, 18T	
19	HB1-0854-000		1	ROLLER, PRESSURE	
20	HS5-0097-000		1	GEAR, 25T	
21	HS5-0098-000		1	GEAR, 18T/24T	
22	HS5-0096-000		1	GEAR, 39T	
23	HB1-0859-000		1	SHAFT, COVER HOOK	
24	HB1-0856-000		1	COVER, CABLE	
25	HF5-0070-080		1	FRAME, PRESSURE (LEFT)	
26	RA2-0457-000		1	PLATE, HOOK, LEFT	
27	HB1-0858-020		1	HOLDER, THERMISTOR	
28	HB1-0842-090		1	GUIDE, PAPER EJECT	
29	HB1-0844-000		2	SPRING, COMPRESSION	
30	HB1-0843-000		1	ROLLER, CLEANING	

FIGURE 29 LIFTING PLATE CONTROL ASS'Y

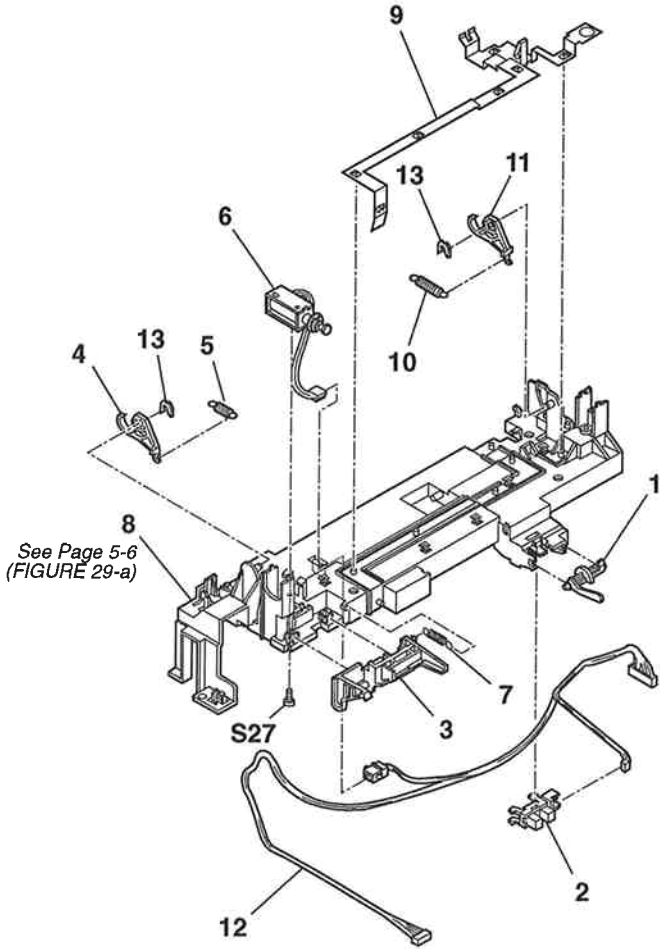


FIGURE & KEY No.	PART No.	R A N K	Q T Y	DESCRIPTION	REMARKS
29 - 1	HB1-0819-000		1	ARM, DETECTION, PAPER JAM	
2	WG8-5210-000		1	IC, TLP1240 PHOTOINTERRUPTER	
3	HB1-0808-000		1	LEVER, LIFTING PLATE CONTROL	
4	RA2-0447-000		1	ARM, RIGHT	
5	RS1-2365-000		1	SPRING, TENSION	
6	HH7-2059-000		1	SOLENOID, LIFTING PLATE CONT.	
7	HB1-0823-000		1	SPRING, TENSION	
8	HB1-0807-050		1	FRAME, LIFTING PLATE CONT.	
9	HB1-0814-000		1	PLATE, GROUNDING	
10	RS1-2339-000		1	SPRING, TENSION	
11	RA2-0443-000		1	ARM, LEFT	
12	HH2-2402-000		1	CABLE UNIT	
13	XG9-0260-000		2	RETAINING RING (E-TYPE)	

FIGURE 30 EXIT PAPER COVER

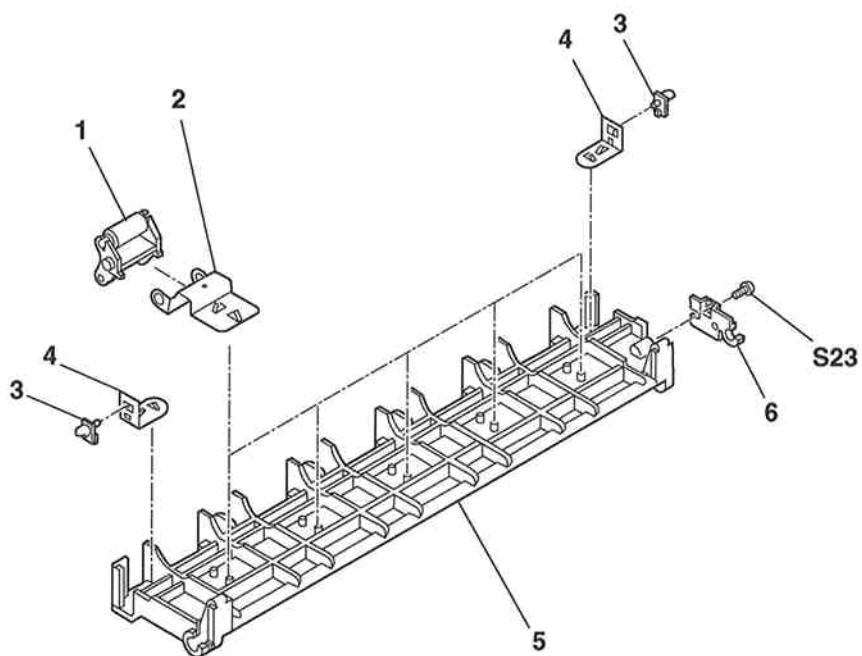


FIGURE & KEY No.	PART No.	R A N K	Q T Y	DESCRIPTION	REMARKS
30 - 1	HG5-0221-000		5	SUPPORT ROLLER ASS'Y	
2	HB1-0864-000		5	SPRING, LEAF	
3	HB1-0865-000		2	PIN, EJECT COVER LOCK	
4	HB1-0862-000		2	SPRING, LEAF, COVER LOCK	
5	HB1-0863-000		1	COVER, PAPER EJECT	
6	HB1-0831-000		1	ARM, PAPER EJECT COVER	

FIGURE 31 DRIVE GEAR ASS'Y

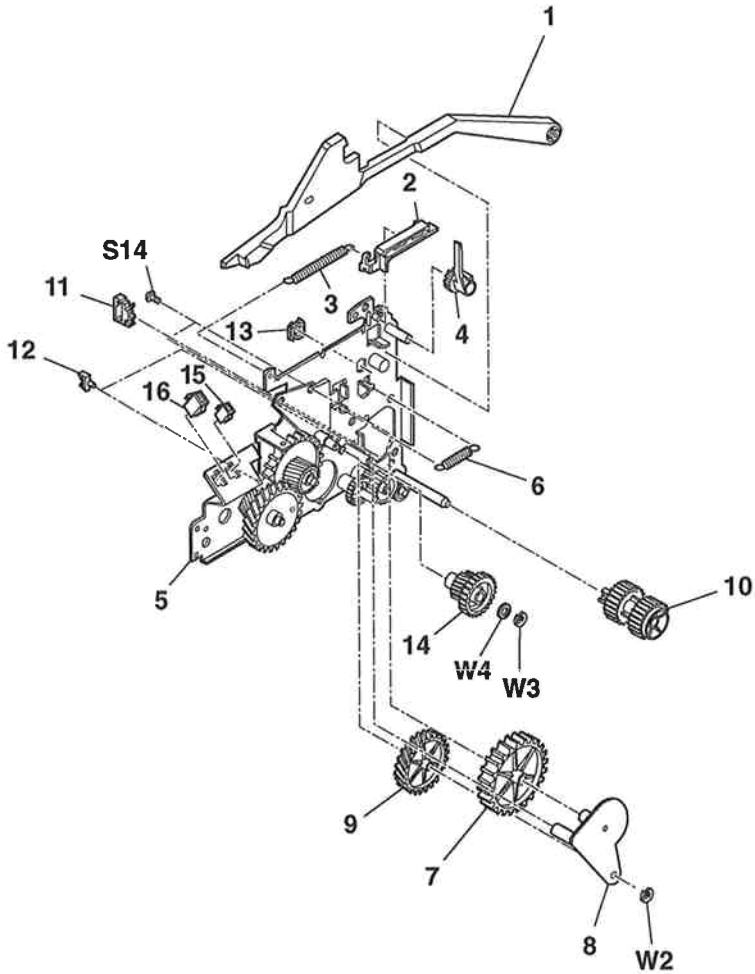


FIGURE & KEY No.	PART No.	R A N K	Q T Y	DESCRIPTION	REMARKS
31- 1	HB1-0794-000		1	ROD, PRINTER COVER SUPPORT	
2	RA2-0382-000		1	RACK	
3	RS1-2330-000		1	SPRING, TENSION	
4	RA2-0381-000		1	LEVER, DRUM SHUTTER	
5	NPN		1	MOUNT AND GEAR	
6	RS1-2331-000		1	SPRING, TENSION	
7	RS1-0498-000		1	GEAR, 55T	
8	RF1-3109-000		1	PLATE, SWING	
9	RS1-0497-000		1	GEAR, 43T	
10	HS5-0084-000		1	GEAR, 32T/32T	
11	WT2-0317-000		1	CLIP, CABLE	
12	WT2-0388-000		2	CLAMP	
13	RS1-1086-000		1	BUSHING	
14	RS1-0501-000		1	GEAR, 24T/35T	
15	VS1-5057-002		1	CONNECTOR, 2P	
16	VS1-5057-003		1	CONNECTOR, 3P	

FIGURE 32 TRANSFER ROLLER & TRANSFER GUIDE

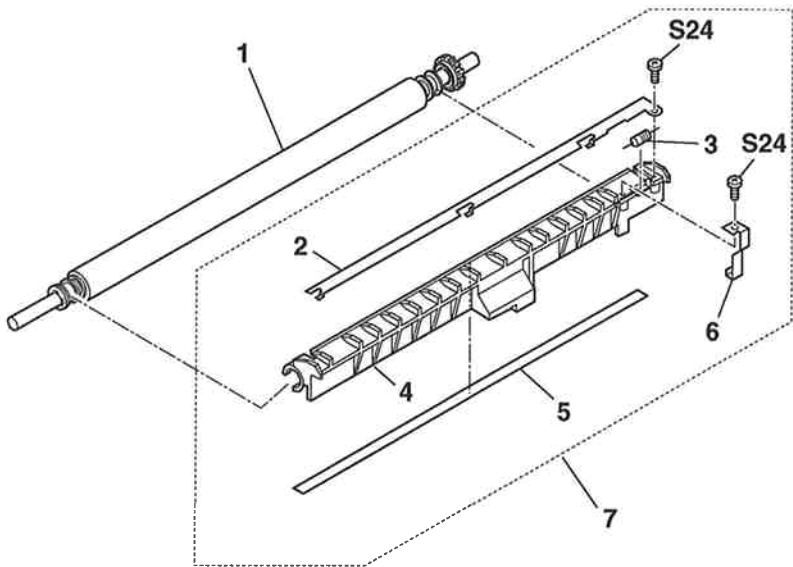


FIGURE & KEY No.	PART No.	R A N K	Q T Y	DESCRIPTION	REMARKS
32 - 1	RG1-2680-040		1	TRANSFER ROLLER ASS'Y	
2	RA2-0427-000		1	GUIDE	
3	RH6-3091-000		1	RESISTOR, 68MOHM	
4	RA2-0426-020		1	HOLDER, TR ROLLER	
5	RA2-0428-000		1	PLATE, INSULATION	
6	RA2-0429-000		1	PLATE, GROUNDING	
7	RG1-2681-030		1	TRANSFER GUIDE ASS'Y	

FIGURE 33 PAPER PICKUP ROLLER, MULTI FEEDER

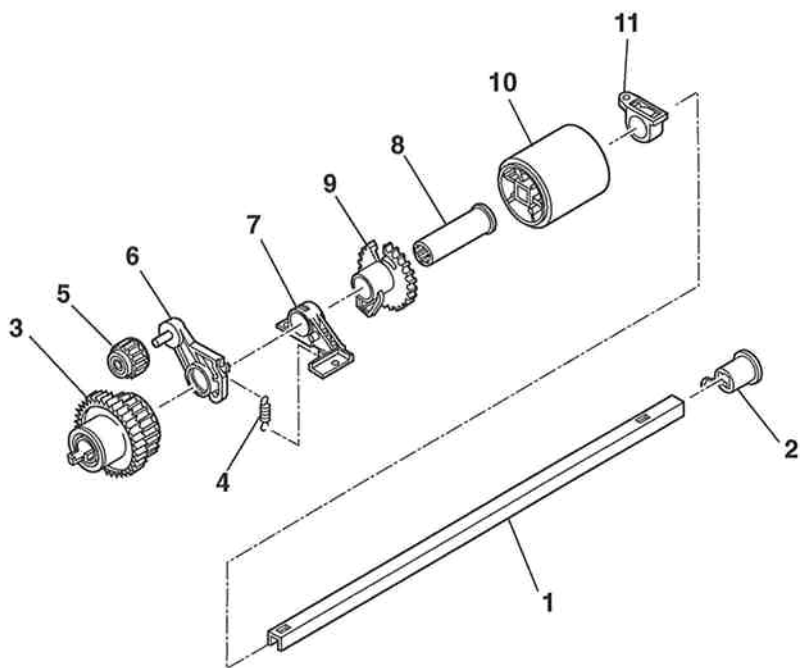


FIGURE & KEY No.	PART No.	R A N K	Q T Y	DESCRIPTION	REMARKS
33 - 1	HB1-0804-000		1	SHAFT, PICKUP ROLLER	
2	HSS-1018-000		1	BUSHING, PICKUP ROLLER SHAFT	
3	HB1-0805-000		1	CLUTCH, PICKUP ROLLER	
4	HB1-0824-000		1	SPRING, TENSION	
5	HSS-0090-000		1	GEAR, 18T	
6	HB1-0809-000		1	ARM, TRANSMISSION	
7	HSS-1022-000		1	BUSHING	
8	HSS-1017-000		1	BUSHING, GEAR	
9	HSS-0088-000		1	GEAR, 42T, LIFTING PLATE CONT.	
10	HB1-0803-000		1	ROLLER, PAPER PICKUP	
11	HSS-1019-000		1	BUSHING	

FIGURE 34 REGISTRATION ROLLER, LEFT

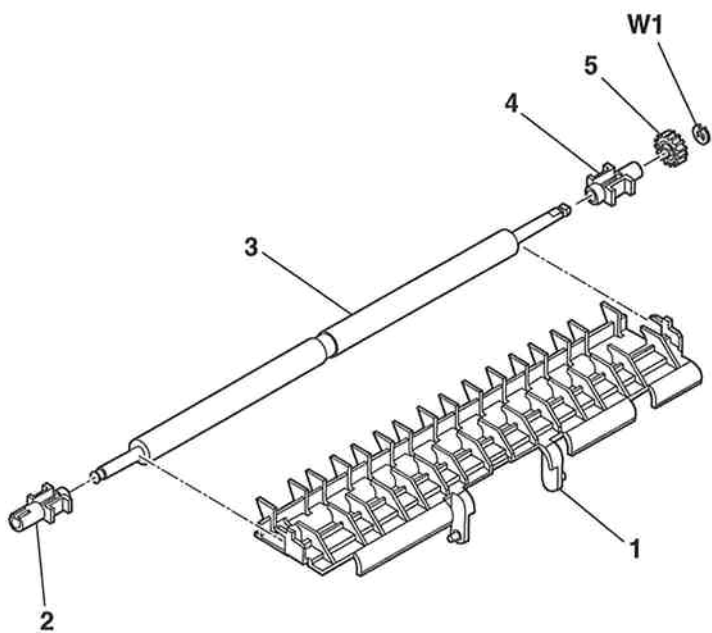


FIGURE & KEY No.	PART No.	R A N K	Q T Y	DESCRIPTION	REMARKS
34 - 1	HB1-0811-000		1	GUIDE, PAPER FEED	
2	HSS-1020-000		1	BUSHING	
3	HB1-0810-000		1	ROLLER, REGISTRATION (LEFT)	
4	HSS-1021-040		1	BUSHING	
5	RS1-0505-000		1	GEAR, 28T	

**FIGURE 35 PAPER PICKUP ROLLER, LASER CLASS 8000
& FXL-CASSETTE FEEDER 4**

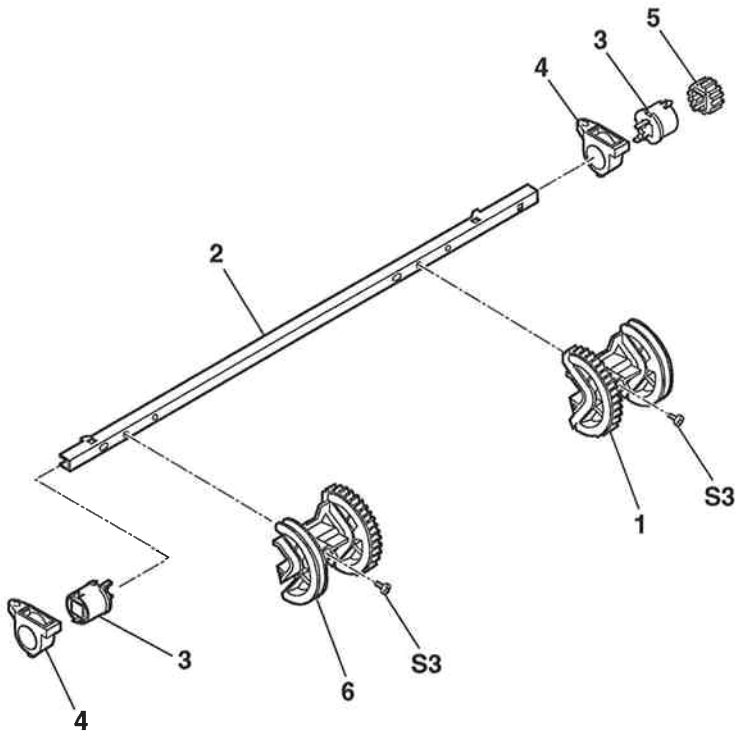


FIGURE & KEY No.	PART No.	R A N K	Q T Y	DESCRIPTION	REMARKS
35 - 1	HB1-1933-000		1	ROLLER, PAPER PICKUP (FRONT)	
2	HB1-0781-000		1	SHAFT, PAPER PICKUP ROLLER	
3	HB1-0783-000		2	BUSHING, SHAFT	
4	HS5-1019-000		2	BUSHING	
5	HS5-0087-030		1	GEAR, 17T	
6	HB1-1934-000		1	ROLLER, PAPER PICKUP (REAR)	

FIGURE 36 REGISTRATION ROLLER, RIGHT

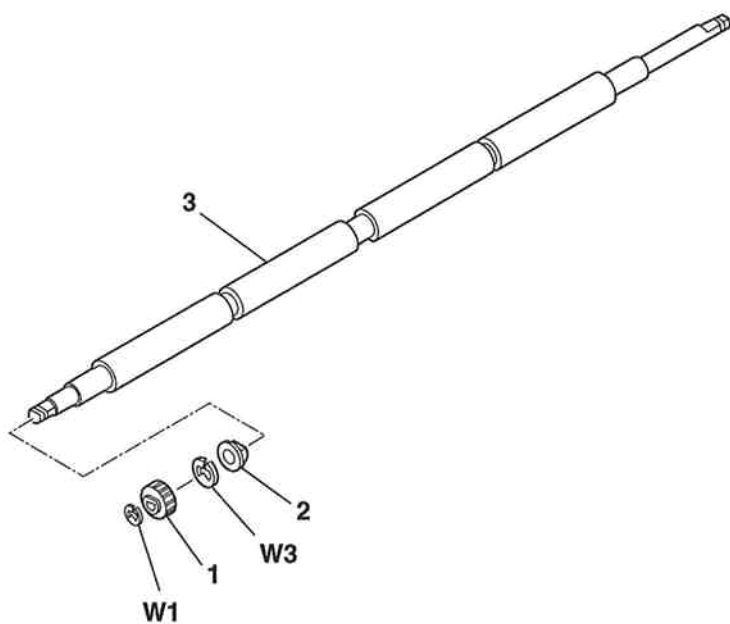


FIGURE & KEY No.	PART No.	R A N K	Q T Y	DESCRIPTION	REMARKS
36 - 1	RS1-0504-000		1	GEAR, 24T	
2	RS1-1016-000		1	BUSHING	
3	HB1-0784-000		1	ROLLER, REGISTRATION (RIGHT)	

FIGURE 37 SCNT BOARD

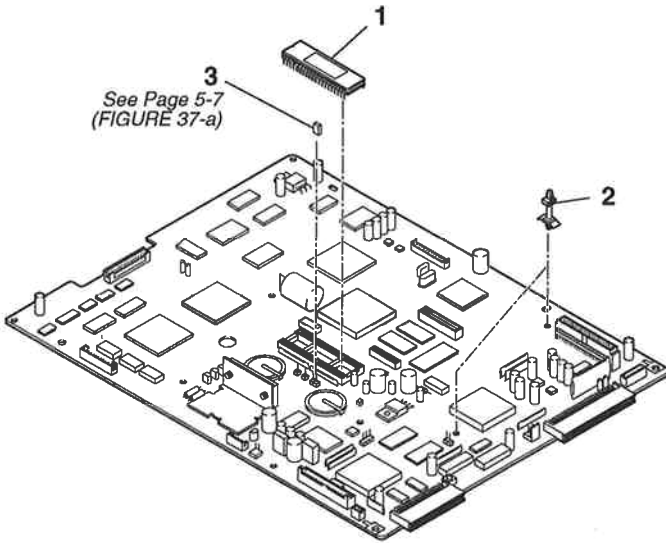


FIGURE & KEY No.	PART No.	R A N K	Q T Y	DESCRIPTION	REMARKS
37 - 1	HH5-2076-000		1	IC, AM27C1024-150DC, EP-ROM	
2	VT2-0001-012		2	SUPPORT, PCB	
3	WS1-0172-000		1	PLUG, SHORT	

FIGURE 38 G3 ROM BOARD

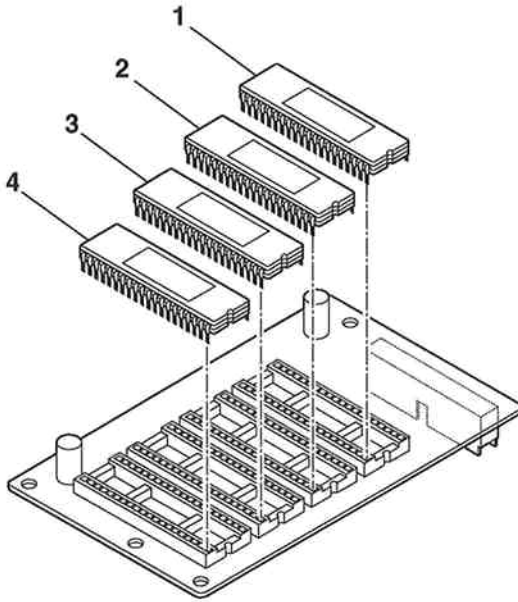


FIGURE & KEY No.	PART No.	R A N K	Q T Y	DESCRIPTION	REMARKS
38 - 1	HH5-2069-000		1	IC, HN27C4096G-10, EP-ROM	
2	HH5-2070-000		1	IC, HN27C4096G-10, EP-ROM	
3	HH5-2071-000		1	IC, HN27C4096G-10, EP-ROM	
4	HH5-2072-000		1	IC, HN27C4096G-10, EP-ROM	

FIGURE 39 H.V. POWER SUPPLY BOARD

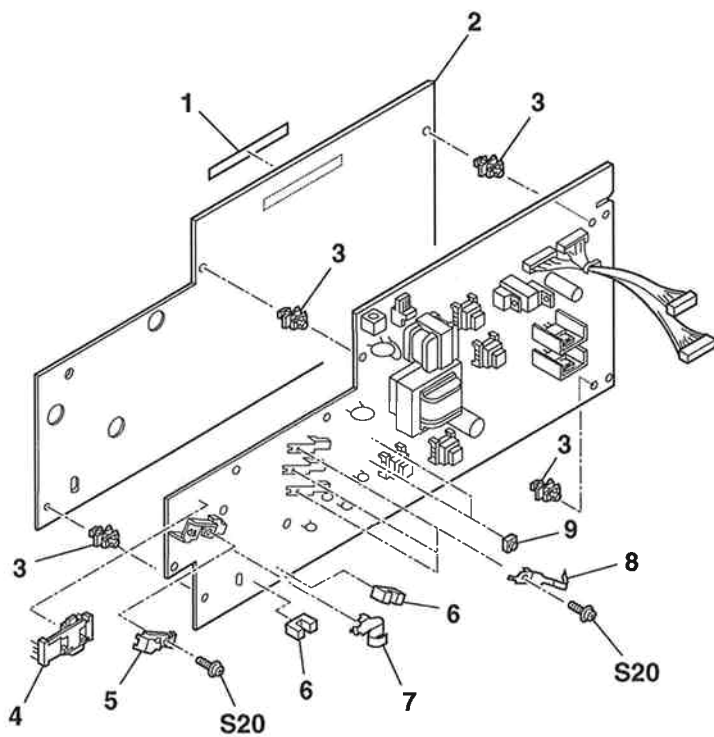


FIGURE & KEY No.	PART No.	R A N K	Q T Y	DESCRIPTION	REMARKS
39 - 1	RS2-8079-000		1	LABLE, "WARNING, HIGH VOLTAGE"	
2	RA2-0280-000		1	SHIELD, HUT	
3	VT2-0013-040		4	SPACER, PCB	
4	VR5-7980-502		1	RESISTOR, VARIABLE, 5KOHM	
5	RA2-0507-000		1	PLATE, GROUNDING	
6	WG8-0173-020		2	IC, TLP806	
7	RA2-0506-000		1	SPRING, LEAF, CONTINUITY	
8	RA2-0505-020		3	SPRING, LEAF, CONTINUITY	
9	WC2-0100-000		2	SWITCH	

FIGURE 40 HEATER CONTROL ASS'Y

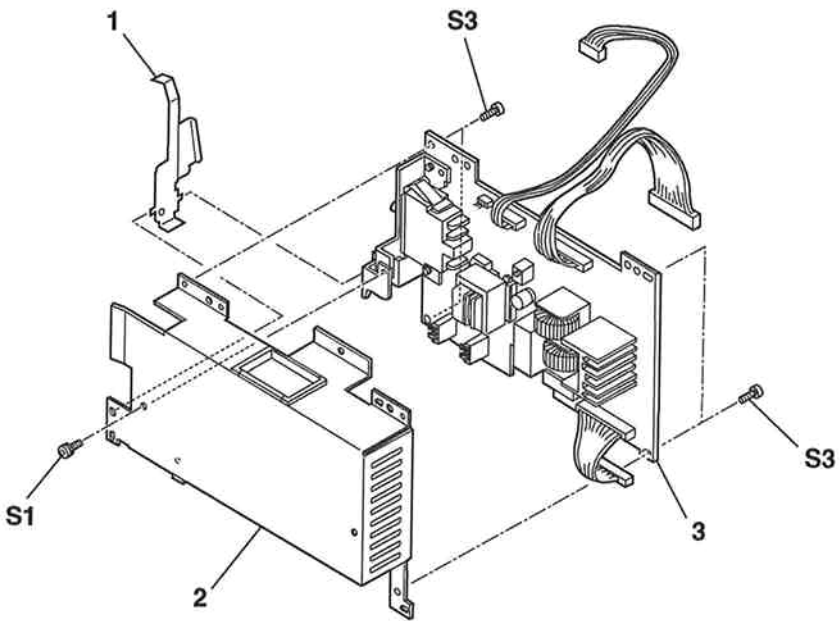


FIGURE & KEY No.	PART No.	R A N K	Q T Y	DESCRIPTION	REMARKS
40 - 1	RA2-0500-000		1	SPRING, LEAF	
2	HG5-0222-000		1	HCNT SHIELD UNIT	
3	HG5-0566-000		1	HCNT BOARD ASSY	

FIGURE 41 FUSE, POWER SUPPLY

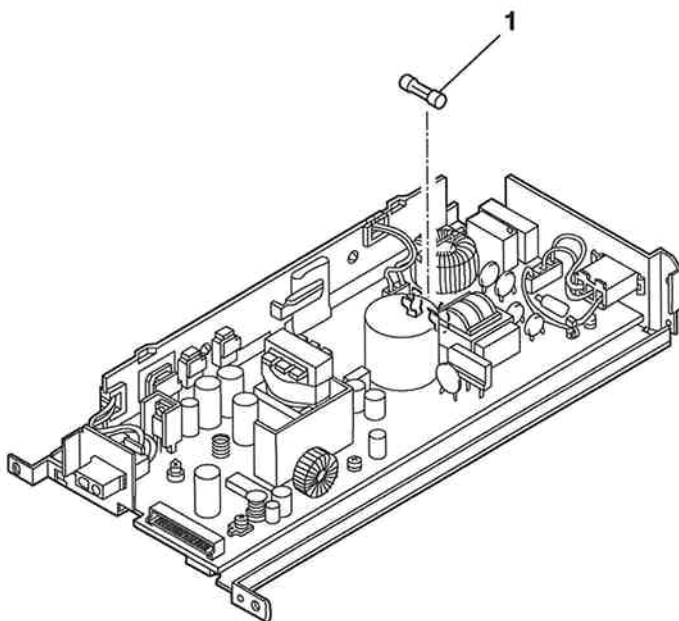


FIGURE & KEY No.	PART No.	R A N K	Q T Y	DESCRIPTION	REMARKS
41- 1	WD1-0224-000		1	FUSE, 125V/6.3A	

FIGURE 42 PAPER EXIT TRAY

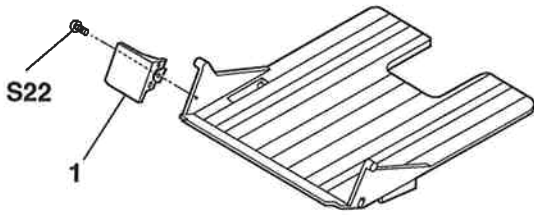


FIGURE & KEY No.	PART No.	R A N K	Q T Y	DESCRIPTION	REMARKS
42 - 1	HB1-1648-000		1	COVER, RELEASE LEVER	

FIGURE 43 PAPER CASSETTE (LTR)

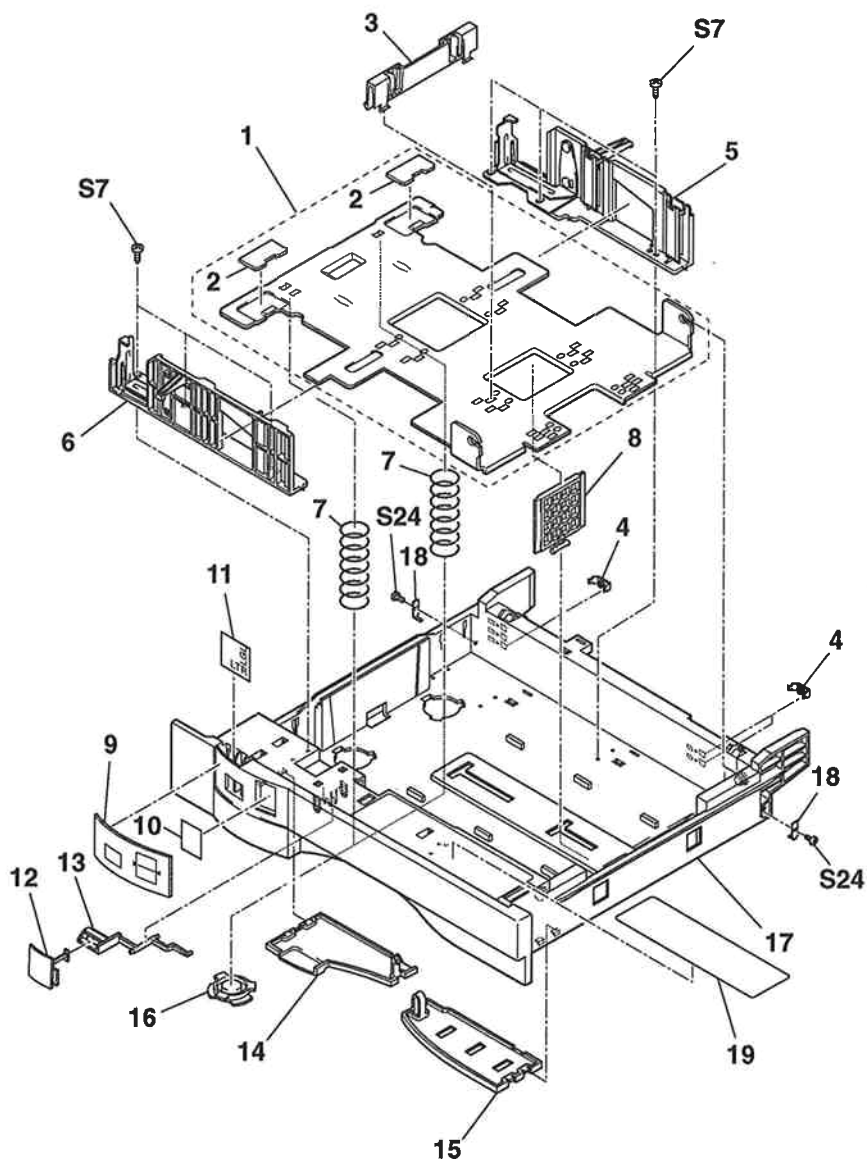


FIGURE & KEY No.	PART No.	RANK	QTY	DESCRIPTION	REMARKS
43 - 1	HF5-0079-000		1	PLATE, PAPER LIFTING	
2	HB1-0950-000		2	SHEET, FRICTION	
3	HB1-0943-000		1	HOLDER, PAPER GUIDE	
4	HB1-0962-000		3	BLOCK, SIZE	
5	HG5-0243-020		1	SIZE PLATE(REAR) ASSY	
6	HG5-0242-020		1	SIZE PLATE(FRONT) ASSY	
7	HB1-1932-000		2	SPRING, PAPER LIFTING (RED)	
8	HB1-0942-000		1	GUIDE, PAPER LENGTH	
9	HB1-0948-000		1	COVER, DISPLAY	
10	HB1-0960-000		1	SHEET, BACKGROUND	
11	HB1-0949-000		1	SHEET, PAPER SIZE	
12	HB1-0947-000		1	PLATE, PAPER QUANTITY DISPLAY	
13	HB1-0946-000		1	ARM, PAPER QUANTITY DISPLAY	
14	HB1-0953-000		1	COVER, DISPLAY STRUCTURE	
15	HB1-0954-000		1	COVER, SPARE SPRING	
16	HB1-0951-000		2	HOLDER, SPRING	
17	HB1-0936-000	N	1	BODY, CASSETTE	
18	HB1-0961-000		2	PLATE, CASSETTE STOPPER	
19	HB1-1643-000		1	LABEL, INSTRUCTION	

FIGURE 44 FXL-CASSETTE FEEDER 4 PACKAGE CONTENTS

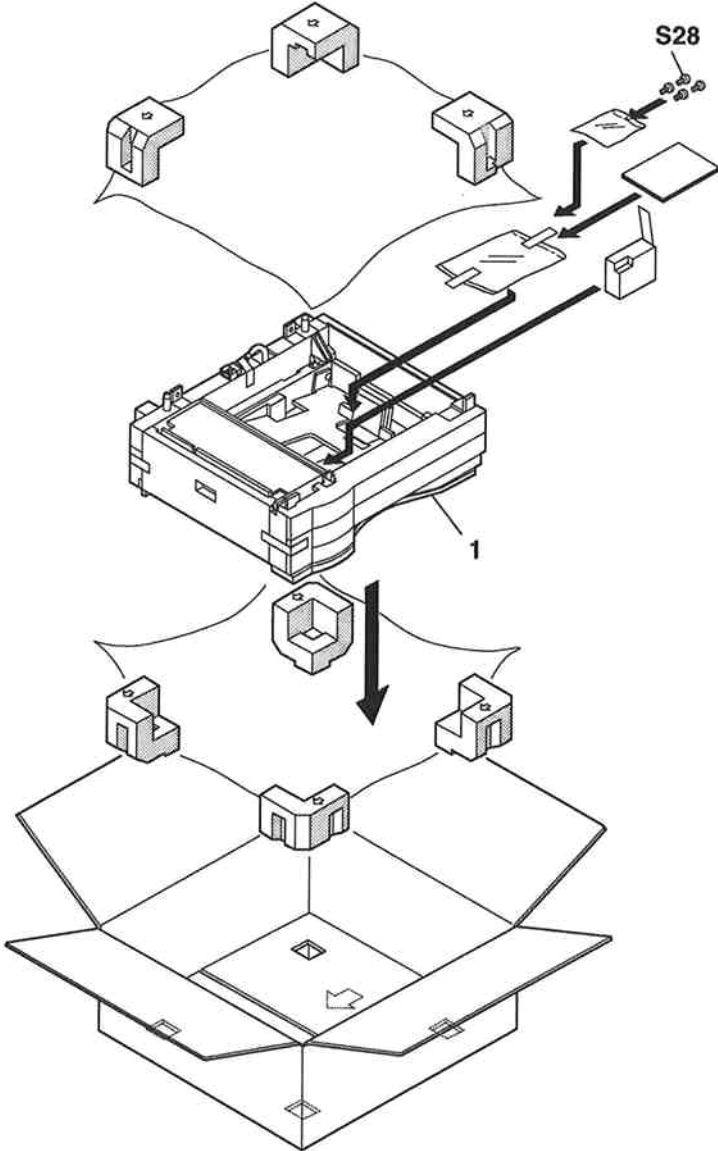


FIGURE & KEY No.	PART No.	R A N K	Q T Y	DESCRIPTION	REMARKS
44 - 1	NPN		1	FXL-CASSETTE FEEDER 4	

FIGURE 45 FXL-CASSETTE FEEDER 4 (1)

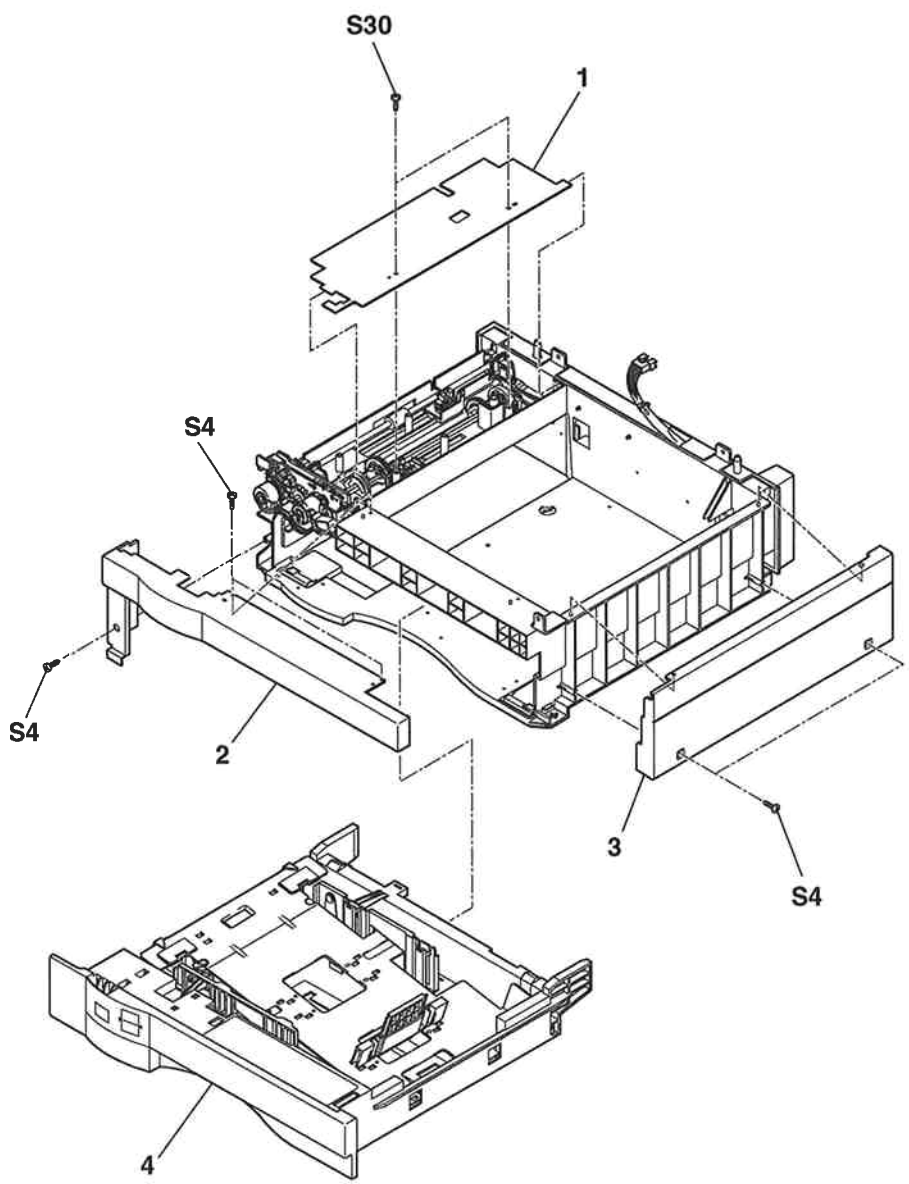


FIGURE & KEY No.	PART No.	R A N K	Q T Y	DESCRIPTION	REMARKS
45 - 1	HB1-0970-000		1	COVER, PICKUP ROLLER	
2	HB1-0972-000		1	COVER, FRONT, FEEDER	
3	HB1-0973-000		1	COVER, RIGHT, FEEDER	
4	NPN		1	CASSETTE (LTR)	

FIGURE 46 FXL-CASSETTE FEEDER 4 (2)

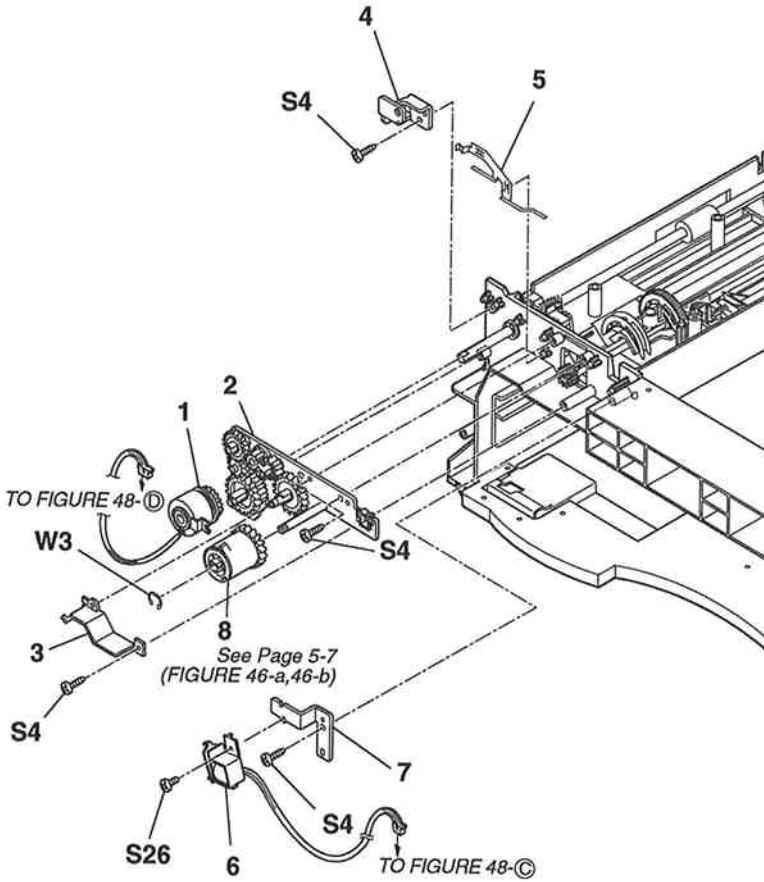


FIGURE & KEY No.	PART No.	R A N K	Q T Y	DESCRIPTION	REMARKS
46 - 1	HH7-2061-000		1	CLUTCH, EM, FEEDER	
2	HG5-0250-000		1	FEEDER DRIVE GEAR ASS'Y	
3	HB1-0981-000		1	HOLDER, CABLE	
4	HB1-0979-000		1	MOUNT, MAIN UNIT	
5	HB1-0983-000		1	PLATE, GROUNDING	
6	HH7-2062-000		1	SOLENOID, PICKUP	
7	HB1-0980-000		1	MOUNT, SOLENOID	
8	HB1-0800-060		1	CLUTCH, PAPER PICKUP ROLLER	

FIGURE 47 FXL-CASSETTE FEEDER 4 (3)

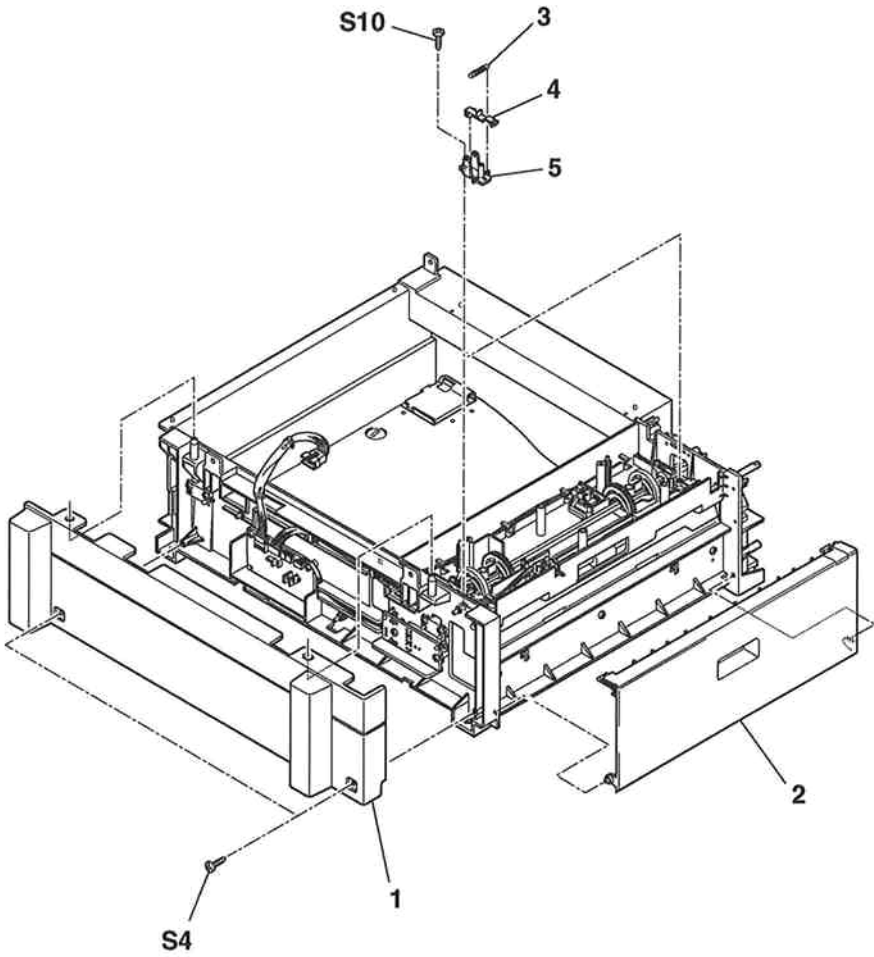


FIGURE & KEY No.	PART No.	R A N K	Q T Y	DESCRIPTION	REMARKS
47 - 1	HB1-0974-000		1	COVER, REAR, FEEDER	
2	NPN		1	RIGHT COVER ASSY	
3	HB1-0986-000		2	SPRING, TORSION, COIL	
4	HB1-0985-000		2	ARM, LOCK	
5	HB1-0987-000		2	HOLDER, LOCK ARM	

FIGURE 48 FXL-CASSETTE FEEDER 4 (4)

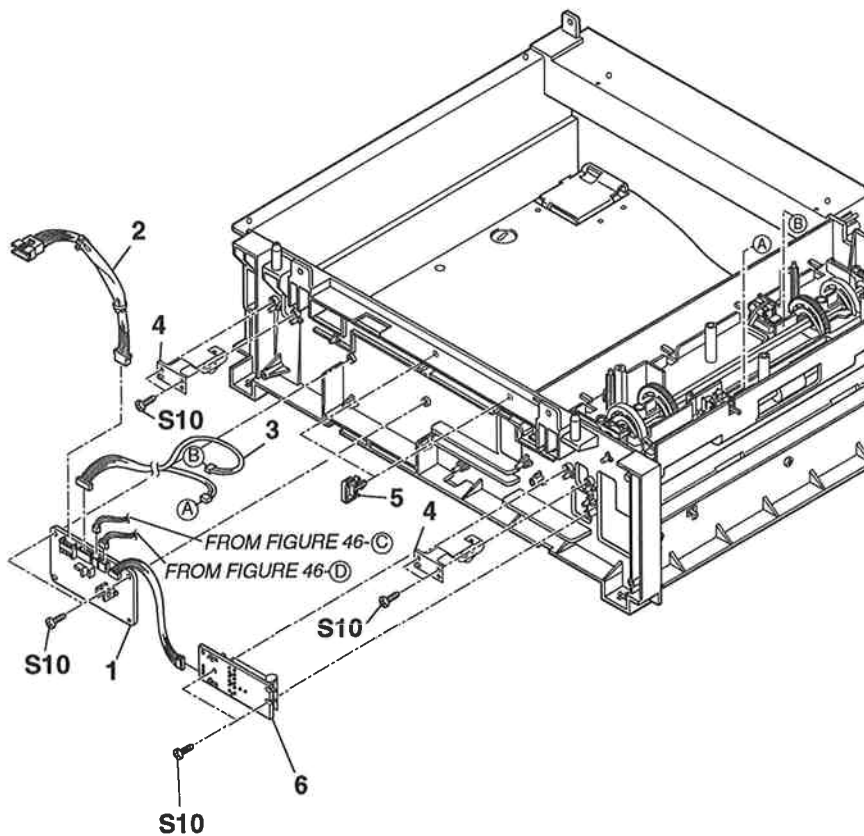


FIGURE & KEY No.	PART No.	R A N K	Q T Y	DESCRIPTION	REMARKS
48 - 1	HG1-4141-000		1	FEEDER DRIVE BOARD ASSY	
2	HH2-2404-000		1	CABLE WITH CONNECTOR, 12P	
3	HH2-2409-000		1	CABLE ASSEMBLY (FEEDER SENS.)	
4	HF5-0080-000		2	SPRING, LEAF	
5	WT2-0317-000		2	CLIP, CABLE	
6	HG5-0206-000		1	C.SIZE SENSOR BOARD ASSY	

FIGURE 49 FXL-CASSETTE FEEDER 4 (5)

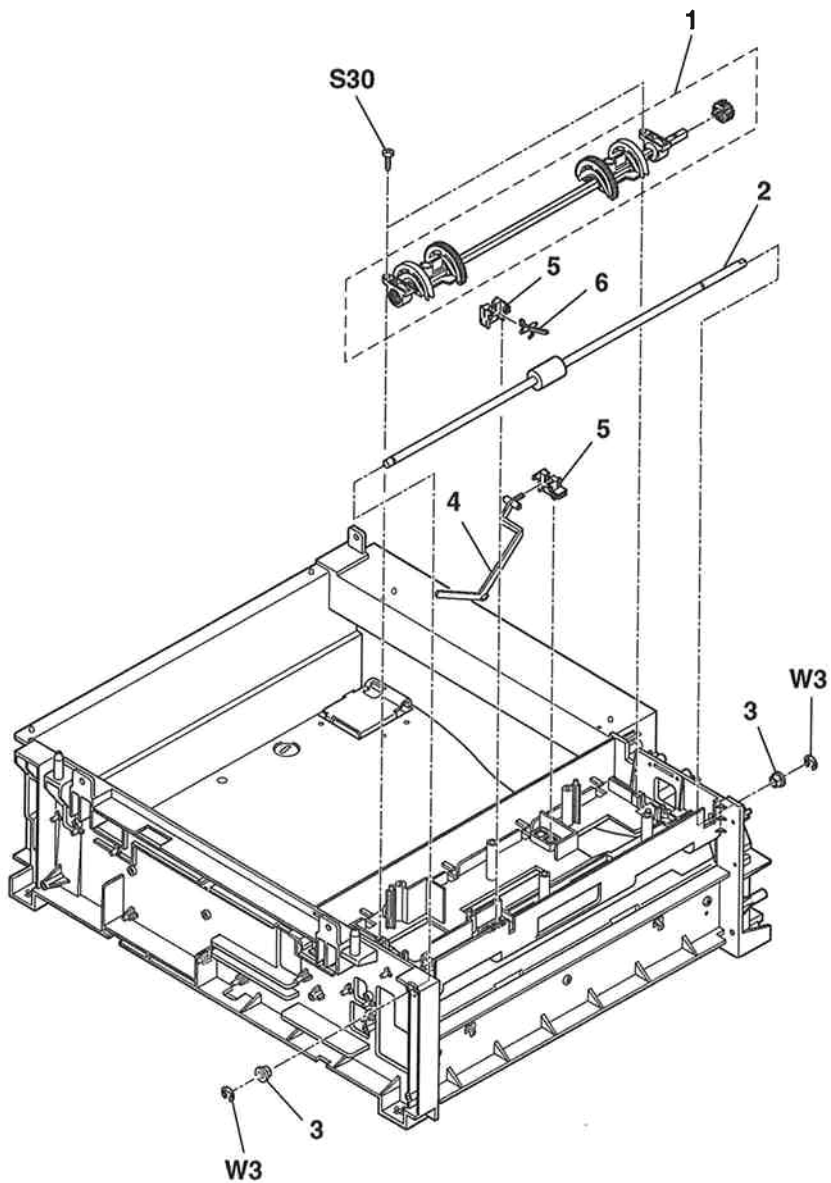


FIGURE & KEY No.	PART No.	R A N K	Q T Y	DESCRIPTION	REMARKS
49 - 1	HG5-0765-000		1	PICKUP ROLLER ASS'Y	
	HB1-0975-000		1	ROLLER, PAPER FEED	
	FS1-1205-000		2	BUSHING	
	HB1-0977-000		1	ARM, DETECT, PAPER	
	HH7-2079-000		2	IC,GP1AQ45J,PHOTO INTERRUPTER	
	HB1-0976-000		1	ARM, DETECT, PAPER EDGE	

FIGURE 50 FXL-CASSETTE FEEDER 4 (6)

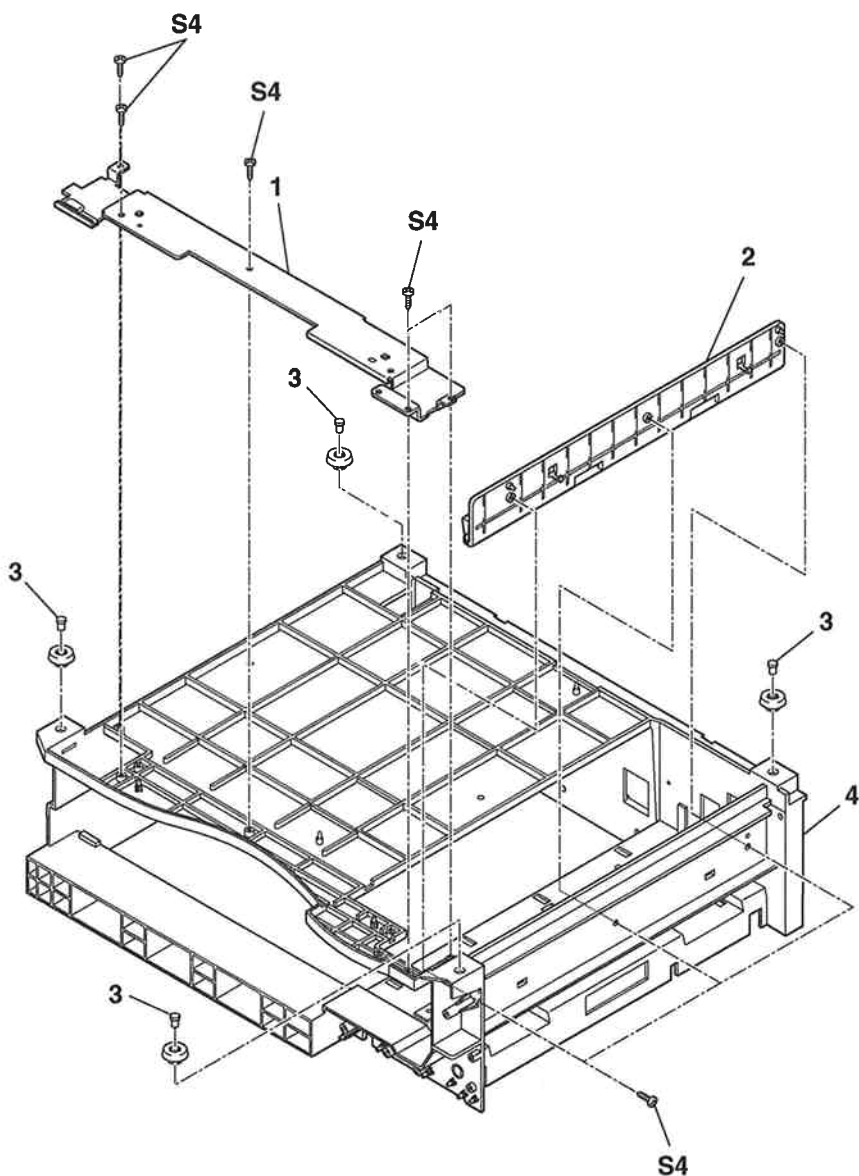


FIGURE & KEY No.	PART No.	RANK	QTY	DESCRIPTION	REMARKS
50 - 1	HB1-0982-000		1	STAY, FEEDER	
2	HB1-0978-000		1	GUIDE, CASSETTE, FEEDER	
3	XH9-0059-000		4	FOOT, RUBBER	
4	HB1-0971-000	N	1	FRAME, MAIN (FEEDER)	

FIGURE 51 LEFT COVER

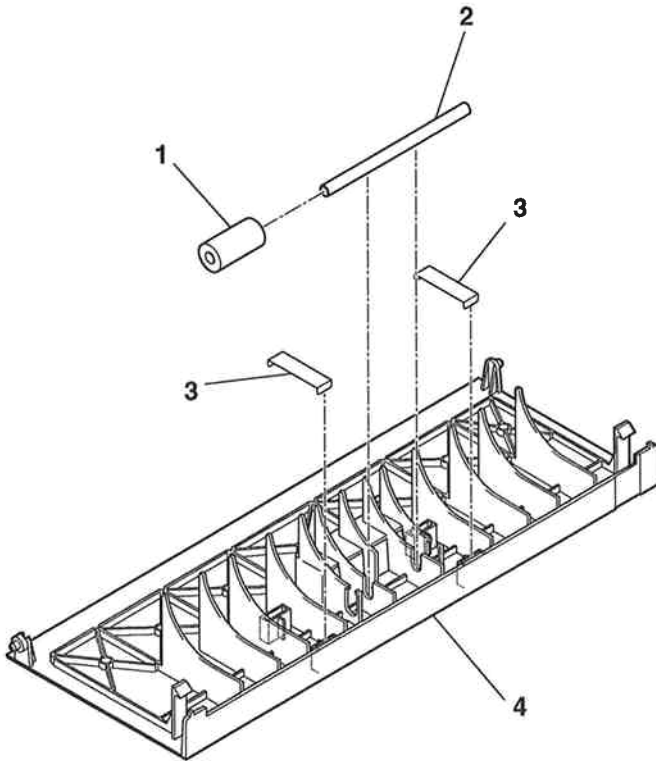


FIGURE & KEY No.	PART No.	R A N K	Q T Y	DESCRIPTION	REMARKS
51- 1	HA1-3294-000		1	RESIST ROLLER	
2	HB1-0989-000		1	SHAFT, ROLLER	
3	HB1-0990-000		2	SPRING, LEAF	
4	HB1-0988-000		1	COVER, LEFT, FEEDER	

FIGURE 52 FEEDER DRIVE GEAR ASS'Y

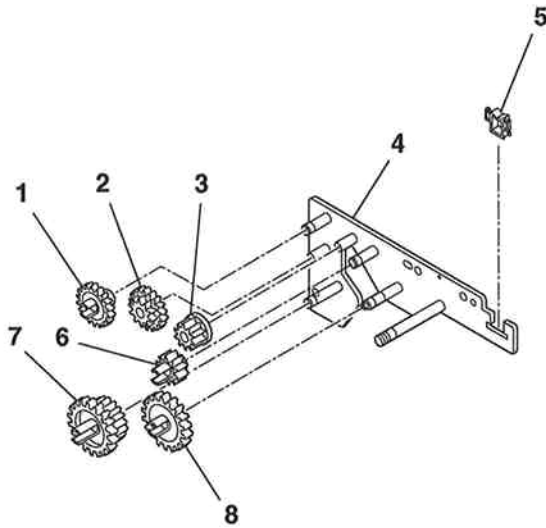


FIGURE & KEY No.	PART No.	R A N K	Q T Y	DESCRIPTION	REMARKS
52 - 1	HS5-0110-000		1	GEAR, 24T	
2	HS5-0114-000		1	GEAR, 24T/18T	
3	HS5-0111-000		1	GEAR, 15T	
4	HF5-0082-000	N	1	MOUNT, FEEDER DRIVE GEAR	
5	WT2-5035-000		1	CLIP, CORD	
6	HS5-0112-000		1	GEAR, 17T	
7	HS5-0115-000		1	GEAR, 22T/31T	
8	HS5-0113-000		1	GEAR, 30T	

FIGURE 53 FAX OPTION MEMORY V (4MB)

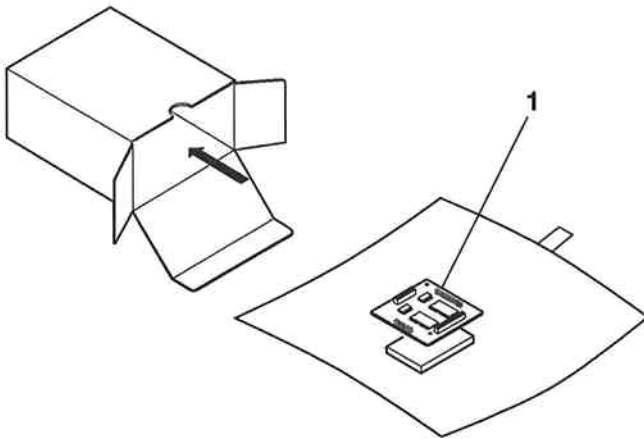


FIGURE & KEY No.	PART No.	R A N K	Q T Y	DESCRIPTION	REMARKS
53 - 1	HG5-0497-000	N	1	DRAM BOARD ASS'Y (4M-BYTE)	

3. SCREWS & WASHERS LIST

LASER CLASS 8000 SCREWS

FIGURE & KEY No.	PART No.	RANK	QTY	DESCRIPTION	REMARKS
S- 1	XB2-7300-607		2	SCREW, M3X6	
2	FS1-9009-000		2	TWO-STEP SCREW, M3	
3	XB1-2300-607		69	SCREW, BH3X6(S)	
5	HS1-9004-000		1	SCREW M3X4	
6	RA2-0945-000		4	SCREW, W/WASHER, M4X12	
7	XB4-7400-809		33	SCREW, TAP, BINDING HEAD, M4X8	
8	XB1-2400-807		2	SCREW, M4X8	
9	XA9-0531-000		4	SCREW, W/WASHER, M3X6	
10	XB4-7300-809		37	SCREW, TAP, BINDING HEAD, M3X8	
11	XB4-7260-809		18	SCREW, FT, BH 2.6X8	
12	XB4-7401-007		5	SCREW, PIN HEAD SELF-TAPPING	
13	XB1-2300-609		2	SCREW, MACHINE M3X6	
14	XB6-7300-605		2	SCREW, TP, M3X6 (S)	
15	XB4-7260-607		2	SCREW, TAP TIGHT, BINDING HEAD	
16	XB1-2300-507		1	SCREW, BH3X5	
17	RA1-7636-000		12	SCREW, STEPPED, M3	
18	XB6-7300-807		5	SCREW, TP, M3X8	
19	XB2-8300-609		11	SCREW, W/WASHER, M3X6	
20	XB6-7200-407		4	SCREW, CROSS-RECESS, WH	
21	RF5-0090-000		2	SCREW, STEPPED, M3	
22	XB6-7300-607		1	SCREW, TP, M3x6	
23	XB4-7301-007		1	SCREW, TAP TIGHT BHM3X10	
24	XB4-7300-609		2	SCREW, TAP, BINDING HEAD, M3X6	
25	XB4-7301-009		15	SCREW, BINDING HEAD M3X10	
27	XB1-2260-607		1	SCREW, BH M2.6X4	
29	XB6-7300-407		1	SCREW, TP, PH M3X4	
31	XA9-0429-000		2	SCREW (W)	

LASER CLASS 8000 WASHERS

FIGURE & KEY No.	PART No.	R A N K	Q T Y	DESCRIPTION	REMARKS
W - 1	XD2-1100-402		4	RETAINING RING (E-TYPE)	
2	XD2-1100-322		3	RETAINING RING (E-TYPE)	
3	XD2-1100-502		5	RETAINING RING (E-TYPE)	
4	XD1-1106-222		1	RETAINING RING	
5	XD1-1106-239		1	SHIM, CIRCULAR	

FXL-CASSETTE FEEDER 4 SCREWS

FIGURE & KEY No.	PART No.	R A N K	Q T Y	DESCRIPTION	REMARKS
S- 4	XB4-7300-807		20	SCREW, TAP TIGHT, BINDING HEAD	
10	XB4-7300-809		10	SCREW, TAP, BINDING HEAD, M3X8	
26	XB1-2300-409		1	SCREW, MACHINE M3X3	
28	XB2-7300-807		4	SCREW, CROSS-RECESS, FCH	
30	XB4-7301-209		4	SCREW, SELF-TAPPING	

FXL-CASSETTE FEEDER 4 WASHERS

FIGURE & KEY No.	PART No.	R A N K	Q T Y	DESCRIPTION	REMARKS
W - 3	XD2-1100-502		3	RETAINING RING (E-TYPE)	

4. TOOL

FIGURE 54 TOOLS

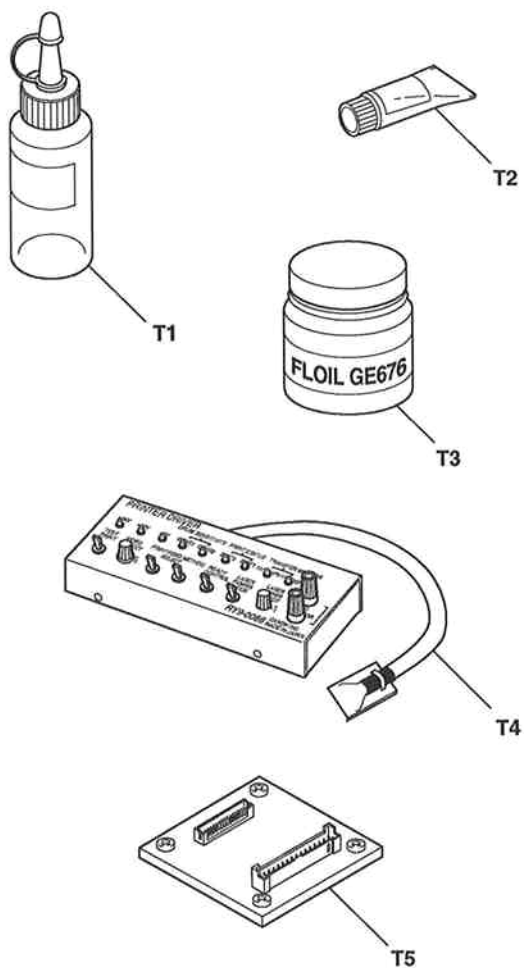
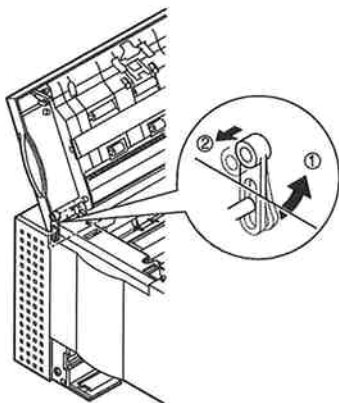


FIGURE & KEY No.	PART No.	RANK	QTY	DESCRIPTION	REMARKS
54 - T1	HY9-0008-000		1	LUBE, HIWHITE 350, OIL(50CC)	
T2	CK-0551-020		1	LUBE, PERMALUB G NO.2	
T3	CK-0544-000		1	GREASE, FLOIL GE-676 (20G)	
T4	RY9-0086-000		1	PRINTER DRIVER TESTER	
T5	HY9-0014-000		1	RELAY BOARD ASS'Y	

5. GUIDE TO REPLACEMENT

FIGURE 2-a

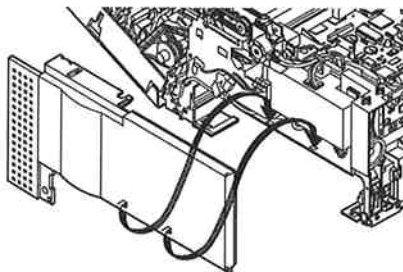
See Page(s)
2 - 3



When removing the stopper, bend it and remove it, as illustrated.

FIGURE 3-a

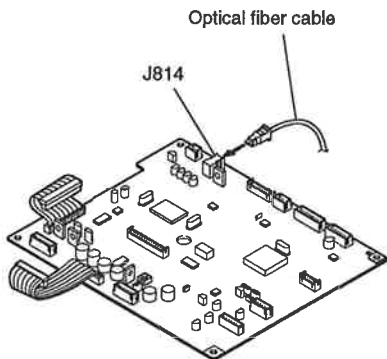
See Page(s)
2 - 5



When attaching the front cover, tighten the screws, after having correctly fitted the tab section shown in the illustration.

FIGURE 6-a

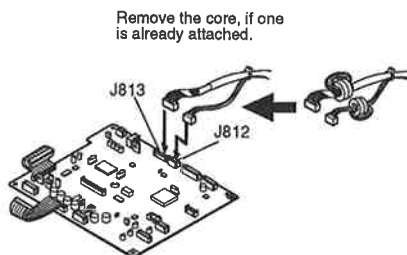
See Page(s)
2 - 11



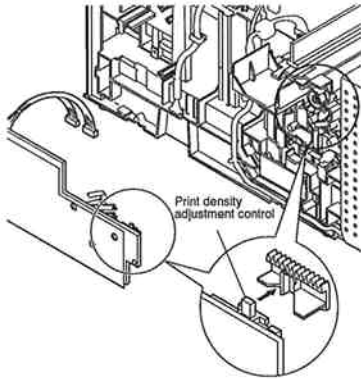
Be sure to remember to reconnect all the connectors, when assembling the unit. In particular, be careful of the optical fiber cable that connects to J814, as it is easily overlooked.

FIGURE 6-b

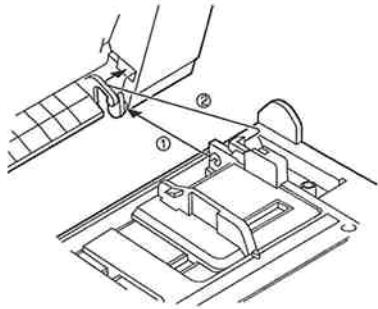
See Page(s)
2 - 11



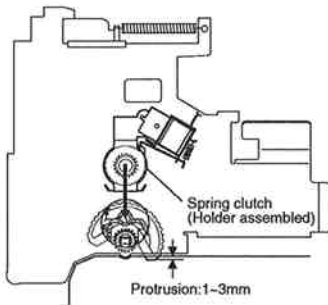
The service part printer cover cable is used in common with other models, so it has a core attached. When replacing the part, remove the core from the cable. Also, the connectors have different colours, so please be sure not to reverse the positions.

FIGURE 7-aSee Page
2 - 13

When attaching the high voltage power supply board, be sure to line it up with the position of the density adjustment control.

FIGURE 8-aSee Page
2 - 15

When attaching the multifeeder tray to the main unit, observe the order illustrated here.

FIGURE 10-aSee Page
2 - 19

When attaching the spring clutch of the pickup roller, the position needs to be aligned.

① Position the roller by hand, so that the lower edge protrudes by about 1 to 3mm.

② Holding the roller in place, attach the spring clutch, as shown.

③ Before fixing the screw, set the cartridge, and turn on the power, and check that, even when the motor is rotating, the roller still protrudes 1 to 3mm. Then, tighten the screw.

Note: If the roller does not protrude enough, it will still be able to pickup the paper properly, but the printing speed will be a bit slower.

④ If the roller is protruding more than 3mm, readjust, from step ①.

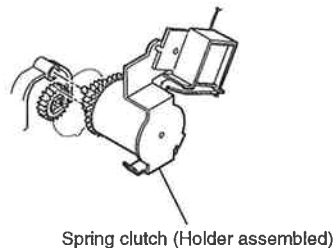
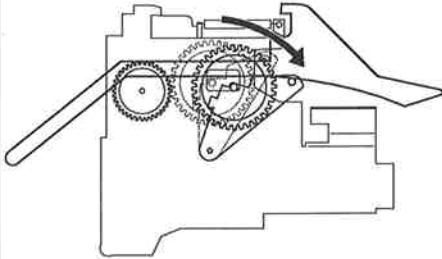
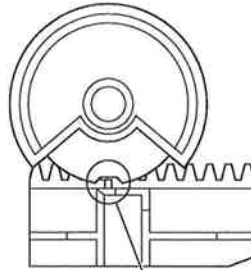
FIGURE 10-bSee Page
2 - 19

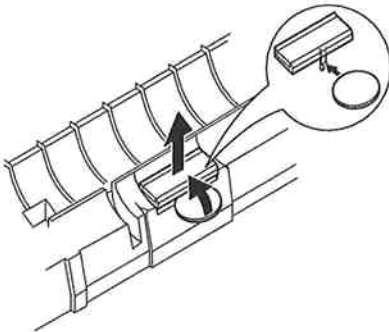
FIGURE 10-cSee Page(s)
2 - 19

When attaching the gear unit, slide the pendulum gear section with your finger, as illustrated,

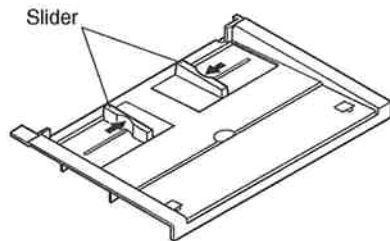
FIGURE 13-aSee Page(s)
2 - 25

Match the convex section of the rack with the concave section

When attaching the density adjustment dial, line it up with the convex section, as illustrated.

FIGURE 14-aSee Page(s)
2 - 27

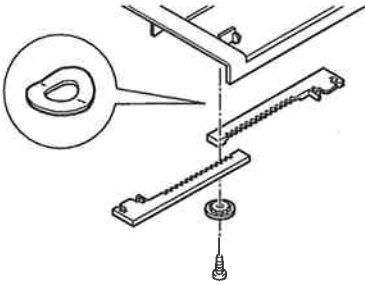
When removing the separation pad, it can easily be prised off with a coin, or some such implement.

FIGURE 16-aSee Page(s)
2 - 31

When attaching the slider to the rack, make sure the slider is set to the narrowest width.

FIGURE 16-b

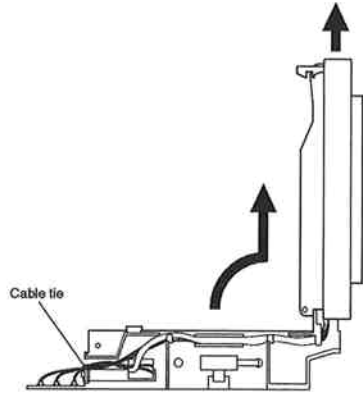
See Page
2 - 31



Be careful not to attach the illustrated washer in the wrong direction.

FIGURE 17-a

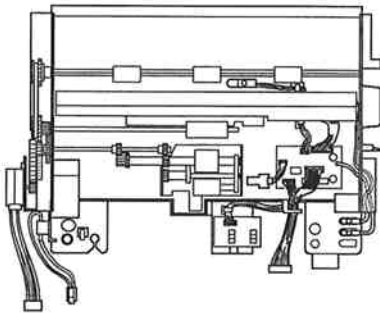
See Page
2 - 33



When removing the control panel section, first open it, as illustrated. Connect the cables from the control panel to the RDB board, feeding them through the hole at the side. Fix the ground wires with a cable tie.

FIGURE 21-a

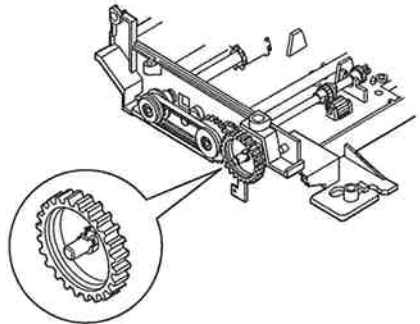
See Page
2 - 41



Make sure the wires are laid out as illustrated.

FIGURE 22-a

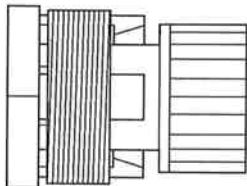
See Page
2 - 43



The gears on the lower ADF are held in place by tabs. Use a precision screw driver to prise them loose.

FIGURE 23-a

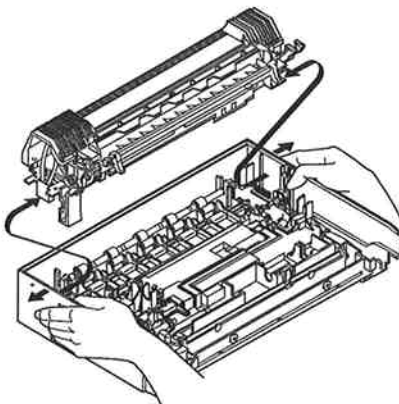
See Page
2 - 45



Fix the separation pulley as shown.

FIGURE 25-a

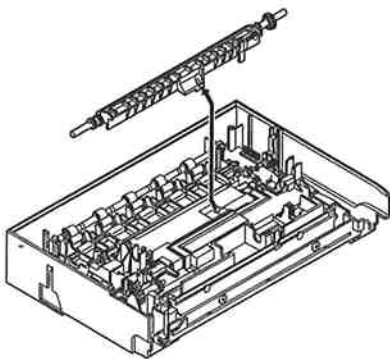
See Page
2 - 49



The fixing unit can be removed by exerting pressure with your fingers, on the printer cover frame, and removing the unit one side at a time.

FIGURE 25-b

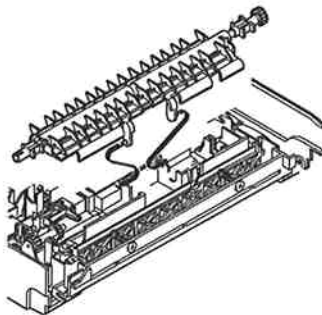
See Page
2 - 49



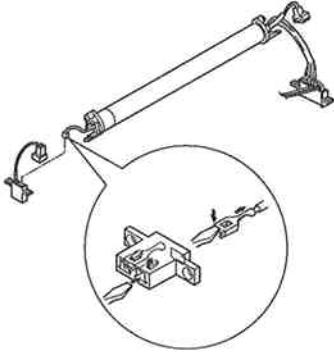
When attaching the transfer charging roller, make sure that it is aligned with the transfer guide.

FIGURE 25-c

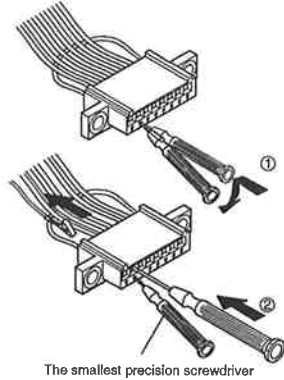
See Page
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When attaching the registration roller, be sure to fit the bosses on the guide section.

FIGURE 28-aSee Page
2 - 55

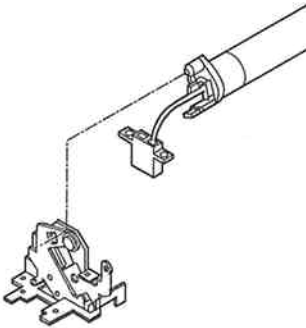
When removing the connector from the terminal, hold down the terminal head with a screwdriver, while lifting up the tab on the connector side.

FIGURE 28-bSee Page
2 - 55

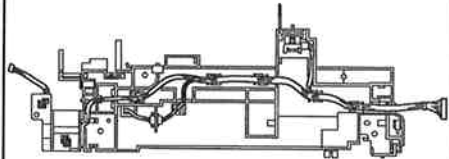
When replacing the thermistor, use the smallest precision screwdriver in the set.

① Insert the screwdriver as shown in the illustration and prise the terminals upwards.

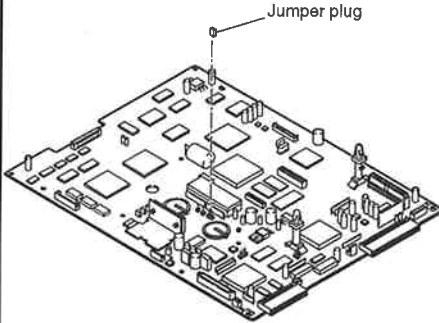
② Then, push out the terminals with one more screwdriver.

FIGURE 28-cSee Page
2 - 55

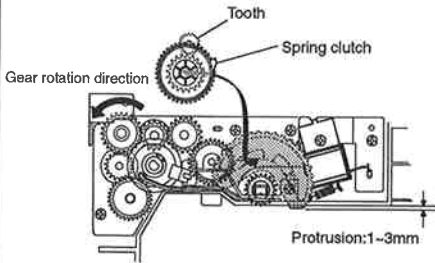
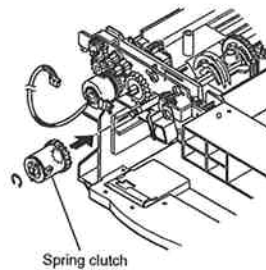
Match the fixing film unit boss to the hole, as illustrated. The reverse side is the same.

FIGURE 29-aSee Page
2 - 57

Lay out the wires as shown here.

FIGURE 37-aSee Page
2 -73

When replacing the SCNT board, there is no jumper plug supplied with service parts. Use the jumper plug from the old board.

FIGURE 46-aSee Page
2 -91**FIGURE 46-b**See Page
2 -91

When attaching the spring clutch of the pickup roller, the position needs to be aligned.

① Position the roller by hand, so that the lower edge protrudes by about 1 to 3mm.

② Holding the roller in place, attach the spring clutch, as shown. As a general guide, the tooth of the clutch should be facing upwards at this point.

③ After attaching, turn the gear by hand, in the direction of the arrow in the diagram, and check that the roller still protrudes by about 1 to 3mm after being turned several times.

Note: If the roller does not protrude enough, it will still be able to pickup the paper properly, but the printing speed will be a bit slower.

④ If the roller is protruding more than 3mm, readjust, from step ① .

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6. NUMERICAL INDEX

PART NUMBER	FIGURE & KEY No.	DESCRIPTION
CK-0544-000	54 - T3	GREASE, FLOCI GE-676 (20G)
CK-0551-020	54 - T2	LUBE, PERMALUB G NO.2
FS1-1205-000	22 - 3	BUSHING
	49 - 3	
FS1-9009-000	S - 2	TWO-STEP SCREW, M3
HA1-3294-000	51 - 1	RESIST ROLLER
HA1-6578-090	1 - 6	DOCUMENT TRAY
HA1-6623-000	18 - 7	SHAFT, FEED ROLLER
HA1-6627-000	24 - 1	PLATE, PRESSURE
HA1-6629-000	24 - 2	HOLDER, SEPARATION
HA1-6633-000	24 - 6	SHEET, DOCUMENT SLIDE, FRONT
HA1-6634-000	24 - 3	SPRING, LEAF
HA1-6639-000	18 - 21	ARM, DETECTION (DES)
HA1-6692-000	18 - 17	SHEET, DOCUMENT GUIDE
HA1-7762-000	24 - 4	SHEET, DOCUMENT SLIDE, BACK
HA1-7925-000	5 - 6	BRACKET, SPEAKER UNIT
HA1-8885-000	22 - 19	GROUNDING PLATE 3
HA2-1661-020	16 - 8	SLIDER, RACK
HA9-0141-000	18 - 4	SHAFT, DELIVERY ROLLER A
HB1-0491-000	1 - 3	LABEL, DESTINATION
HB1-0814-000	16 - 6	SPRING WASHER, SLIDER
HB1-0640-000	18 - 20	HOLDER (DES)
HB1-0652-000	20 - 6	KEY TOP, "DIAL"
HB1-0653-000	20 - 2	KEY TOP, "START"
HB1-0655-000	20 - 5	KEY TOP, "TEL FUNCTION"
HB1-0657-000	20 - 4	KEY TOP, "STOP"
HB1-0658-000	20 - 3	KEY TOP, "COPY"
HB1-0662-000	19 - 6	COVER, SWITCH
HB1-0747-060	15 - 6	FRAME, MAIN
HB1-0748-000	6 - 3	PAD, FAN
HB1-0749-000	15 - 1	COVER, BOTTOM
HB1-0750-000	9 - 2	PLATE, GROUNDING
HB1-0751-000	9 - 1	PLATE, GROUNDING
HB1-0753-000	15 - 3	SUPPORT, CASSETTE (L)
HB1-0754-000	15 - 5	SUPPORT, CASSETTE (R)
HB1-0755-000	14 - 6	GUIDE, CASSETTE (L)
HB1-0756-000	15 - 4	GUIDE, CASSETTE (R)
HB1-0757-000	14 - 4	ARM, DETECTION (PES)
HB1-0758-000	14 - 2	ARM, DETECTION (RPS)
HB1-0759-000	13 - 1	COVER, CARTRIDGE
HB1-0760-000	13 - 2	PLATE, SEPARATION AIR
HB1-0762-000	2 - 3	COVER, RIGHT
HB1-0764-000	3 - 3	COVER, CONNECTOR
HB1-0765-040	13 - 6	GUIDE, CARTRIDGE
HB1-0767-000	14 - 8	PAD, SEPARATION
HB1-0768-000	14 - 9	SPRING, COMPRESSION
HB1-0772-000	5 - 8	PAD, SPEAKER
HB1-0781-000	35 - 2	SHAFT, PAPER PICKUP ROLLER
HB1-0783-000	35 - 3	BUSHING, SHAFT
HB1-0784-000	36 - 3	ROLLER, REGISTRATION (RIGHT)
HB1-0794-000	31 - 1	ROD, PRINTER COVER SUPPORT
HB1-0797-000	10 - 8	PLATE, GROUNDING
HB1-0800-060	10 - 3	CLUTCH, PAPER PICKUP ROLLER

PART NUMBER	FIGURE & KEY No.	DESCRIPTION
	46 - 8	
HB1-0803-000	33 - 10	ROLLER, PAPER PICKUP
HB1-0804-000	33 - 1	SHAFT, PICKUP ROLLER
HB1-0805-000	33 - 3	CLUTCH, PICKUP ROLLER
HB1-0807-050	29 - 8	FRAME, LIFTING PLATE CONT.
HB1-0808-000	29 - 3	LEVER, LIFTING PLATE CONTROL
HB1-0809-000	33 - 6	ARM, TRANSMISSION
HB1-0810-000	34 - 3	ROLLER, REGISTRATION (LEFT)
HB1-0811-000	34 - 1	GUIDE, PAPER FEED
HB1-0812-000	27 - 5	SHEET, FRICTION (FEEDER)
HB1-0814-000	29 - 9	PLATE, GROUNDING
HB1-0815-000	26 - 10	PLATE, GROUNDING
HB1-0819-000	29 - 1	ARM, DETECTION, PAPER JAM
HB1-0820-000	25 - 3	HOLDER, REGISTRATION ROLLER
HB1-0821-000	25 - 5	SPRING, COMPRESSION
HB1-0822-000	27 - 6	SPRING, COMPRESSION
HB1-0823-000	29 - 7	SPRING, TENSION
HB1-0824-000	33 - 4	SPRING, TENSION
HB1-0826-000	26 - 9	MOUNT, ROD
HB1-0827-000	26 - 6	ROLLER, PAPER EJECT
HB1-0828-000	27 - 11	LEVER, COVER SENSOR
HB1-0829-000	26 - 1	PLATE, GROUNDING
HB1-0830-000	27 - 12	COVER, SPACER
HB1-0831-000	30 - 6	ARM, PAPER EJECT COVER
HB1-0842-090	28 - 28	GUIDE, PAPER EJECT
HB1-0843-000	28 - 30	ROLLER, CLEANING
HB1-0844-000	28 - 29	SPRING, COMPRESSION
HB1-0852-000	26 - 4	CAP, GROUNDING
	28 - 10	
HB1-0853-000	28 - 11	PLATE, GROUNDING
HB1-0854-000	28 - 19	ROLLER, PRESSURE
HB1-0855-000	28 - 14	PLATE, HOOK, RIGHT
HB1-0856-000	28 - 24	COVER, CABLE
HB1-0857-000	28 - 2	ARM, PAPER EJECT DETECTION
HB1-0858-020	28 - 27	HOLDER, THERMISTOR
HB1-0859-000	28 - 23	SHAFT, COVER HOOK
HB1-0860-000	28 - 8	SPRING, TENSION
HB1-0862-000	30 - 4	SPRING, LEAF, COVER LOCK
HB1-0863-000	30 - 5	COVER, PAPER EJECT
HB1-0864-000	30 - 2	SPRING, LEAF
HB1-0865-000	30 - 3	PIN, EJECT COVER LOCK
HB1-0870-000	26 - 3	ELIMINATOR, STATIC CHARGE B4
HB1-0873-000	20 - 7	KEY TOP, "ONE TOUCH DIAL"
HB1-0875-000	20 - 1	COVER, INDICATOR
HB1-0879-000	19 - 7	HOLDER, CABLE
HB1-0880-000	19 - 5	SHEET, INSULATOR
HB1-0882-000	2 - 2	STOPPER, OPERATION PANEL
HB1-0883-000	18 - 1	STAY, PRESSURE
HB1-0884-000	18 - 13	ARM, DETECTION (DS)
HB1-0885-000	18 - 3	PLATE, PRESSURE
HB1-0886-000	18 - 23	ROLLER, BACK-UP DOCUMENT
HB1-0887-000	18 - 25	PLATE, PRE-SEPARATION
HB1-0888-020	18 - 16	FRAME, ADF, UPPER

PART NUMBER	FIGURE & KEY No.	DESCRIPTION	PART NUMBER	FIGURE & KEY No.	DESCRIPTION
HB1-0889-000	18 - 14	PLATE, GROUND	HB1-0974-000	47 - 1	COVER, REAR, FEEDER
HB1-0890-000	18 - 15	ELIMINATOR, STATIC CHARGE	HB1-0975-000	49 - 2	ROLLER, PAPER FEED
HB1-0894-000	18 - 10	SHAFT, LOCK	HB1-0976-000	49 - 6	ARM, DETECT, PAPER EDGE
HB1-0895-000	18 - 12	ARM, HOOK	HB1-0977-000	49 - 4	ARM, DETECT, PAPER
HB1-0896-000	24 - 5	RUBBER, SEPARATION	HB1-0978-000	50 - 2	GUIDE, CASSETTE, FEEDER
HB1-0897-040	22 - 20	FRAME, ADF	HB1-0979-000	46 - 4	MOUNT, MAIN UNIT
HB1-0898-000	22 - 13	ROLLER, DOCUMENT FEED	HB1-0980-000	46 - 7	MOUNT, SOLENOID
HB1-0899-000	22 - 12	ROLLER, DOCUMENT EJECT	HB1-0981-000	46 - 3	HOLDER, CABLE
HB1-0900-000	21 - 9	PLATE, GROUNDING BASE	HB1-0982-000	50 - 1	STAY, FEEDER
HB1-0902-000	21 - 3	PLATE, GROUNDING	HB1-0983-000	46 - 5	PLATE, GROUNDING
HB1-0903-000	21 - 4	PLATE, GROUNDING	HB1-0985-000	47 - 4	ARM, LOCK
HB1-0904-000	22 - 14	SHAFT, TRANSMISSION	HB1-0986-000	47 - 3	SPRING, TORSION, COIL
HB1-0905-000	23 - 12	SHAFT, LOADING ROLLER A	HB1-0987-000	47 - 5	HOLDER, LOCK ARM
HB1-0906-000	23 - 23	ARM, DOCUMENT STOPPER	HB1-0988-000	51 - 4	COVER, LEFT, FEEDER
HB1-0907-000	23 - 9	SHAFT, TRANSMISSION GEAR	HB1-0989-000	51 - 2	SHAFT, ROLLER
HB1-0908-000	23 - 7	PLATE, GROUNDING	HB1-0990-000	51 - 3	SPRING, LEAF
HB1-0909-020	23 - 16	HOLDER, LOADING ROLLER	HB1-1164-000	17 - 3	COVER, ADF, LOWER
HB1-0910-000	23 - 13	SHAFT, LOADING ROLLER B	HB1-1368-000	12 - 1	COVER, SCANNER ASSY
HB1-0911-000	23 - 14	ARM, LOADING ROLLER CONTROL	HB1-1371-000	19 - 1	COVER, DISPLAY
HB1-0912-000	23 - 17	ROLLER, LOADING	HB1-1372-000	19 - 2	COVER, FUNCTION SHEET
HB1-0913-020	23 - 1	SHAFT, SEPARATION ROLLER	HB1-1373-000	20 - 8	KEY TOP, "FUNCTION (MODE)"
HB1-0914-000	23 - 21	ROLLER, DRIVE	HB1-1377-000	22 - 4	FLANGE
HB1-0915-000	23 - 20	SPRING, CLUTCH	HB1-1378-000	22 - 1	FLANGE
HB1-0918-020	23 - 11	CAM, STOPPER CONTROL	HB1-1380-000	22 - 10	MOUNT, READER MOTOR
HB1-0919-030	23 - 10	SPRING, CLUTCH	HB1-1381-000	1 - 10	STAY, HANDSET HOLDER
HB1-0926-000	16 - 1	GUIDE, DOCUMENT, LEFT	HB1-1385-000	23 - 4	ROLLER, SEPARATION
HB1-0927-000	16 - 2	GUIDE, DOCUMENT, RIGHT	HB1-1636-000	8 - 3	LABEL, PAPER SIZE
HB1-0928-000	16 - 3	TRAY, DOCUMENT, EXTENSION	HB1-1637-000	3 - 1	COVER, FRONT
HB1-0929-000	16 - 4	COVER, SCREW	HB1-1639-000	19 - 3	SHEET, FUNCTION
HB1-0930-000	16 - 9	HOLDER, RACK	HB1-1640-030	20 - 9	COVER, OPERATION PANEL
HB1-0931-000	18 - 26	SHAFT, PRESSURE	HB1-1641-000	20 - 10	COVER, ONE TOUCH DIAL 1
HB1-0932-000	18 - 11	SPRING, COIL, TORSION	HB1-1642-000	16 - 5	COVER, TOP
HB1-0933-000	23 - 26	SPRING, COIL	HB1-1643-000	43 - 19	LABEL, INSTRUCTION
HB1-0936-000	43 - 17	BODY, CASSETTE	HB1-1647-000	20 - 11	COVER, ONE TOUCH DIAL 2
HB1-0942-000	43 - 8	GUIDE, PAPER LENGTH	HB1-1648-000	42 - 1	COVER, RELEASE LEVER
HB1-0943-000	43 - 3	HOLDER, PAPER GUIDE	HB1-1649-000	4 - 3	HOLDER, ROM BOARD
HB1-0946-000	43 - 13	ARM, PAPER QUANTITY DISPLAY	HB1-1650-000	3 - 2	COVER, REAR
HB1-0947-000	43 - 12	PLATE, PAPER QUANTITY DISPLAY	HB1-1932-000	43 - 7	SPRING, PAPER LIFTING (RED)
HB1-0948-000	43 - 9	COVER, DISPLAY	HB1-1933-000	35 - 1	ROLLER, PAPER PICKUP (FRONT)
HB1-0949-000	43 - 11	SHEET, PAPER SIZE	HB1-1934-000	35 - 6	ROLLER, PAPER PICKUP (REAR)
HB1-0950-000	43 - 2	SHEET, FRICTION	HF1-0998-000	24 - 7	HOLDER, SEPARATION GUIDE
HB1-0951-000	43 - 16	HOLDER, SPRING	HF5-0065-000	10 - 9	MOUNT, TRANSFER GEAR
HB1-0953-000	43 - 14	COVER, DISPLAY STRUCTURE	HF5-0066-000	10 - 1	HOLDER, SOLENOID
HB1-0954-000	43 - 15	COVER, SPARE SPRING	HF5-0067-030	27 - 7	FRAME, PRINTER COVER
HB1-0960-000	43 - 10	SHEET, BACKGROUND	HF5-0069-050	28 - 3	FRAME, FIXING ASSY
HB1-0961-000	43 - 18	PLATE, CASSETTE STOPPER	HF5-0070-080	28 - 25	FRAME, PRESSURE (LEFT)
HB1-0962-000	43 - 4	BLOCK, SIZE	HF5-0071-000	28 - 9	FRAME, PRESSURE (RIGHT)
HB1-0967-000	14 - 7	GUIDE, PAPER FEED (MULTI)	HF5-0075-000	18 - 27	WHITE SHEET UNIT
HB1-0968-000	25 - 10	PLATE, REC. PAPER STOPPER	HF5-0076-000	23 - 24	HOLDER, SEPARATION ROLLER
HB1-0970-000	45 - 1	COVER, PICKUP ROLLER	HF5-0079-000	43 - 1	PLATE, PAPER LIFTING
HB1-0971-000	50 - 4	FRAME, MAIN (FEEDER)	HF5-0080-000	9 - 3	SPRING, LEAF
HB1-0972-000	45 - 2	COVER, FRONT, FEEDER		48 - 4	
HB1-0973-000	45 - 3	COVER, RIGHT, FEEDER	HF5-0082-000	52 - 4	MOUNT, FEEDER DRIVE GEAR

PART NUMBER	FIGURE & KEY No.	DESCRIPTION	PART NUMBER	FIGURE & KEY No.	DESCRIPTION
HG1-4141-000	48 - 1	FEEDER DRIVE BOARD ASSY	HH2-2484-000	1 - 4	MODULAR LINE CORD, 2W
HG1-4142-000	27 - 3	AC CONNECTOR CABLE UNIT	HH2-9012-000	10 - 12	CABLE ASSEMBLY (CL/SL/MM)
HG1-4145-000	28 - 13	AC-HEATER CABLE UNIT	HH2-9013-000	21 - 10	CABLE WITH CONNECTOR, 10P
HG1-4148-000	27 - 1	PNT COVER SENSOR BOARD ASSY	HH2-9019-000	28 - 7	WIRE, GROUNDING
HG1-4205-000	21 - 7	DWS BOARD ASSY	HH3-5902-000	11 - 1	POWER SUPPLY UNIT
HG1-4256-000	7 - 2	POWER SWITCH UNIT	HH5-2069-000	38 - 1	IC, HN27C4096G-10, EP-ROM
HG1-8581-000	1 - 8	MMP HANDSET UNIT	HH5-2070-000	38 - 2	IC, HN27C4096G-10, EP-ROM
HG5-0200-000	14 - 5	REGISTRATION ROLLER(R) ASSY	HH5-2071-000	38 - 3	IC, HN27C4096G-10, EP-ROM
HG5-0202-000	10 - 4	DRIVE GEAR ASSY	HH5-2072-000	38 - 4	IC, HN27C4096G-10, EP-ROM
HG5-0206-000	9 - 6	C.SIZE SENSOR BOARD ASSY	HH5-2076-000	37 - 1	IC, AM27C1024-150DC, EP-ROM
	48 - 6		HH7-2052-000	5 - 7	SPEAKER
HG5-0209-000	26 - 8	LIFTING PLATE CONTROL ASSY	HH7-2053-000	21 - 1	STAMP UNIT
HG5-0210-000	26 - 2	MULTI TRAY GEAR ASSY	HH7-2059-000	29 - 6	SOLENOID, LIFTING PLATE CONT.
HG5-0216-000	25 - 6	PICKUP ROLLER ASSY	HH7-2060-000	10 - 2	SOLENOID, PICKUP
HG5-0217-020	25 - 4	REGISTRATION ROLLER(L) ASSY	HH7-2061-000	46 - 1	CLUTCH, EM, FEEDER
HG5-0218-000	27 - 4	LIFTING PLATE ASSY	HH7-2062-000	46 - 6	SOLENOID, PICKUP
HG5-0220-000	27 - 9	PAPER EXIT COVER ASSY	HH7-2067-000	10 - 13	BRUSHLESS MOTOR, DC 10W
HG5-0221-000	30 - 1	SUPPORT ROLLER ASSY	HH7-2068-020	28 - 4	THERMISTOR
HG5-0222-000	40 - 2	HCNT SHIELD UNIT	HH7-2079-000	49 - 5	IC,GP1AQ45J,PHOTO INTERRUPTER
HG5-0230-000	18 - 9	SEPARATION GUIDE ASSY	HH7-2080-000	8 - 2	SWITCH, PAPER SIZE SELECTION
HG5-0233-030	21 - 8	SEPARATION ROLLER ASSY	HH7-2394-000	12 - 7	CABLE WITH CONNECTOR, 7P
HG5-0242-020	43 - 6	SIZE PLATE(FRONT) ASSY	HH7-8004-000	6 - 2	FAN UNIT
HG5-0243-020	43 - 5	SIZE PLATE(REAR) ASSY	HH7-8006-000	19 - 11	LCD UNIT
HG5-0250-000	46 - 2	FEEDER DRIVE GEAR ASSY	HH7-8007-000	22 - 11	STEPPING MOTOR, READER
HG5-0490-000	19 - 8	OPCNT BOARD ASSY	HH7-8008-000	22 - 9	THERMOSTAT70°C,NORMAL CLOSE
HG5-0492-000	21 - 6	RDB BOARD ASSY	HH7-8009-000	5 - 3	LITHIUM BATTERY UNIT
HG5-0493-000	21 - 2	CONTACT SENSOR UNIT	HS1-0070-000	16 - 7	GEAR, 16T
HG5-0497-000	53 - 1	DRAM BOARD ASSY (4M-BYTE)	HS1-1017-000	23 - 22	BUSHING 6MM
HG5-0564-000	10 - 5	HEATER CONTROL ASSY	HS1-1030-020	23 - 25	BUSHING, 4MM
HG5-0566-000	40 - 3	HCNT BOARD ASSY	HS1-2033-000	23 - 3	SPRING, CLUTCH
HG5-0567-000	8 - 5	PRINTER COVER ASSY	HS1-2257-000	18 - 24	SPRING
HG5-0568-000	25 - 1	FIXING ASSY	HS1-2278-000	18 - 8	SPRING
HG5-0569-000	28 - 16	FIXING FILM UNIT	HS1-3064-000	23 - 6	PULLEY, 15T
HG5-0571-000	8 - 1	MULTI TRAY UNIT	HS1-9004-000	5 - 5	SCREW M3X4
HG5-0573-000	5 - 1	SCNT BOARD ASSY	HS5-0080-000	23 - 2	GEAR, 15T
HG5-0574-000	5 - 5	G3 CCNT BOARD ASSY	HS5-0084-000	31 - 10	GEAR, 32T/32T
HG5-0575-000	5 - 2	G3 ROM BOARD ASSY	HS5-0085-000	10 - 10	GEAR, 24T
HG5-0578-030	17 - 1	OPERATION PANEL ASSY	HS5-0086-000	10 - 11	GEAR, 35T
HG5-0581-000	1 - 1	PAPER EXIT TRAY ASSY	HS5-0087-030	35 - 5	GEAR, 17T
HG5-0582-000	1 - 9	HANDSET REST UNIT	HS5-0088-000	33 - 9	GEAR, 42T, LIFTING PLATE CONT.
HG5-0583-000	6 - 1	DCNT BOARD ASSY	HS5-0090-000	33 - 5	GEAR, 18T
HG5-0765-000	14 - 1	PICKUP ROLLER ASSY	HS5-0094-000	26 - 5	GEAR, 18T
	49 - 1		HS5-0095-000	28 - 18	GEAR, 18T
HH2-2253-000	1 - 5	POWER SUPPLY CORD, 120V	HS5-0096-000	28 - 22	GEAR, 39T
HH2-2387-000	18 - 18	CABLE WITH CONNECTOR, 3P	HS5-0097-000	28 - 20	GEAR, 25T
HH2-2388-000	18 - 2	WIRE, GROUNDING	HS5-0098-000	28 - 21	GEAR, 18T/24T
HH2-2391-000	9 - 9	CABLE WITH CONNECTOR, 12P	HS5-0102-000	22 - 7	GEAR, 45T
HH2-2397-000	10 - 14	CABLE WITH CONNECTOR, 2P	HS5-0103-000	22 - 6	GEAR, 68T/80T
HH2-2402-000	29 - 12	CABLE UNIT	HS5-0104-000	22 - 17	GEAR, 15T
HH2-2404-000	48 - 2	CABLE WITH CONNECTOR, 12P	HS5-0105-000	22 - 15	GEAR, 15T
HH2-2409-000	48 - 3	CABLE ASSEMBLY (FEEDER SENS.)	HS5-0106-000	22 - 16	GEAR, 20T
HH2-2411-000	27 - 2	PNT COVER CABLE UNIT	HS5-0107-000	23 - 8	GEAR, 10T
HH2-2417-000	26 - 11	WIRE, GROUNDING	HS5-0108-000	23 - 19	GEAR, 15T

PART NUMBER	FIGURE & KEY No.	DESCRIPTION	PART NUMBER	FIGURE & KEY No.	DESCRIPTION
HS5-0110-000	52 - 1	GEAR, 24T	RA2-0500-000	40 - 1	SPRING, LEAF
HS5-0111-000	52 - 3	GEAR, 15T	RA2-0505-020	39 - 8	SPRING, LEAF, CONTINUITY
HS5-0112-000	52 - 6	GEAR, 17T	RA2-0506-000	39 - 7	SPRING, LEAF, CONTINUITY
HS5-0113-000	52 - 8	GEAR, 30T	RA2-0507-000	39 - 5	PLATE, GROUNDING
HS5-0114-000	52 - 2	GEAR, 24T/18T	RA2-0945-000	S - 6	SCREW, WWASHER, M4X12
HS5-0115-000	52 - 7	GEAR, 22T/31T	RA2-1137-000	27 - 13	ROLLER AUXILIARY
HS5-0126-000	22 - 5	GEAR, 68T/20T	RB1-2114-000	15 - 2	FOOT
HS5-1017-000	33 - 8	BUSHING, GEAR	RF1-3109-000	31 - 8	PLATE, SWING
HS5-1018-000	33 - 2	BUSHING, PICKUP ROLLER SHAFT	RF1-3126-000	9 - 5	PLATE, CONTINUITY, TRANSFER
HS5-1019-000	33 - 11	BUSHING	RF5-0090-000	S - 21	SCREW, STEPPED, M3
	35 - 4		RG1-2432-000	10 - 7	DRUM DRIVE ASSY
HS5-1020-000	34 - 2	BUSHING	RG1-2680-040	32 - 1	TRANSFER ROLLER ASSY
HS5-1021-040	34 - 4	BUSHING	RG1-2681-030	32 - 7	TRANSFER GUIDE ASSY
HS5-1022-000	33 - 7	BUSHING	RG9-0993-000	7 - 1	H.V.POWER SUPPLY BOARD ASSY
HS5-1023-000	26 - 7	BUSHING, EJECT ROLLER	RG9-1088-000	12 - 6	LASER/SCANNER UNIT
HS5-1024-000	28 - 17	BUSHING, 6MM	RH2-5139-000	12 - 5	OPTICAL FIBER CABLE
HS5-1025-000	28 - 12	BUSHING, CLEANING ROLLER	RH6-3091-000	32 - 3	RESISTOR, 68MOHM
HS5-1026-000	22 - 18	BUSHING, 6MM	RH7-5051-000	10 - 6	CLUTCH, ELECTROMAGNETIC
HS5-3011-000	23 - 15	PULLY, 15T	RS1-0497-000	31 - 9	GEAR, 43T
HS5-3012-000	23 - 18	PULLY, 15T	RS1-0498-000	31 - 7	GEAR, 55T
HS5-3014-000	22 - 2	PULLEY	RS1-0501-000	31 - 14	GEAR, 24T/35T
HS5-6008-000	18 - 6	FEED ROLLER	RS1-0504-000	36 - 1	GEAR, 24T
HS5-6009-000	18 - 5	DELIVERY ROLLER	RS1-0505-000	34 - 5	GEAR, 28T
HT1-2064-000	1 - 2	INSTRUCTION BOOK (ENG)	RS1-1016-000	14 - 10	BUSHING
HY9-0008-000	54 - T1	LUBE, HIWHITE 350, OIL(50CC)		36 - 2	
HY9-0014-000	54 - T5	RELAY BOARD ASSY	RS1-1086-000	31 - 13	BUSHING
RA1-7628-000	27 - 8	CAP, SPRING	RS1-2330-000	31 - 3	SPRING, TENSION
RA1-7636-000	S - 17	SCREW, STEPPED, M3	RS1-2331-000	31 - 6	SPRING, TENSION
RA1-7637-000	25 - 9	HOLDER, CORD	RS1-2339-000	29 - 10	SPRING, TENSION
RA2-0280-000	39 - 2	SHIELD, HUT	RS1-2345-000	25 - 7	SPRING, TENSION
RA2-0297-000	13 - 7	KNOB, PRINT DENSITY	RS1-2365-000	29 - 5	SPRING, TENSION
RA2-0298-000	13 - 8	RACK	RS2-8079-000	39 - 1	TABLE, "WARNING, HIGH VOLTAGE"
RA2-0303-000	9 - 4	SPRING, LEAF	RY9-0086-000	54 - T4	PRINTER DRIVER TESTER
RA2-0311-000	14 - 3	BUSHING, SENSOR	VR5-7980-502	39 - 4	RESISTOR, VARIABLE, 5KOHM
RA2-0321-000	13 - 9	BUSHING	VS1-5057-002	31 - 15	CONNECTOR, 2P
RA2-0352-000	13 - 5	PLUNGER, SHUTTER	VS1-5057-003	31 - 16	CONNECTOR, 3P
RA2-0356-000	13 - 4	HOLDER, SHUTTER	VT2-0001-012	37 - 2	SUPPORT, PCB
RA2-0381-000	31 - 4	LEVER, DRUM SHUTTER	VT2-0002-014	12 - 9	SPACER, SUPPORT
RA2-0382-000	31 - 2	RACK	VT2-0013-040	39 - 3	SPACER, PCB
RA2-0402-000	25 - 8	COVER, CONNECTING	VT2-0014-004	12 - 8	SUPPORT
RA2-0420-000	27 - 10	LEVER, DOOR SENSING, B	WC2-0100-000	39 - 9	SWITCH
RA2-0426-020	32 - 4	HOLDER, TR ROLLER	WC2-0135-000	19 - 10	SWITCH
RA2-0427-000	32 - 2	GUIDE	WD1-0224-000	41 - 1	FUSE, 125V/6.3A
RA2-0428-000	32 - 5	PLATE, INSULATION	WG1-0483-000	19 - 9	LED(REDF)
RA2-0429-000	32 - 6	PLATE, GROUNDING	WG8-0173-020	39 - 6	IC, TLP806
RA2-0443-000	29 - 11	ARM, LEFT	WG8-5210-000	18 - 19	IC, TLP1240 PHOTOINTERRUPTER
RA2-0447-000	29 - 4	ARM, RIGHT		21 - 5	
RA2-0448-000	8 - 4	PIVOT		29 - 2	
RA2-0455-000	28 - 5	GUIDE, ENTRANCE	WS1-0172-000	37 - 3	PLUG, SHORT
RA2-0457-000	28 - 26	PLATE, HOOK, LEFT	WT2-0204-000	12 - 3	CLIP, CABLE
RA2-0463-000	28 - 1	GUIDE	WT2-0317-000	9 - 7	CLIP, CABLE
RA2-0469-000	28 - 6	ELIMINATOR, STATIC CHARGE		10 - 15	
RA2-0476-000	28 - 15	SPRING, TORSION		13 - 3	

PART NUMBER	FIGURE & KEY No.	DESCRIPTION
	31 - 11	
	48 - 5	
WT2-0388-000	31 - 12	CLAMP
WT2-0434-000	7 - 3	CLIP
WT2-5018-000	9 - 8	CLIP, CABLE
	12 - 4	
WT2-5031-000	12 - 2	CLIP
WT2-5035-000	52 - 5	CLIP, CORD
X66-6615-000	4 - 2	BAND, WIRING
	5 - 4	
	17 - 5	
XA9-0429-000	S - 31	SCREW (W)
XA9-0531-000	S - 9	SCREW, W/WASHER, M3X6
XB1-2260-607	S - 27	SCREW, BH M2.6X4
XB1-2300-409	S - 26	SCREW, MACHINE M3X3
XB1-2300-507	S - 16	SCREW, BH3X5
XB1-2300-607	S - 3	SCREW, BH3X6(S)
XB1-2300-609	S - 13	SCREW, MACHINE M3X6
XB1-2400-807	S - 8	SCREW, M4X8
XB2-7300-607	S - 1	SCREW, M3X6
XB2-7300-807	S - 28	SCREW, CROSS-RECESS, FCH
XB2-8300-609	S - 19	SCREW, W/WASHER, M3X6
XB4-7260-607	S - 15	SCREW, TAP TIGHT, BINDING HEAD
XB4-7260-809	S - 11	SCREW, FT, BH 2.6X8
XB4-7300-609	S - 24	SCREW, TAP, BINDING HEAD, M3X6
XB4-7300-807	S - 4	SCREW, TAP TIGHT, BINDING HEAD
XB4-7300-809	S - 10	SCREW, TAP, BINDING HEAD, M3X8
XB4-7301-007	S - 23	SCREW, TAP TIGHT BHM3X10
XB4-7301-009	S - 25	SCREW, BINDING HEAD M3X10
XB4-7301-209	S - 30	SCREW, SELF-TAPPING
XB4-7400-809	S - 7	SCREW, TAP, BINDING HEAD, M4X8
XB4-7401-007	S - 12	SCREW, PIN HEAD SELF-TAPPING
XB6-7200-407	S - 20	SCREW, CROSS-RECESS, WH
XB6-7300-407	S - 29	SCREW, TP, PH M3X4
XB6-7300-605	S - 14	SCREW, TP, M3X6 (S)
XB6-7300-607	S - 22	SCREW, TP, M3x6
XB6-7300-807	S - 18	SCREW, TP, M3x8
XD1-1106-222	W - 4	RETAINING RING
XD1-1106-239	W - 5	SHIM, CIRCULAR
XD2-1100-322	W - 2	RETAINING RING (E-TYPE)
XD2-1100-402	W - 1	RETAINING RING (E-TYPE)
XD2-1100-502	W - 3	RETAINING RING (E-TYPE)
XD3-2200-122	18 - 22	PIN, PARALLEL, 2X12
XF9-0416-000	22 - 8	COGGED BELT, M90T
XF9-0502-000	23 - 5	BELT, TRANSMISSION, TIMING
XG9-0260-000	29 - 13	RETAINING RING (E-TYPE)
XH9-0059-000	50 - 3	FOOT, RUBBER



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